



PETRARCH®
SPECIALTY CHEMICALS
SILANES, SILICONES
+ PLATINUM CATALYSTS



UCT SPECIALTIES

Since our beginnings in Horsham, PA in 1986, UCT, Inc. has become a leading manufacturer of specialty silanes, silicones & homogeneous catalysts. In 1993, UCT, Inc. purchased the Petrarch Systems line of fine chemicals in order to gain a market advantage in the synthesis of bonded sorbents. This technology has allowed UCT to become a major manufacturer in the specialty silane market. In 2007, UCT, Inc. created UCT Specialties, LLC to continue this dedication to providing our customers with the highest quality of products currently in the market today.

CHEMICAL MANUFACTURING : QA/QC LABORATORY : R & D LABORATORIES

UCT Specialties, LLC creates specialty products that are utilized in a diverse core of markets. For example, products synthesized by UCT are found in biomedical, fiberoptic and chromatographic applications. Products are packaged to order and shipped in sizes from 5 grams for some products to 55 gallon drums for others.

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Our prices are subject to change without notice. The price in effect when we receive your order will apply. All prices are in US Dollars and are F.O.B. Bristol, PA 19007. Terms of payment are net 30 days.

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All products manufactured by UCT are guaranteed against defects in materials and workmanship for a period of 90 days after shipment. UCT will replace any items that prove to be defective during this time period.

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This warranty does not apply to damage resulting from misuse.

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SILANES AND COATINGS

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SILICONES & SILICON-CONTAINING POLYMERS

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AMBER GLASS BOTTLES



4 Liter



2.5 Liter



32 Ounces



16 Ounces



8 Ounces



4 Ounces



2 Ounces



1 Ounce



1 Ounce Septa Vial

WHITE PLASTIC BOTTLES



1 Gallon



32 Ounces



16 Ounces



8 Ounces



4 Ounces



2 Ounces

WHITE PLASTIC PAILS



1 Gallon



5 Gallons

WHITE STEEL PAIL



5 Gallons

BLACK STEEL DRUM



55 Gallons

BLUE PLASTIC DRUM



55 Gallons



30 Gallons

Disclaimer:

Container photos are to show packaging options only – UCT does not sell empty containers.

Note:

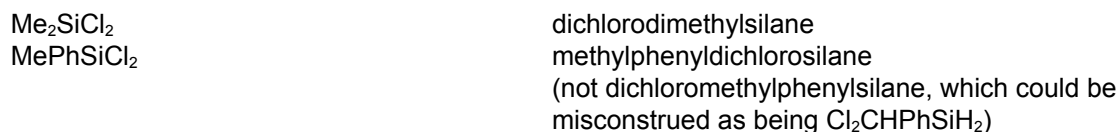
Not all products are available in all sizes.

ORGANOSILICON NOMENCLATURE

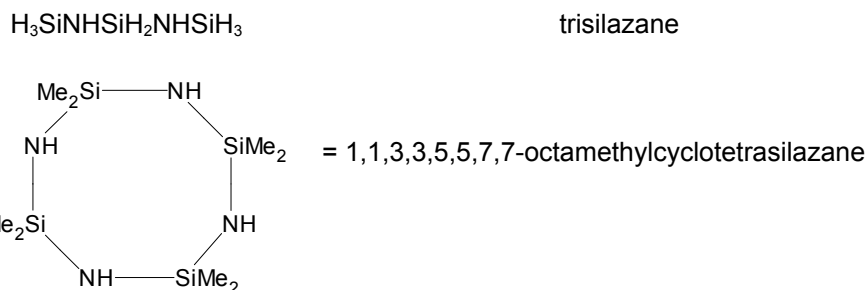
The nomenclature of organosilanes follows some simple rules. Where feasible, as with the simple systems, they are named as derivatives of silane or disilane, etc.



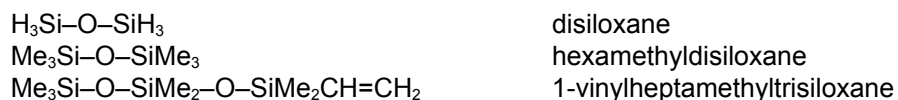
When the silicon contains two or more different groups attached these are named in alphabetical order when this does not create confusion. For example,



Silazanes are named disilazane, trisilazane and so forth depending on the number of silicon atoms in the structure.



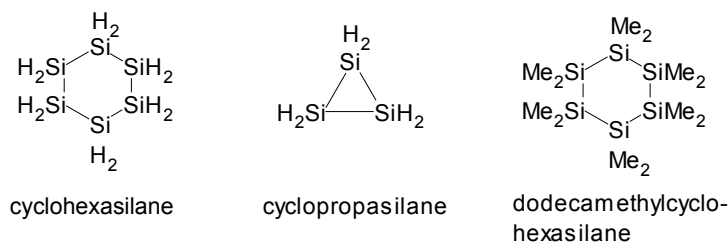
Siloxanes are named in a similar fashion to the silazanes.



When the silicon group must be named as a unit, the following general names are used:



The cyclic silanes are named:



Hydroxy derivatives are named as silanols:

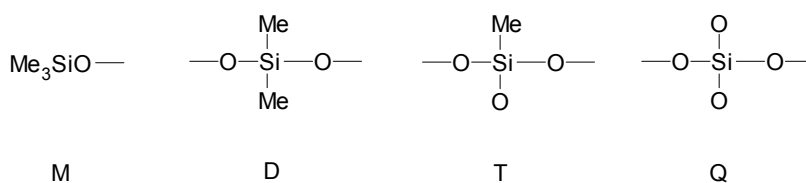
| | |
|------------------------------------|----------------------------|
| H_3SiOH | silanol |
| $\text{H}_2\text{Si}(\text{OH})_2$ | silane diol |
| $\text{PhSi}(\text{OH})_3$ | phenylsilane triol |
| Ph_3SiONa | sodium triphenylsilanolate |

When the question of whether to use organic or organosilicon nomenclature arises, the tendency is to employ the organic nomenclature.

| | |
|--|--|
| $\text{Me}_3\text{SiCH}_2\text{CN}$ | α -trimethylsilylacetonitrile |
| $\text{Me}_3\text{SiCHClCH}_3$ | 1-trimethylsilyl-1-chloroethane or (1-chloroethyl)trimethylsilane |
| $\text{Me}_3\text{SiCH}(\text{OH})\text{CH}_3$ | 1-trimethylsilylethanol |
| $\text{PhCO}_2\text{SiEt}_3$ | triethylsilylbenzoate |

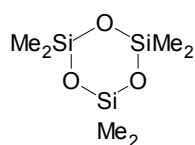
The General Electric siloxane notation is used as a shorthand notation for the methylsiloxanes and polymethylsiloxanes.

The various groups utilized in this format are:



Examples are:

| | |
|--|---------------------------|
| $\text{Me}_3\text{Si}-\text{O}-\text{SiMe}_3$ | MM |
| $\text{Me}_3\text{Si}(\text{OSiMe}_2)_{10}\text{OSiMe}_3$ | MD_{10}M |
| $(\text{Me}_3\text{SiO})_3\text{Si}-\text{O}-\text{SiMe}_2-\text{OSiMe}(\text{OMe})_2$ | M_3QDTM_2 |



AN INTRODUCTION TO ORGANOSILICON CHEMISTRY

Organosilicon compounds have been known since 1863 when Friedel and Crafts ¹ first reported the synthesis of tetraethylsilane from diethylzinc and silicon tetrachloride. The first systematic studies on organosilanes were carried out by Frederick S. Kipping and his coworkers at the University of Nottingham from 1898 to 1939, ² work which the American Chemical Society has memorialized by presenting the biannual Frederick Stanley Kipping award for “distinguished achievement in research and organosilicon chemistry.” It was not until the 1940’s, however, that organosilicon chemistry bloomed following the success of the silicone polymers. Today on the industrial and commercial side of the ledger, organosilanes are found in applications ranging from solutions to synthetic problems to healthcare products to computer chips. On the research side of the ledger they are being investigated as synthetic reagents and pushed ever further in the quest for knowledge of just what silicon can achieve in terms of their bonding. All of these things make organosilanes interesting subjects, indeed.

Silicon, in the form of polysilicates, accounts for ca. 25 percent of the earth’s crust. This compares with carbon, which is less than 1 percent. The three isotopes of silicon along with their nuclear spins are:

| | | |
|------------------|--------|-------|
| ²⁸ Si | 92.18% | I = 0 |
| ²⁹ Si | 4.17% | I = ½ |
| ³⁰ Si | 3.12% | I = 0 |

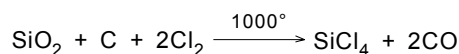
The ²⁹Si isotope, with its spin of ½ allows NMR studies on the silicon nucleus to be performed. This has added much to the knowledge of silicon-containing species, especially solids.

Silicon, a second row element of group 14, is frequently compared to carbon. Although this can be “dangerous” in many ways, a direct comparison of their respective physical properties is instructive. A few of these are:

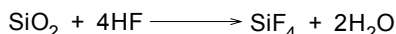
| | | |
|----------------|--------------------------------|----------------|
| Carbon | | Silicon |
| 66 pm | atomic radius | 106 pm |
| 77 pm | covalent radius | 117 pm |
| 2.5 | electronegativity (Pauling) | 1.8 |
| 259.0 kcal/mol | First Ionization Potential | 187.9 kcal/mol |

It is also interesting to point out that silicon is more electropositive than hydrogen, their respective Pauling electronegativities being 1.8 and 2.1.

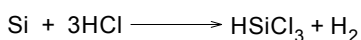
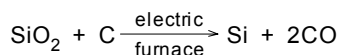
As there are no naturally occurring organosilanes, all organosilanes have their beginning in silicon dioxide. This abundant and extremely thermodynamically stable material can be directly converted to the valuable starting materials, silicon tetrachloride and related species.



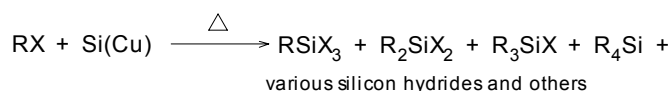
Berzelius had shown as early as 1924 that silicon dioxide could be converted to silicon metal via the fluoride.



More commonly, however, metallic silicon is prepared and then converted to the oxidized forms.



The direct process,³ known as Rochow's reaction, though independently discovered by E. Rochow and R. Muller, allows the direct reaction of organic halides with silicon metal in the presence of electrontransfer catalysts, usually copper. The general reaction is:

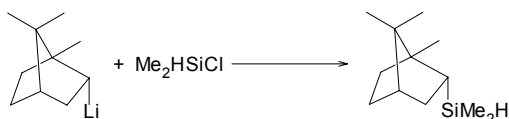
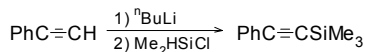
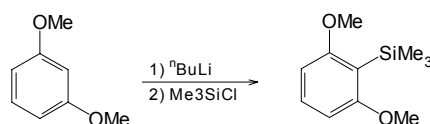
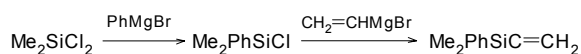


The most common usage of this reaction is to form dimethyldichlorosilane under conditions selected to maximize this important precursor to the polydimethylsiloxanes. Useful and important "byproducts" of this process are methyltrichlorosilane and trimethylchlorosilane, which are used to prepare several other organosilanes. Typical results from the reaction of chloromethane with silicon-copper are:

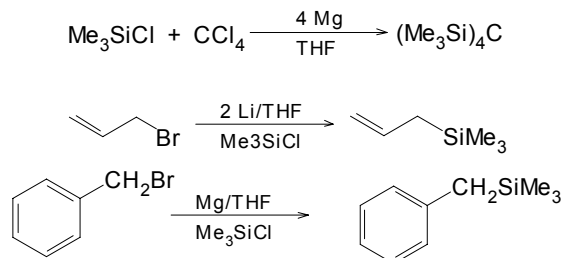
| Compound | % Composition | bp °C |
|--|---------------|-------|
| Me ₂ SiCl ₂ | 75 | 70 |
| MeSiCl ₃ | 10 | 66 |
| Me ₃ SiCl | 4 | 58 |
| MeSiHCl ₂ | 6 | 41 |
| SiCl ₄ , Me ₄ Si, HSiCl ₃ and disilanes | 5 | --- |

It is also possible to prepare vinyl- and arylsilanes from the direct process. It happens that for the vinylsilanes, the better catalyst is nickel rather than copper and for the arylsilanes it is silver, which is better than iron, which is in turn better than copper.

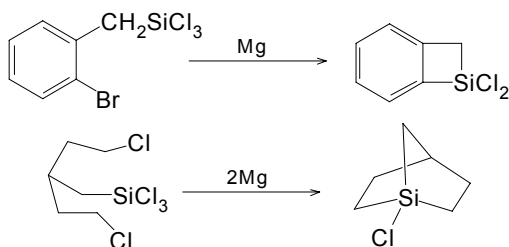
The reaction of halo-, alkoxy- or even hydridosilanes with organometallic reagents, especially organomagnesium and organolithium reagents provides the silicon-carbon bond. Thus, it is clear why those products directly available from silicon metal as described above are so important to the preparation of the numerous organosilicons that now exist. The scope and limitations of this approach to organosilanes is essentially determined by the ability to prepare the appropriate organometallic reagent.



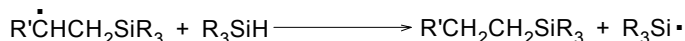
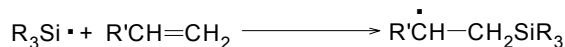
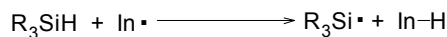
The reaction can be carried out in an "in situ" manner, which serves well for the preparation of organosilanes from organometallic reagents that tend to couple upon formation, such as allyl- or benzyl lithium.



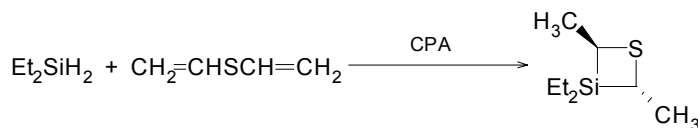
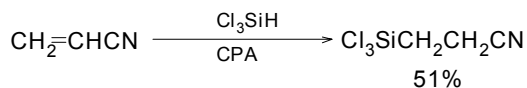
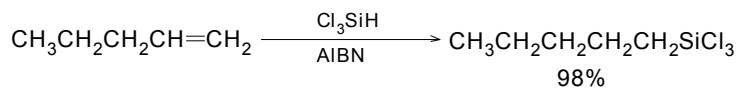
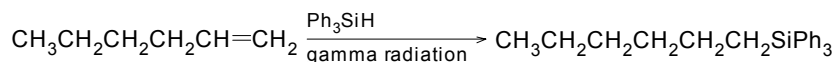
The reaction can be performed in an intramolecular sense, an approach that has been very successfully applied to silacyclobutyl systems as well as others.



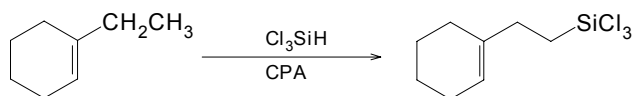
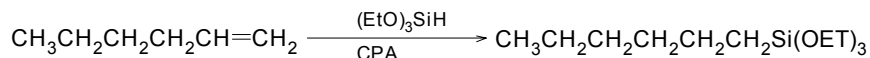
The addition of the silicon-hydrogen bond to a carbon-carbon multiple bond, termed hydrosilylation, is another excellent method of preparing the silicon-carbon bond.⁴ This reaction is not only quite general and clean, but further allows one to maintain the functionality of silicon. The reaction is induced in a variety of ways, including heat, peroxides, light, amines and transitional metal complexes. The free radical reaction pathway, brought about by heat, peroxides or irradiation, proceeds via the $\text{R}_3\text{Si}^\bullet$ radical, which then adds to the double bond. This thus explains the anti-Markovnikov addition of Si-H to the double bond.



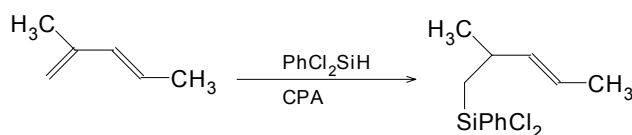
Electronegative groups on silicon help the reaction with a general reactivity sequence of $\text{Cl}_3\text{SiH} > \text{Cl}_2\text{MeSiH} > \text{Et}_2\text{SiH}_2 > \text{Et}_3\text{SiH}$. Some examples are:



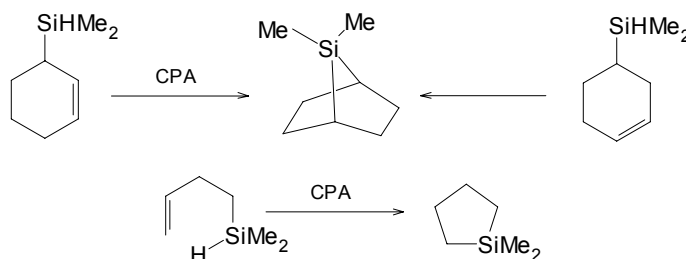
The most common catalyst used for hydrosilylations is chloroplatinic acid (CPA or Speier's catalyst).^{4a} It has the advantages of being effective at very low concentrations (10⁻⁵M or even less in certain cases), the avoidance of excessive heat to carry out the reaction and the ability to carry out the reaction in the absence of a solvent. It is also very tolerant of a range of organic functionality, including nitro, cyano, ester, amino, sulfonic esters, borate esters and even phosphine oxides, among others. As with the free radical induced hydrosilylations, the hydrosilylation with CPA occurs regioselectively to place the silicon on the terminal carbon. The reaction does not proceed with internal olefins, in which cases olefin isomerization is often observed.



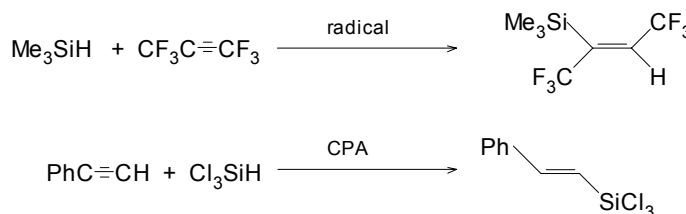
Terminal double bonds react preferentially over internal double bonds as evidenced from the hydrosilylation of the diene below



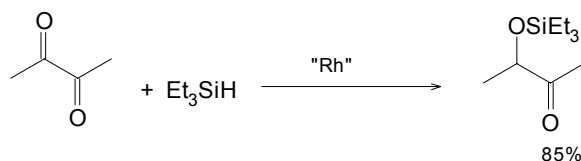
The reaction can be intramolecular.



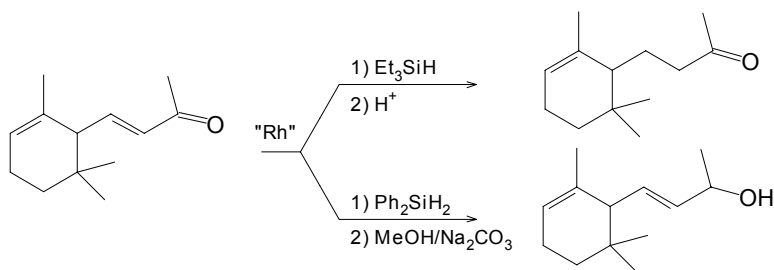
The hydrosilylation of alkynes is also possible with the addition being predominantly trans with free-radical catalysis and cis with the CPA. Alkynes are more reactive than olefins.



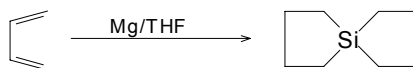
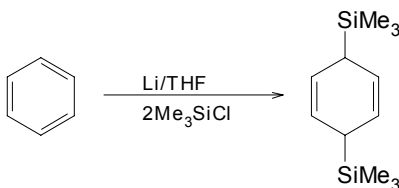
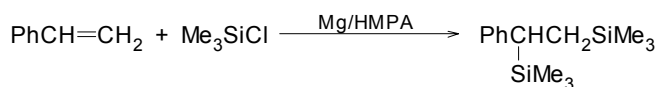
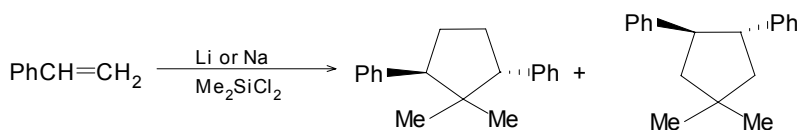
Carbonyls react with silanes in the presence of Wilkinson's catalyst (Ph₃P)₃RhCl to give reductive-silylation. Triethylsilane is often used for these reactions due to its ease of handling.



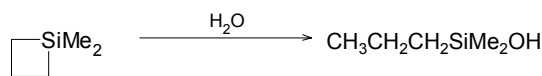
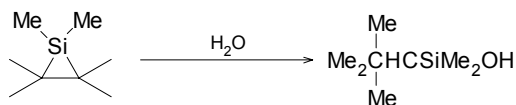
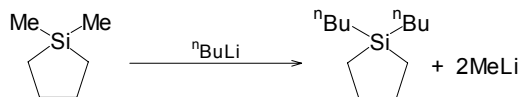
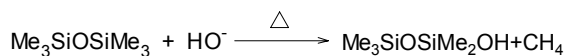
α,β -Unsaturated ketones react in a 1, 4 manner with R_3SiH , but in a 1, 2 manner with R_2SiH_2 or $RSiH_3$.



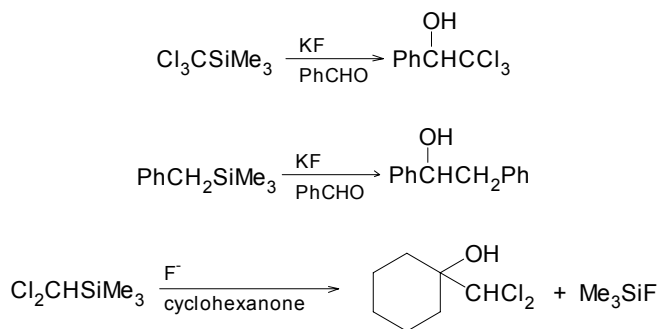
The reductive-silylation of conjugated systems provides another route to the silicon-carbon bond. Some examples are shown below. The reductive-silylation of styrene can lead to silacyclopentanes.



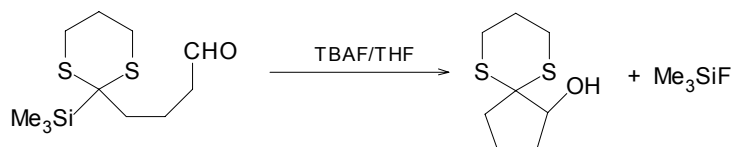
Nucleophilic cleavage of the silicon-carbon bond is possible, though it is in general a difficult process. The reaction is especially facile if the silicon is part of a strained ring or the carbon ligand represents a somewhat stable anion.



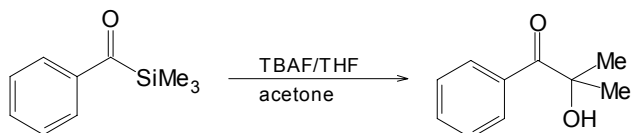
The reaction of certain alkylsilanes with fluoride ion gives rise to the corresponding anion. The reaction is particularly useful when carried out in the presence of our electrophile as the examples below show.



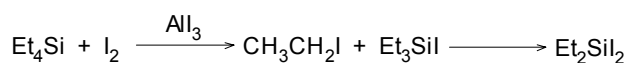
The reaction can be intramolecular as well:



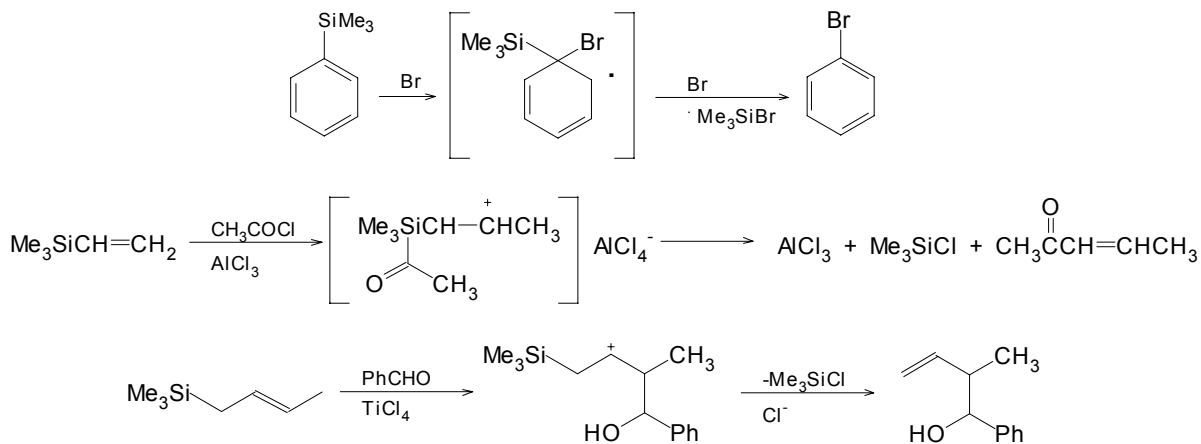
The reaction of acylsilanes with fluoride ion in the presence of a carbonyl provides the product of the acyl anion directly.



A more common reaction is the electrophilic cleavage of organosilanes. Alkylsilanes electrophilically cleave in the presence of Lewis acids.

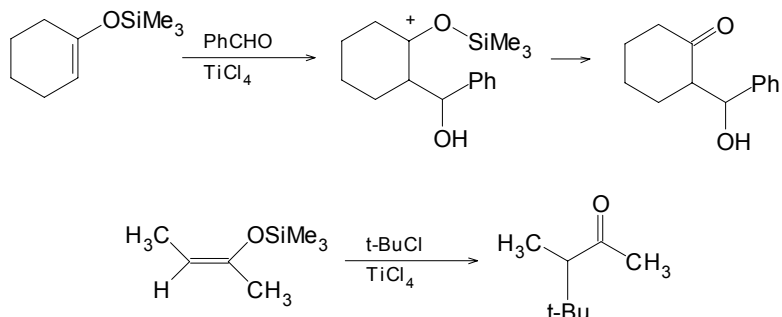


Due in large part to the fact that carbocations β to silicon are stabilized relative to their desilylated counterparts, the electrophilic cleavage of aryl-, vinyl- and allylsilanes are more rapid than others. Examples, together with the proposed intermediates, all of which involve a β -silyl carbocation, are

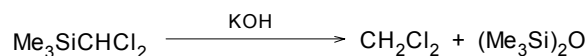


As can be seen this explains the regioselective replacement of the silyl group in aryl-, vinyl-, and allylsilanes as well as the double bond transposition in the cleavage of the allylsilanes.

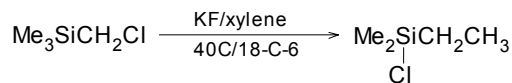
Enol silyl ethers undergo a similar reaction pathway to that of the allylsilanes. In this instance the carbocation is not only stabilized by the α -oxygen, but also by the presence of the β -silicon moiety. Enol silyl ethers are, in fact, excellent reagents for cross-aldol reactions and for electrophilic α -substitution of ketones and aldehydes, which complement the nucleophilic substitution via enolate chemistry.



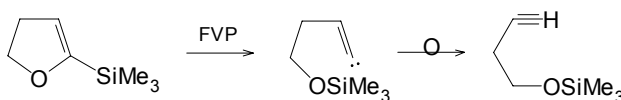
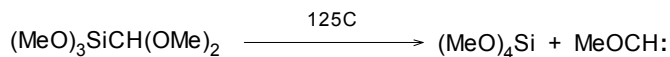
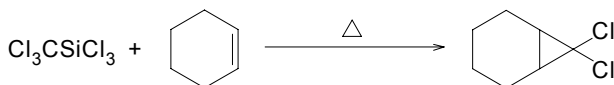
α -Substituted organosilanes are quite readily cleaved by nucleophiles. The better the leaving group, the easier the cleavage.



It has been shown that in the gas phase and under certain conditions in solution a migration of alkyl groups from silicon to an α -carbon occur.



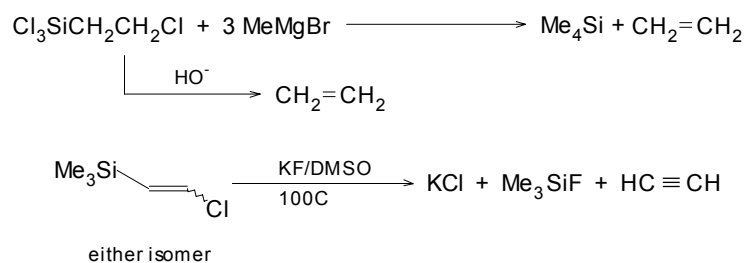
Thermally an α -elimination can occur giving rise to carbenes as seen from the examples below.



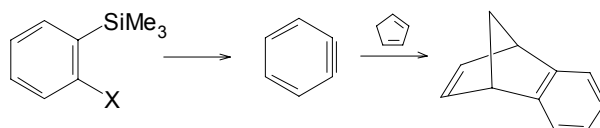
A dyotropic thermal rearrangement occurs with α -substituted organosilanes



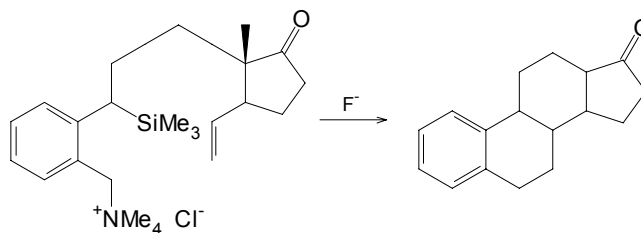
β -Functional organosilanes are particularly vulnerable to nucleophilic attack at silicon with concomitant loss of the β -functionality resulting ultimately in double bond formation.



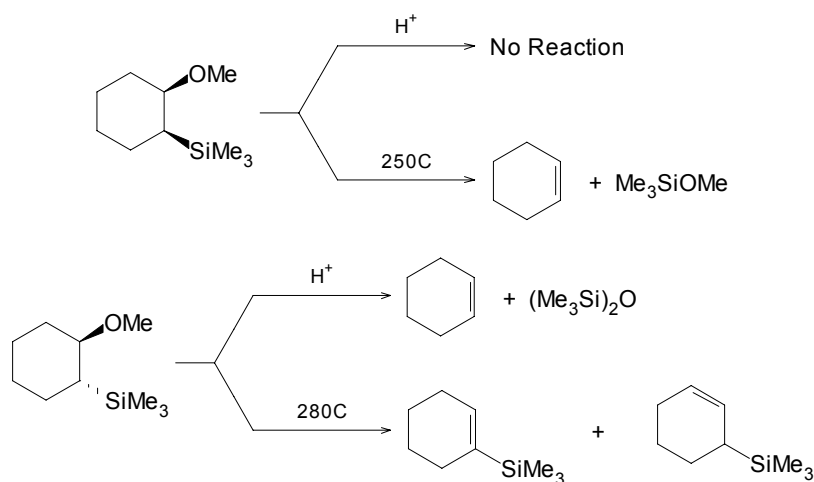
This approach has been used to generate benzyne.



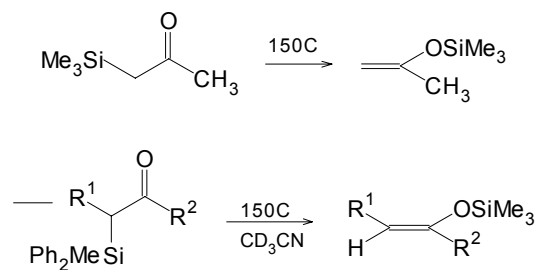
The benzyloxy silane below provides a vinylogous version of this same concept, applied here in the construction of the steroid skeleton.



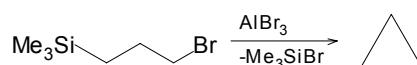
It has been shown that thermally the elimination of β -functional organosilanes is a first order process with strict stereochemical requirements for success. This can be seen from the examples shown below.



β -Carbonylsilanes thermally rearrange to the thermodynamically more stable enol silyl ethers. This fact has led to a regio- and stereospecific synthesis of the synthetically highly useful enol silyl ethers.



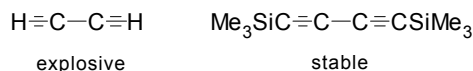
γ -Functional organosilanes undergo elimination to form cyclopropanes.



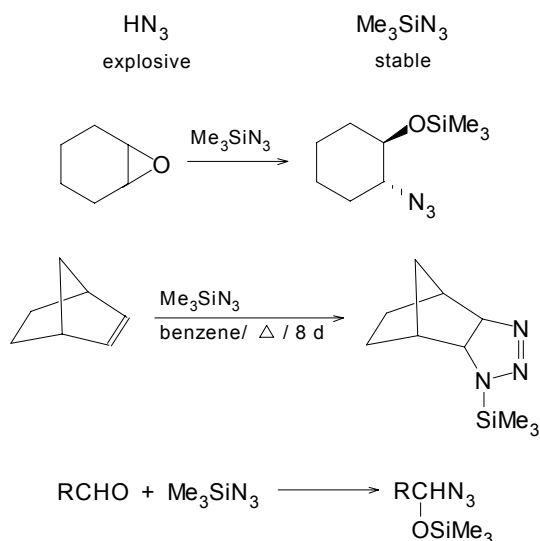
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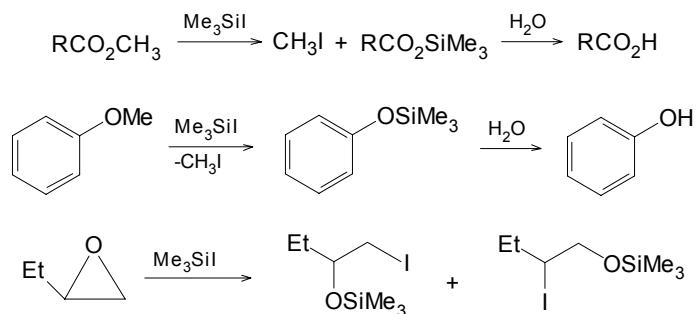
There are a number of applications wherein the organosilyl group is utilized as a large or otherwise special hydrogen atom. This is most commonly found in the protection of alcohols, acids, amines, thiols and the like. It is seen in the presence of enhanced stability in other systems as well. Terminal acetylenes are readily silylated and provide enhanced stability over their protonated precursors. The silyl group can be cleaved with alkali, cyanide ion or fluoride ion.



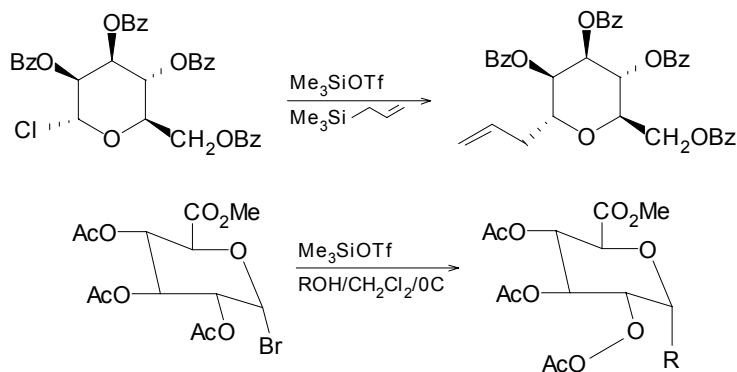
Diazomethane, well known for its explosive potential, becomes thermally stable when silylated.



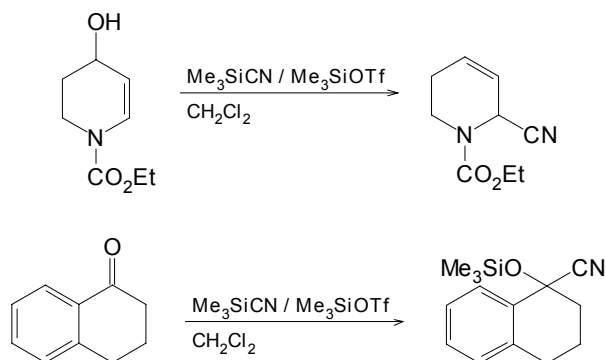
There exist a number of silylated reagents that are no more stable than the protonated species, but are in general more easily handled and more selective in their reactivity. Trimethylsilyl iodide has proven to be an excellent Lewis acid for selective cleavage of esters and ethers. These can be isolated as the trimethylsilyl protected species directly or hydrolyzed during workup.



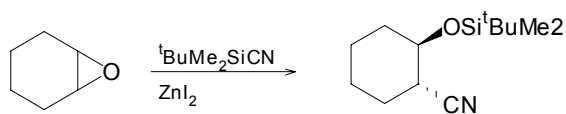
Trimethylsilyltrifluoromethane sulfonate (trimethylsilyl triflate) is proving to be a useful, easily handled and soluble Lewis acid in a number of applications.



Trimethylsilyl nitrile (cyanotrimethylsilane) provides a more easily managed alternative to that of hydrogen cyanide. It adds to aldehydes and ketones to provide the protected cyanohydrins.



The tert-butyldimethylsilyl derivative has been shown to add to epoxides to give protected β -hydroxy isonitriles.



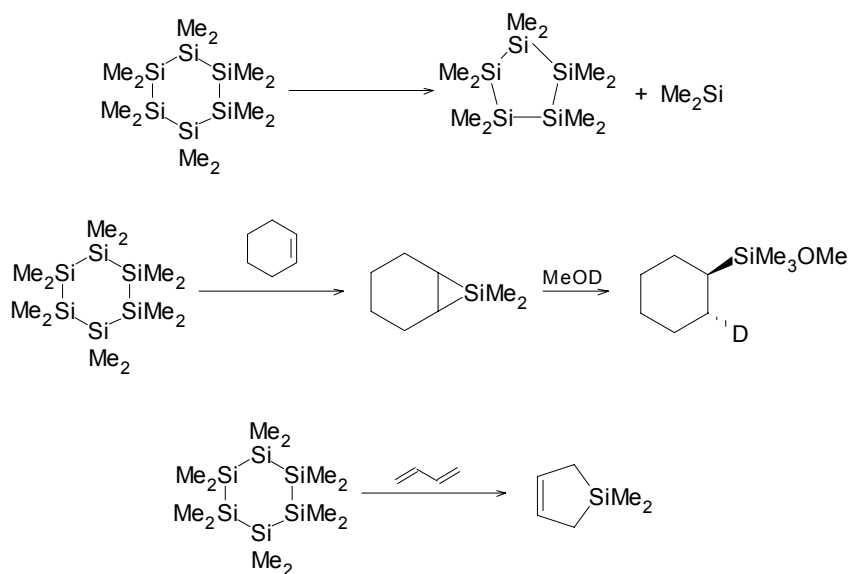
Significant strides have been made in the preparation, development and study of the chemistry of reactive organosilicon species. The organosilyl radical has long been known and studied.



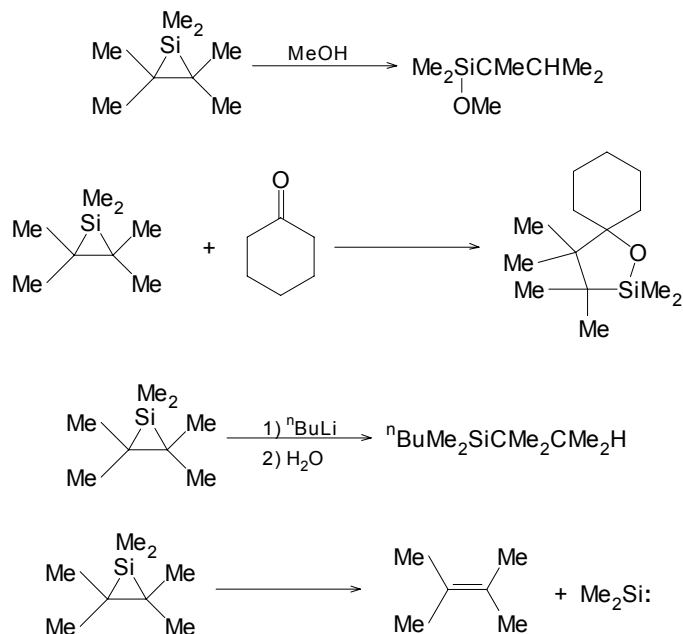
The divalent species, dimethylsilylene, is conveniently generated from photolysis of dodecamethylcyclohexasilane. This electrophilic species undergoes a variety of reactions.

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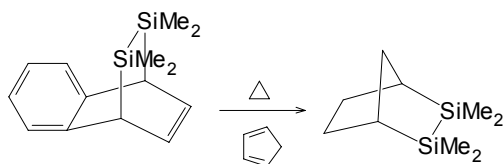
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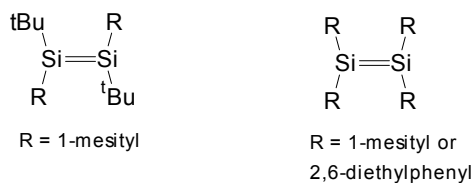
Several silacyclopropanes have been prepared and studied, this despite several early failures and predictions that they could not exist due to the large size of the silicon atom. They are, understandably, reactive towards a number of reagents.



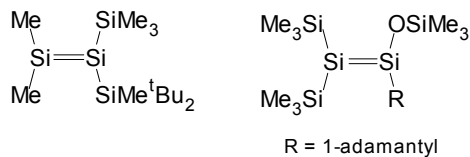
Transient disilenes have been prepared and trapped.



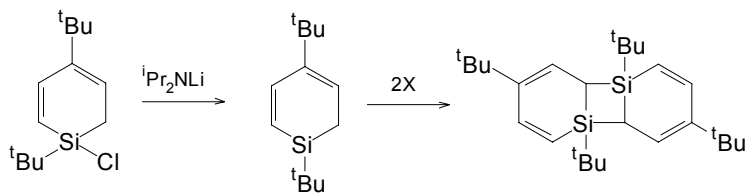
X-ray crystal structures have been determined for the sterically hindered, and therefore isolable, disilenes:



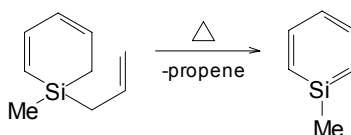
Though argued through the years, both correctly and incorrectly, as intermediates in a number of reactions of organosilanes, silenes (Si=C species) of sufficient stability for isolation were prepared only recently. X-ray structures have been performed on the two silenes:



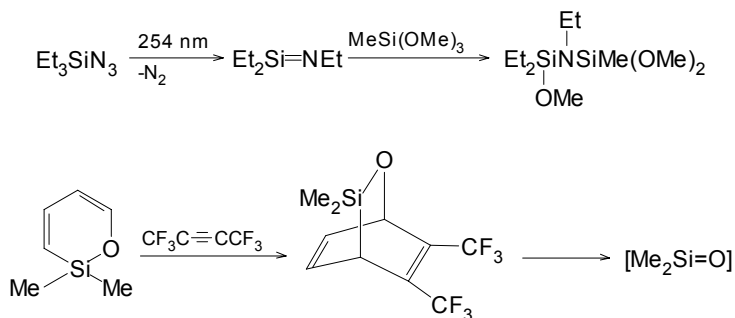
The first good indication of the existence of a silabenzene intermediate was obtained from the reaction:



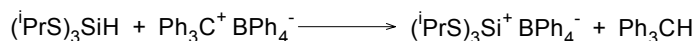
A retro-ene reaction was successfully employed to prepare 1-silatoluene.



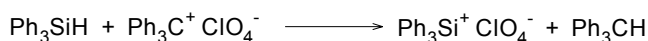
To date only transient species containing the Si=N and Si=O bonds have been reported. The inability to place only three (Si=N) or two (Si=O) sterically demanding groups, and thereby significantly reduce the kinetic instability of such species, makes the preparation of isolable species containing these interesting double bonded silicons a much more challenging endeavor.



Although it had been known for many years that the silylium ion was thermodynamically more stable than the carbenium ion (first ionization potentials are 187.9 and 259 kcal/mol, respectively) and that the silylium ion appeared as principle fragments in the mass spectra of organosilanes, their observation in solution escaped detection. This was correctly attributed to the fact that the organosilanes simply had lower energy alternate reaction pathways available that did not demand the intermediacy of a silylium ion. The first successful preparation of a silylium ion was based on the concept that in order to give stability to such a species it would be necessary to place ligands on the silicon which had filled 3p orbitals (as opposed to 2p orbitals) to successfully donate electrons back to the empty 3p orbital on silicon in the silylium ion. Thus tris(triisopropylmercapto) silane was deprotonated as shown to give the silylium ion:



This concept has more recently been employed for the preparation of the triphenylsilylium ion:



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SILANE BLOCKING AGENTS

Silyl groups have long been employed to derivatize and protect various substrates during chemical and synthetic sequences. Initial work involved derivatizing compounds by replacing active hydrogen atoms with silyl groups. These classic silylation reactions have not changed.^{1, 2, 3} The early utilization of silylation was in the area of analysis. The more volatile silyl derivatives of alcohols, carboxylic acids, phenols, amino acids, carbohydrates and amines could be analyzed through their retention times by gas chromatography. Later it was noted that silylation had great synthetic potential. Replacement of active hydrogens with silyl groups afforded products which were more chemically stable and would undergo subsequent chemical reactions at sites other than the silyl blocked one. Hydrolysis would then regenerate the unprotected functionality. A major factor contributing to the wide acceptance of silyl blocking groups is that both blocking and de-blocking reactions are high yield reactions and often quantitative. This has led to the introduction of a wide range of specialty blocking agents which have been designed for specific purposes such as selectivity, degree of reactivity for less reactive substrates, nature of silylation by product for sensitive substrates, and the stability of the blocked substrate toward other reagents.

Some of the more prominent silylating agents are discussed individually below. The accompanying table is a more comprehensive selection guide.

MONOFUNCTIONAL BLOCKING AGENTS

The Trimethylsilyl Group

The trimethylsilyl moiety is the most common blocking group employed today. It is used to derivatize an astounding number of organic and inorganic materials. The main application has been to block and protect hydroxyl groups in natural compounds.⁷ The trimethylsilyl group may be introduced into a substrate through a variety of reagents, the majority of which are listed below. It is readily removed through acidic or basic hydrolysis.

Trimethylchlorosilane (T2950)

A powerful silylation reagent, the byproduct of silylation is hydrochloric acid. It is commonly employed with substrates not affected by strong acidic byproducts such as phenols. It may also be used in conjunction with proton acceptors such as ammonia, triethylamine, pyridine and hexamethyldisilazane in solvents such as toluene, ether, hexane, methylene chloride and dimethylformamide. The use of proton acceptors permits silylation of acid-sensitive substrates such as amines and amides. It has also been employed to convert ketones and aldehydes to the corresponding silyl enol derivatives. Reaction of T2950 with metal salts of alcohols, carboxylic acids and thiols produces the trimethylsilyl blocked derivatives usually in good yield.

Hexamethyldisilazane (H7300)

The most commonly used reagent for silylation. Reaction with protic species such as alcohols, phenols, carboxylic acids, amino acids, carbohydrates, thiols and amines affords the silylated derivative and ammonia as a byproduct. Reactions are normally carried out by refluxing the substrate with excess H7300 until evolution of ammonia ceases. This material is particularly effective with alcohols and phenols. Addition of acid catalysts such as sulfuric acid (or ammonium sulfate) increases rate and degree of silylation. Trimethylchlorosilane (T2950) when combined with hexamethyldisilazane in an approximate weight ratio of two parts H7300 to 1 part T2950 (1:1 molar ratio preferred) will rapidly and efficiently silylate three molar equivalents of substrate. The byproduct is ammonium chloride. Silylations involving H7300 are usually run without solvent.

Trimethylsilylamides

Bis(trimethylsilyl)acetamide (B2500) and bis(trimethylsilyl)trifluoroacetamide (B2570) are rapid and powerful trimethylsilylation reagents for alcohols, acids, amines, and thiols. Byproducts of silylation are neutral acetamides and can be employed for materials which are acid or base sensitive. B2570 is preferred when volatile, neutral byproduct (in this case N-(trimethylsilyl)trifluoroacetamide) is desired. It is advantageous when analysis by gas chromatography is employed.⁹ Silylations with B2500 and B2570 are typically conducted in solvents such as dimethylformamide and acetonitrile. The ability of B2500 to block reactive sites is further increased if T2950 is added to the silylation mixture.

Trimethylsilylamines

Trimethylsilylamines such as dimethylaminotrimethylsilane (D5400) block reactive sites of alcohols, amines, amino acids, amides and ureas with liberation of dimethylamine. The reactions are normally run at or near reflux with a slight excess of silylamine. Rate and degree of blocking of reactive sites are increased by the addition of acid catalysts such as ammonium sulfate or trichloroacetic acid.

Trimethylsilylimidazole (T3600) is a rapid and specific blocking agent for hydroxyl groups. It will silylate alcohols in the presence of amines without silylating the latter. It readily blocks hindered alcohols in steroids and is very effective in the total blocking of sugars. Rate and degree of reaction is enhanced by addition of T2950. Reactions are normally run neat but may be successfully carried out in solvents such as DMF, ether and toluene.

HINDERED MONOFUNCTIONAL BLOCKING GROUPS

Reagents of this type offer increased stability of the derivatized substrate due to steric factors. The larger substituent groups such as t-butyl, phenyl and isopropyl hinder attach at the silicon or silicon-derivatized atom and make the blocked substrate more stable toward hydrolytic, oxidative and reductive procedures which may be encountered in subsequent synthetic sequences.

t-Butyldimethylchlorosilane (B2790)

Because of the steric bulk of the t-butyldimethylsilyl group it is relatively stable against de-blocking in weakly acidic or basic media and mild oxidizing and reducing conditions.⁷ It is unaffected by hydrogenolysis over palladium and lithium aluminum hydride.⁸ Substrates blocked by the t-butyldimethylsilyl group are also stable against Grignard reagents.⁹ The stability of this blocking group has been a major factor in developing syntheses of prostaglandins, and it has found extensive use in terpenoid and carbohydrate chemistry. In addition to the foregoing, B2790 has been utilized in the protection of alcohols, amines, carboxylic acids, phenols and other substrates. Preparation of blocked intermediates is most satisfactorily achieved by reaction of the substrate with B2790 in the presence of a molar excess of imidazole using DMF as solvent. Removal of the t-butyldimethylsilyl group is readily accomplished through hydrolysis using acetic acid, acetic anhydride containing FeCl₃ or with tetrabutylammonium fluoride in THF.^{10, 11}

t-Butyldiphenylchlorosilane (B2805)

This reagent provides blocked derivatives having even greater stability than can be achieved employing B2790. This blocking agent is utilized where the highest is desired. Hydroxyl derivatives prepared utilizing B2805 are stable to 80% acetic acid (which cleaves t-butyldimethylsilyl derivatives), 50% aqueous trifluoroacetic acid-dioxane, hydrogenation over Pd, Grignard reagents and lithium aluminum hydride. Blocked derivatives are very resistant to hydrolysis and oxidation. Derivatization is efficiently carried out using a molar excess of imidazole in DMF solvent. Hydrolysis is effected with tetrabutylammonium fluoride in THF.

Triisopropylchlorosilane (T2885)

This material has found an application as a blocking group. It has been utilized to prepare blocked derivatives of hydroxy compounds. Derivatization of substrates is accomplished efficiently in DMF containing a slight molar excess of imidazole. Blocked intermediates exhibited acidic hydrolytic stability intermediate between that of a B2790 and B2805 derivatives. Greater stability was obtained with T2885 under basic conditions. With n-butyl alcohol as the substrate, the following half-life stabilities were recorded.¹⁸

| Blocking Agent | CAT# | H ⁺ | OH ⁻ |
|-----------------------------|-------|----------------|-----------------|
| t-Butyldimethylchlorosilane | B2790 | < 1 min | 1 h |
| Triisopropylchlorosilane | T2885 | 18 min | 14 h |
| t-Butyldiphenylchlorosilane | B2805 | 244 min | < 14 h |

Deblocking is achieved by reaction with tetrabutylammonium fluoride in THF.

CYCLOSILYLATION

Difunctional blocking agents are available to selectively block primary amines, vic-diols or other suitable difunctional sites. This process is termed cyclosilylation. Cyclosilylation typically forms five-, six-, and seven-membered silicon-containing rings which are very stable to hydrolysis, oxidation and reduction. As an example, effective blocking agents for rigid molecules such as steroids, salicylic, thiosalicylic or anthranilic acids are dimethyldiacetoxysilane (D5490) and dimethyldimethoxysilane (D5600).^{13, 14}

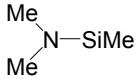
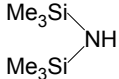
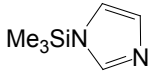
A bifunctional blocking agent finding application in nucleoside and glycolipid chemistry is 1,3-dichloro-1,1,3,3-tetraisopropylidisiloxane (D4368). This protects the 3'- and 5'-hydroxy groups simultaneously, allowing separate protection of the 2'-position. The 3',5'-diprotected intermediates can be selectively deprotected at the 5'-position with dilute acid.

Protection of primary amines with pka's in the range of 10 – 11 has been successfully carried out through cyclosilylation with 1,1,4,4-tetramethyl-1,4-dichlorosilylethylene (T2015) in the presence of triethylamine.¹⁵ Blocked intermediates employing T2015 are typically prepared in yields of greater than 90% and are stable to oxidation, hydrolysis and Grignard reagents.

TRIMETHYLSILYL GROUP, ACIDIC BYPRODUCTS

| PRODUCT | APPLICATIONS | REFERENCES |
|---|---------------------------------|------------|
| T2950 Trimethylchlorosilane Me_3SiCl | General reagent for most groups | 1, 2, 3, 4 |

TRIMETHYLSILYL GROUP, BASIC BYPRODUCTS

| PRODUCT | APPLICATIONS | REFERENCES |
|---|---|------------|
| D5400 N,N-Dimethylaminotrimethylsilane  | Employed where removal of the amine from the mixture is desired | |
| H7300 Hexamethyldisilazane  | One of the most common silylating reagents applicable to alcohols, acids, amines, amides, and thiols. Finds widespread use in pharmaceutical manufacturing processes. | 1, 2, 3 |
| T3600 N-Trimethylsilylimidazole  | Protecting agent specific for hydroxyl groups. Reaction with acid chlorides affords acyl-imidazole derivatives. | 16 |

TRIMETHYLSILYL GROUP, NEUTRAL BYPRODUCTS

| PRODUCT | APPLICATIONS | REFERENCES |
|---|--|------------|
| <p>B2500</p> <p>Bis(trimethylsilyl)acetamide</p> $\begin{array}{c} \text{OSiMe}_3 \\ \\ \text{CH}_3\text{C}=\text{NSiMe}_3 \end{array}$ | Versatile silylating reagent for amino-acids, amides, phenols, carboxylic acids, ureas, enols, imides, alcohols | 5 |
| <p>B2570</p> <p>Bis(trimethylsilyl)trifluoroacetamide</p> $\begin{array}{c} \text{OSiMe}_3 \\ \\ \text{CF}_3\text{C}=\text{NSiMe}_3 \end{array}$ | More rapid silylation reagent than B2500. Byproducts are volatile. Suitable for carboxylic acids, alcohols, phenols, amides, and ureas | 6 |

STERICALLY HINDERED BLOCKING AGENTS

| PRODUCT | APPLICATIONS | REFERENCES |
|---|---|------------|
| <p>T2520</p> <p>Triethylchlorosilane</p> $\begin{array}{c} \text{Et} \\ \\ \text{Et}-\text{Si}-\text{Cl} \\ \\ \text{Et} \end{array}$ | Has been used to protect allylic esters as silylketene acetal. More stable but less volatile derivatives than $\text{Me}_3\text{Si}-$ | 17 |
| <p>T2885</p> <p>Triisopropylchlorosilane</p> $\begin{array}{c} i\text{-Pr} \\ \\ i\text{-Pr}-\text{Si}-\text{Cl} \\ \\ i\text{-Pr} \end{array}$ | For protection of alcohols. Yields derivatives with hydrolytic stability between that of t-butyldimethyl and t-butyldiphenyl derivatives. TIPS derivatives of 1° and 2° alcohols show different reactivity, allowing selective silylation/desilylation of multifunctional compounds. Very useful with nucleosides and nucleotides | 12, 18 |
| <p>P0160</p> <p>Phenyldimethylchlorosilane</p> $\begin{array}{c} \text{Me} \\ \\ \text{C}_6\text{H}_5-\text{Si}-\text{Cl} \\ \\ \text{Me} \end{array}$ | Sterically hindered protecting reagent. Derivatives are more stable to acidic and basic conditions than TMS ethers. | |

STERICALLY HINDERED BLOCKING AGENTS (CONT.)

| PRODUCT | APPLICATIONS | REFERENCES |
|---|--|-----------------|
| B2790 t-Butyldimethylchlorosilane $\begin{array}{c} \text{Me} \\ \\ \text{Me}_3\text{C}-\text{Si}-\text{Cl} \\ \\ \text{Me} \end{array}$ | Highly selective protecting reagent for hydroxyl groups based on steric hindrance. Derivative is stable to many reagents allowing other functional group transformations. Finds use in prostaglandin, steroid and nucleoside chemistry | 7, 8, 9, 10, 11 |

DIFUNCTIONAL BLOCKING AGENTS

| PRODUCT | APPLICATIONS | REFERENCES |
|--|--|----------------|
| D5490 Dimethyldiacetoxysilane $\begin{array}{c} \text{Me} \quad \text{OCOCH}_3 \\ \diagdown \quad / \\ \text{Si} \\ / \quad \diagdown \\ \text{Me} \quad \text{OCOCH}_3 \end{array}$ | For derivatizing corticosteroids | 13, 14, 19 |
| D5600 Dimethyldiethoxysilane $\begin{array}{c} \text{Me} \quad \text{OEt} \\ \diagdown \quad / \\ \text{Si} \\ / \quad \diagdown \\ \text{Me} \quad \text{OEt} \end{array}$ | Protection of vicinal hydroxyl groups | 13, 14 |
| D4368 1,3-Dichlorotetraisopropyldisiloxane $\begin{array}{c} i\text{-Pr} \quad i\text{-Pr} \\ \quad \\ \text{Cl}-\text{Si}-\text{O}-\text{Si}-\text{Cl} \\ \quad \\ i\text{-Pr} \quad i\text{-Pr} \end{array}$ | A reagent for the simultaneous protection of the 3'- and 5'-hydroxy groups in nucleosides, allowing selective reaction at the 2'-position. It has also been utilized in the synthesis of glycolipids | 20, 21, 22, 23 |
| T2015 1,1,4,4-Tetramethyl-1,4-dichloro-disilethylene $\begin{array}{c} \text{CH}_2 \quad \text{CH}_2 \\ / \quad \backslash \\ \text{Me}_2\text{Si} \quad \text{SiMe}_2 \\ \quad \\ \text{Cl} \quad \text{Cl} \end{array}$ | Used to prepare derivatives of primary amines which are stable to strong bases and some oxidizing agents. Has been applied to amino acid synthesis | 15 |

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INFRARED ANALYSIS OF ORGANOSILICON COMPOUNDS: SPECTRA-STRUCTURE CORRELATIONS

The infrared spectrum reveals vibrations of atoms in molecules. The beauty of the spectrum is the close and accessible relationship between infrared bands and molecular structure. Certain groups of atoms have characteristic vibration frequencies which persist in different compounds. These groups, like Si-OCH₃, C=O, Si-CH=CH₂, BF₄⁻, are the very kind of functional groups chemists are interested in. This is why infrared spectroscopy is an indispensable tool for organosilicon research.

The positions of infrared bands characteristic of some organosilicon groups are shown in the following table. Ideally, these correlations should be used for liquids or solutions. Infrared band positions for a crystalline solid often show shifts and splitting when compared with band positions of the sample in the liquid state. However, non-crystalline solids (amorphous polymers, glasses) tend to have infrared spectra that are similar to their solution spectra.

These spectra-structure correlations are the result of work by many investigators. Major contributions have been made by A. Lee Smith and his colleagues at Dow Corning Corporation. In addition to previously-published data, we have included some correlations based on our own experience in the analysis of organosilicon compounds.

There is increasing interest in carbon-containing silicon compounds as precursors of high-performance ceramics. Accordingly, the table gives data on the infrared bands of some silicon-containing ceramics.

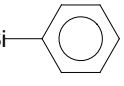

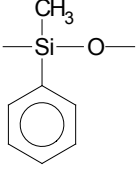
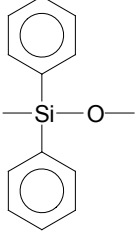
This table presents *empirical* correlations between spectra and structure. The table does not show the types of vibrations (stretching, bending, rocking, etc.) that give rise to the infrared bands. Empirical correlations can guide the chemist who is using infrared to follow the course of a reaction, to analyze a commercial product, or to identify an unknown. The correlations become even more useful if the chemist learns the vibrational origins of the bands. The chemist then will be in a better position to anticipate interferences by other groups. Knowledge of the vibrational origins also will help the chemist to understand shifts in a group frequency caused by strain in a bond, coupling of vibrations, or change in the electronegativity of neighboring atoms.

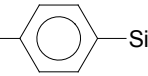
The references list three excellent reviews of spectra-structure correlations for organosilicon compounds. Each review contains some discussion of the molecular vibrations associated with the infrared bands. The reviews also offer a quick way to locate the original literature for many of the correlations.


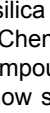
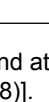
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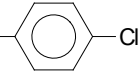
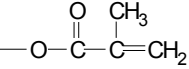
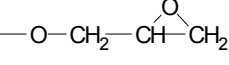
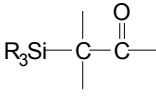
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| Group | Frequency in cm ⁻¹ | Comments |
|---|-------------------------------|--|
| Si-CH ₃ In polysiloxanes | 1275-1245, 865-750 | |
| $\begin{array}{c} \text{CH}_3 \\ \\ \text{H}_3\text{C}-\text{Si}-\text{O}- \\ \\ \text{CH}_3 \end{array}$ | (M) 1250, 840, 755 | The Si-CH ₃ group is easily recognized by a strong, sharp band at about 1260 cm ⁻¹ together with one or more strong bands in the range 865-750 cm ⁻¹ . Some (CH ₃) ₃ Si- compounds show a 1250 cm ⁻¹ band split into two components with the weaker component often appearing as a shoulder on the high-frequency side of the band. Blocks of dimethyl D units show a relatively weak band at 860 cm ⁻¹ . In many copolymers containing dimethyl D units (random or alternating, not block), the 860 cm ⁻¹ band shifts to 845 cm ⁻¹ and becomes stronger |
| $\begin{array}{c} \text{CH}_3 \\ \\ -\text{Si}-\text{O}- \\ \\ \text{CH}_3 \end{array}$ | (D) 1260, 860 (weak), 800 | |
| $\begin{array}{c} \\ \text{O} \\ \\ \text{H}_3\text{C}-\text{Si}-\text{O}- \\ \\ \text{O} \\ \end{array}$ | (T) 1270, 780-760 | |

| Group | Frequency in cm ⁻¹ | Comments |
|--|---|---|
| Si-CH ₂ CH ₃ | 1250–1220, 1020–1000, 975–945 | The 1250–1220 cm ⁻¹ Si-CH ₂ - band is much weaker than the analogous 1260 cm ⁻¹ Si-CH ₃ band. |
| Si-CH ₂ (CH ₂) _x CH ₃ | 1220–1170 | As the alkyl group becomes longer, the Si-CH ₂ - band moves to lower frequency: <i>n</i> -propyl, 1220–1200 cm ⁻¹ ; <i>n</i> -butyl, 1200–1190 cm ⁻¹ ; longer chains, 1190–1170 cm ⁻¹ . |
| Si-CH=CH ₂ | 1600, 1410, ca. 1010, ca. 960 | If other alkenyl groups and aryl groups are absent, C-H bands at 3060 and 3020 cm ⁻¹ help to identify Si-CH=CH ₂ . |
| Si-CH ₂ -CH=CH ₂ | 1640–1630, 1190–1140, 990, 930 (appears as shoulder in some compounds), 920–980. | The isomeric group, Si-CH=CH-CH ₃ , shows a different pattern with a strong band at 970 cm ⁻¹ due to <i>trans</i> -CH=CH-. |
|  Si-  In polysiloxanes:   | 1600–1590, 1430, 1130–1110, 1030, 1000, 760–710, 700–690 730, 700 intensities approx. equal 740, 720, 700 intensities increase as frequency of band decreases | The 1430 cm ⁻¹ band is so narrow that its intensity in a recorded spectrum is greatly influenced by the resolution of the spectrometer and the scanning speed. When two phenyl groups are attached to silicon, the strong 1120 cm ⁻¹ band usually is split into a doublet. The 1030 and 1000 cm ⁻¹ bands, normally weak, become much stronger in cyclo-trisiloxanes. Specific Si-phenyl compounds often can be identified by the pattern in the range 760–690 cm ⁻¹ , where there is a strong band at 700–690 and one to three weak, medium, or strong bands in the region 760–710 cm ⁻¹ . |
| Si-O-Si | 1130–1000 | Siloxanes show one or more very strong infrared bands in the region 1130–1000 cm ⁻¹ . Disiloxanes and small-ring cyclosiloxanes show a single Si-O-Si band. As the siloxane chains become longer or branched, the Si-O-Si absorption becomes broader and more complex, showing two or more overlapping bands |
| R ₃ SiOSiR ₃ Disiloxanes | 1080 – 1040 | Some unusual shifts in the disiloxane band: Cl ₃ SiOSiCl ₃ , 1115 cm ⁻¹ (inductive effect); (CH ₃) ₂ SiOSi(CH ₃) ₂ CH ₂ CH ₂ , 920 cm ⁻¹ (strained ring) |

| Group | Frequency in cm ⁻¹ | Comments |
|--|-------------------------------|--|
| [R ₂ SiO] ₃ Cyclic trimers | 1080–1010 | Cyclic trimers, tetramers, and pentamers have a single Si–O–Si band. As the ring becomes larger (D ₆ , D ₇ , etc.), the Si–O–Si band gradually widens and splits |
| [R ₂ SiO] ₄₋₅ Cyclic tetramers and pentamers | 1090–1075 | |
| [(CH ₃) ₂ SiO] _x poly(dimethylsiloxane) | 1090, 1020 | Long chains of dimethyl D units show two very strong, distinct bands of about equal intensity at 1090 and 1020 cm ⁻¹ . |
| [RSiO] _{1.5-8, 10, or 12} | 1130–1115 | |
| [RSiO] _{1.5,x} | 1160–1000 | Polysiloxanes made up of T units, [RSiO] _{1.5,x} , often show a broad, structureless absorption covering the entire region 1160–1000 cm ⁻¹ . In other preparations of all T-polymers, there are two distinct bands – one at about 1130 cm ⁻¹ , the other at about 1040 cm ⁻¹ |
| Si–CH ₂ –Si | 1080–1040 | The disilylmethylene band is strong and sharp. The sharpness helps distinguish it from Si–O–Si bands. |
| Si–CH ₂ CH ₂ –Si | 1180–1120 | This is a strong sharp band. Caution: The band does not appear in this range when the disilyl-ethylene group is part of a strained ring. |
| Si–  –Si | 1135 | Compounds containing the <i>p</i> -substituted silphenylene group show a strong, sharp band at 1135 cm ⁻¹ |
| Si–H | 2280–2080, 950–800 | The Si–H group is readily identified by a strong band in the range 2280–2080 cm ⁻¹ . There usually is no interference from other bands in this part of the spectrum. The exact position of the 2280–2080 band is very sensitive to the electro-negativity of the groups attached to the silicon. |
| S–H In amorphous silicon | 2150–2000 | Si–H bands at three or more frequencies in the range 2150–2000 cm ⁻¹ have been found in amorphous silicon (a-Si). There still is some uncertainty about the correlations between these band positions and the nature of the other groups on the Si atom. |
| Si–F | 1030–820 | SiF ₂ and SiF ₃ compounds usually show two bands in this range |

| Group | Frequency in cm ⁻¹ | Comments |
|---|--|---|
| Si-Cl | 625–425 | SiCl ₂ and SiCl ₃ compounds show two or three bands in this range. |
| Si-OH | 3690 (free OH), 3400–3200 (hydrogen-bonded OH), 950 – 810 | Isolated Si-OH groups on silica show a sharp band at 3750 cm ⁻¹ [R. S. McDonald, J. Phys. Chem., 62 , 1168 (1958)]. Free silanol groups in organosilicon compounds show a sharp band at about 3690 cm ⁻¹ . Aryl silanols show slightly lower frequencies than alkyl silanols. Two ways to tell the difference between Si-OH and C-OH: The free Si-OH band at 3690 cm ⁻¹ is at a significantly higher frequency than the free C-OH band. Si-OH compounds show absorption, often a single broad band, in the range 950–810 cm ⁻¹ . |
| Si-O-Metal | 1000–900 | Silanolates show a strong band in the range 1000–900 cm ⁻¹ . Si-O-Ti compounds show a strong band at ca. 925 cm ⁻¹ . |
| Si-OR | 1110–1000 | Si-alkoxy compounds have one or more strong bands in the 1110–1000 cm ⁻¹ range. If siloxane is present in a sample, the 1110–1000 cm ⁻¹ band is apt to be masked by strong Si-O-Si absorption. In such cases, the alkoxy group often can be identified by using other bands. |
| Si-OCH ₃ | 2840 (sharp), 1190, 1100–1080 (strong) | |
| Si-OCH ₂ CH ₂ | 1170–1160, 1100 and 1075 (strong doublet), 970–940 | |
| Si-OCH ₂ CH ₂ CH ₃ | 1155 (weak), 1100 and 1085 (strong doublet), 1020 | |
| Si-OCH(CH ₃) ₂ | 1385 and 1370 (sharp, well-defined doublet), 1175, 1140–1110, 1055–1030 (strongest band in set), 890 | |
| Si-O-  | 1240, 975 | The phenoxy group attached to silicon has strong bands at about 1240 and 975 cm ⁻¹ . |
| Si-O-  | 1770–1725, 1370, 1260–1195, 1050–1000, 970–925 | Two of these bands are sensitive to the number of acetoxy groups attached to a silicon atom. The correlations are not perfect, but here are the tendencies: In the interval 1770–1725 cm ⁻¹ , as the number of acetoxy groups increases, the band shifts to higher frequency. In the interval 1260–1195 cm ⁻¹ , as the number of acetoxy groups increases, the band shifts to lower frequency. |
| Si-NH ₂ | 3500–3390 (NH ₂ , doublet in this interval), 1550–1540, 3390 | |
| Si-N-  | (NH, single band), 1200–1150, 950–920 | Tris(trimethylsilyl)amine (also called nonamethyl-trisilazane, "NMTS") has a strong Si-N-Si band at 915 cm ⁻¹ . |

| Group | Frequency in cm ⁻¹ | Comments |
|--|---|---|
| Si-N ₃ | 2180–2120 | Compounds containing the azide group attached to silicon have a strong N=N=N band in the interval 2180–2120 cm ⁻¹ . See W. R. Peterson, Reviews on Silicon, Germanium, Tin and Lead compounds, 1, 193 (1974). |
| Si-N=C=O | 2280 | Trimethylsilylisocyanate has a very strong N=C=O band at 2280 cm ⁻¹ . This band position is close to the high-frequency end of the range 2275 – 2250 cm ⁻¹ for N=C=O attached to carbon. |
| Si-CH ₂ CH ₂ CF ₃ | 1210, 1130, 1070, 1020, 900 | The 1210 cm ⁻¹ band is the strongest one of the set. |
| Si-CH ₂ Cl | 1395, 1180 | |
| Si-  | 1580, 1485, 1380, 1090, 1015, 810 | These are strong, narrow bands. |
| (RO ₃)Si-(CH ₂) ₃ X Where X is | | Silanes having this general formula, where X is a reactive group, are used as coupling agents. For some of the silanes, the infrared spectrum is dominated by bands of the (RO) ₃ Si- part of the structure, and bands due to the reactive group are not obvious. In such cases, it often is a good idea to hydrolyze the trialkoxysilanes to the resin, [O _{1.5} SiCH ₂ CH ₂ CH ₂ X] _n , and to record the infrared spectrum of the resin. This eliminates the many bands due to Si-OR and replaces them with one or two broad Si-O-Si bands. When 3-amino-propyl compounds are hydrolyzed in the air, the NH ₂ group reacts with carbon dioxide and water, and one gets a resin containing -NH ₃ ⁺ -HCO ₃ ⁻ [see S. R. Culler, H. Ishida, and J. K. Koenig, Appl. Spectrosc., 38, 1 (1984)]. This salt structure is characterized by the following bands: 3400–2000 (several broad bands), 1640 (shoulder), 1575 (strong), 1480 cm ⁻¹ (strong). |
| -Cl | 1310, 910, 860 | |
| -C≡N | 2245 (C≡N), 1190–1175 | |
| -NH ₂ | 3370 and 3290 (NH ₂ , weak doublet), 1595 (broad, weak) | |
| -SH | 2560 (S-H, weak) | |
|   | 1720 (C=O), 1640 (C=C) 3045 (C-H of three membered ring, weak), 1250 | |
|  | 1725–1660 | In compounds having a carbonyl group β to silicon, the C=O frequency is 10–20 cm ⁻¹ lower than that of the carbon analog. This is attributed to the inductive effect of the R ₃ SiC- group. [see G. L. Larson, D. Hernandez, I. Montes de Lopez-Cepero and L. E. Torres, J. Org. Chem., 50, 5260 (1985) and references therein for examples of these kinds of molecules] |

| Group | Frequency in cm ⁻¹ | Comments |
|------------------|-------------------------------|---|
| Si=C (silenes) | ca. 1000 | (CH ₃)HSi=CH ₂ , stable at 35°K in argon matrix, has a strong band at 989 cm ⁻¹ due to Si=C stretch (see C. A. Arrington et al., J. Am. Chem. Soc. 106 , 525 (1984); and G. Raabe et al., J. Am. Chem. Soc. 108 , 671 (1986). Solid silenes of the type [(CH ₃) ₃ Si] ₂ Si=C[OSi(CH ₃) ₃]R, where R is the bulky group, are stable at room temperature in the absence of air. These silenes show a strong band at 1135–1130 cm ⁻¹ probably due to the Si–O–C stretch in the Si–O–C=Si group (see A. G. Brook et al., J. Am. Chem. Soc. 104 , 5667 (1982). |
| CERAMICS: | | |
| Silicon carbide | ca. 800 | Silicon carbide occurs in a bewildering number of crystal modifications. It also occurs as amorphous material (a-SiC). We do not have detailed spectra-structure correlations for these forms. We expect that the different forms will have small differences in their infrared spectra, but that all forms of SiC will show strong absorption at or near 800 cm ⁻¹ . Amorphous Si ₃ N ₄ has a strong absorption band at ca. 840 cm ⁻¹ . |
| Silicon nitride | ca. 840 | All forms of SiO ₂ show a strong band at 1110 – 1080 cm ⁻¹ . In addition to this strong band, there are other bands that help to identify the kind of SiO ₂ : |
| Silicon dioxide | ca. 1100 | <i>α-quartz</i> (a crystal form of SiO ₂) – 1170 (sharp band on the slope of the strong 1080 band), 800 and 780 (well-defined, sharp doublet), and 695 cm ⁻¹ . <i>Cristobalite</i> (another crystal form) – 1200 (a narrow shoulder or “step”), 795, and 620 cm ⁻¹ . <i>Amorphous silica</i> (includes silica gel, silica glass, “fused quartz”, precipitated silica and fumed silica) – ca. 1220 (a very broad shoulder) and 810 – 800 cm ⁻¹ . The 810 – 800 cm ⁻¹ absorption of amorphous silica is broader and weaker than the 800 cm ⁻¹ region bands of <i>α-quartz</i> and <i>cristobalite</i> . |

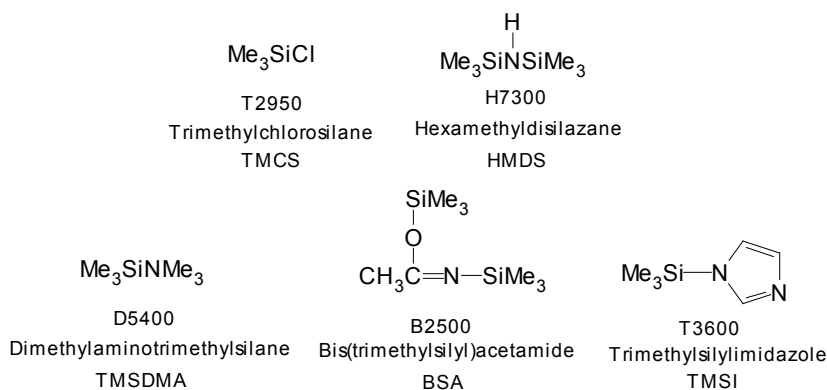
TECHNIQUES FOR SILYLATION

Silylation is the replacement of an active hydrogen of a protic material with a substituted silicon atom. There are two general categories of silylation. Well-defined molecular species can be modified with silyl groups for the purpose of producing blocked intermediates or producing volatile derivatives for analysis by gas chromatography. Macromolecular structures may be modified with functional silane groups to impart specific surface properties to the macromolecule, e.g. wettability, surface energy, partition parameters, orientation, covalent reactivity, and surface potential. The purpose of this presentation is to provide examples of silylation techniques.

SILYLATION OF MOLECULAR SPECIES FOR DERIVATIZATION OR BLOCKED INTERMEDIATES

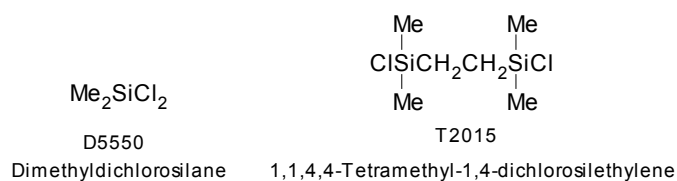
The most widely used silylation agents employ the trimethylsilyl group $\text{Me}_3\text{Si}-$. The hydrodimethyl-silyl group $\text{Me}_2\text{HSi}-$ may be used for increased volatility but is less stable and more susceptible to hydrolysis. Increased hydrolytic stability is available with bulkier silyl groups such as phenyldimethylsilyl, t-butyl dimethylsilyl and triisopropyl groups. Sensitivity to electron capture techniques may be introduced with chlorodimethylsilyl, or pentafluorophenyldimethylsilyl groups. For industrial scale synthesis, difunctional dimethylsilyl groups offer economic incentive in protecting two molecules simultaneously. Di-functional materials are also employed for silylation of vicinal hydroxyl groups.

Silylation reagents are selected by a number of factors: specificity, donor strength, byproducts and cost. The most widely used are the trimethylsilyl reagents:



A number of other trimethylsilyl donor reagents are available, but their utility is not as generally recognized. The range of donor reagents for other silyl groups is generally more limited, but analogous to trimethylsilyl reagents.

Difunctional blocking agents include the following materials.



With the exception of basic proton acceptors, solvents used for silylation reactions must be aprotic. If used in analysis or microchemical reactions, they should be dried before use. In most cases allowing the solvent to stand over 3A molecular sieves is adequate. Typical solvents are dimethylformamide, hexane, acetonitrile, tetrahydrofuran, and toluene. When basic proton acceptor solvents are desired, pyridine and triethylamine are preferred.

CHLOROSILANES/BASE – Silylation of most protic compounds can be effected by dissolving the compound in an appropriate solvent with a 20% molar excess of base. Preferred bases are triethylamine, pyridine, and tributylamine. If the reaction is to be run with t-butyldimethylchlorosilane (B2790) instead of trimethylchlorosilane, imidazole is the preferred base. Trimethylchlorosilane is then added at a moderate rate, again in 20% molar excess. In most instances exotherm is minimal, but care should be taken with initial reactions to observe heating during addition. Most reactions are completed at room temperature, but a two hour reflux may be necessary. Amides and enol ethers may be silylated by this method, but the base is employed as the solvent in a minimum of 4 – 5 times mole ratio followed by a 6 – 8 hour reflux. While a good general technique, disadvantages of this method are the corrosive chlorosilane and filtration required, and possible difficulties in purification.

HEXAMETHYLDISILAZANE (HMDS) – HMDS may be used directly with alcohols, phenols, amines and carboxylic acids. It is added to the compound to be derivatized as a 0.6 molar equivalent and utilized neat or with an appropriate solvent. The reaction proceeds at room temperature with most primary and secondary alcohols. Other compounds may require refluxing for up to 8 hours. Completion can be judged by halt of ammonia evolution. Silylation of less reactive groups may be facilitated by the addition of a few drops of H₂SO₄, 2 – 3% ammonium sulfate or better, 10% trimethylchlorosilane.

SILYLAMINES – Silylamines are used for silylation of alcohols, amines, amino acids, amides and ureas. Dimethylaminotrimethylsilane is particularly useful for amino acid hydrochlorides, converting them directly to silylated amino acids with dimethylamine hydrochloride byproduct. Trimethylsilylimidazole is extremely active in silylation of carbohydrate hydroxyl groups. TMSI reactivity can be considered analogous to the amides. The general procedure for the silylamines yield volatile byproducts, imidazole is precipitated in TMSI reactions.

SILYLAMIDES – Silylamides are the most powerful silylation reagents employed in derivatization for analysis. They include BSA, BSU, and TDP. BSA is an excellent solvent and may be used neat for many reactions. In general, a slight molar excess of the silylamide is dissolved in 3 – 4 fold volume of solvent. Reactions are generally complete in 5 minutes at 65 – 70°C. Most reactions will proceed in 20 – 30 minutes at room temperature. Progress can usually be followed by dissolution of the material to be derivatized followed by precipitation of free amide. Potentiation of the silylamides with 10% trimethylchlorosilanes results in systems strong enough to convert ketones to silyl ethers.

SILANE COUPLING AGENT CHEMISTRY

The general formula of an organosilane shows two classes of functionality.



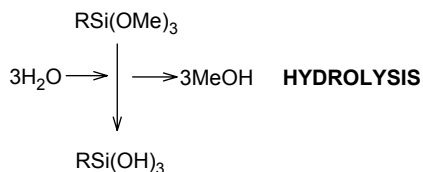
The X functional group is involved in the reaction with the inorganic substrate. The bond between X and the silicon atom in coupling agents is replaced by a bond between the inorganic substrate and the silicon atom. X is a hydrolyzable group, typically, alkoxy, acyloxy, amine, or chlorine. The most common alkoxy groups are methoxy and ethoxy, which give methanol and ethanol as byproducts during coupling reactions. Since chlorosilanes generate hydrogen chloride as a byproduct during coupling reactions, they are generally utilized less than alkoxy silanes.

R is a nonhydrolyzable organic radical that possesses a functionality which enables the coupling agent to bond with organic resins and polymers. Most of the widely used organosilanes have one organic substituent.

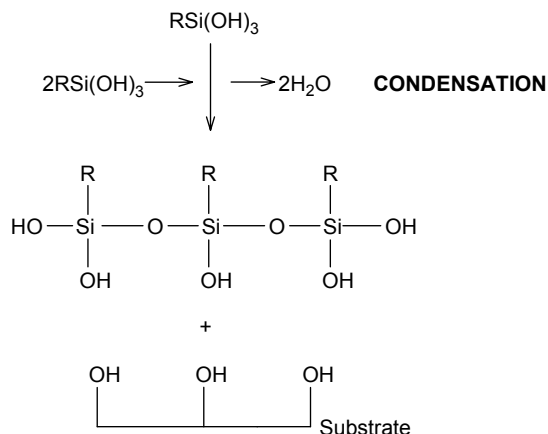
In most cases the silane is subjected to hydrolysis prior to the surface treatment. Following hydrolysis, a reactive silanol group is formed, which can condense with other silanol groups, for example, those on the surface of siliceous fillers, to form siloxane linkages. Stable condensation products are also formed with other oxides such as those of aluminum, zirconium, tin, titanium, and nickel. Less stable bonds are formed with oxides of boron, iron, and carbon. Alkali metal oxides and carbonates do not form stable bonds with Si – O –.

Water for hydrolysis may come from several sources. It may be added, it may be present on the substrate surface or it may come from the atmosphere. Water for hydrolysis may also be generated in situ by dissolving chlorosilanes in excess alcohol. Reaction with alcohol produces alkoxy silanes and HCl, which can react with additional alcohol to form an alkyl halide and water.

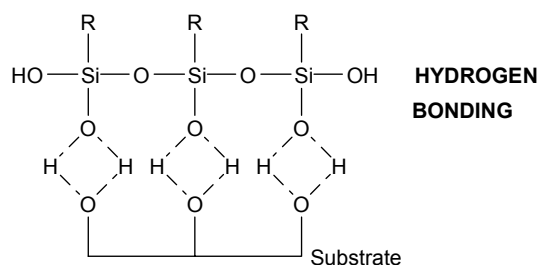
Reaction of these silanes involves four steps. Initially, hydrolysis of the three labile X groups attached to silicon occurs.



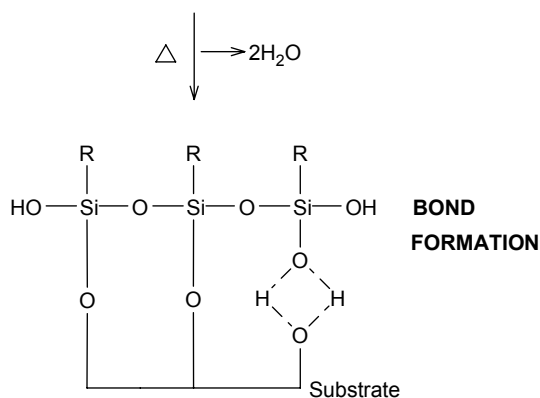
Condensation to oligomers follows.



The oligomers then hydrogen bond with OH groups of the substrate.



Finally during drying or curing, a covalent linkage is formed with the substrate with concomitant loss of water. At the interface, there is usually only one bond from each silicon of the organosilane to the substrate surface. The two remaining silanol groups are present either bonded to other coupling agent silicon atoms or in free form.



The number of reactive sites on a surface area and the type of silane deposition sought, i.e. monolayer, multilayer or bulk, are all factors which can be used in calculating the amount of silane necessary to silylate a surface. In order to provide monolayer coverage, the concentration of reactive sites (silanols) should be determined. Most siliceous substrates have 4 – 12 silanols per μm^2 . Thus, one mole of evenly distributed silane should cover an average of 7500 m^2 . The oligomerization of silanes with multiple groups thwarts the capability of computing stoichiometries, but order of magnitude computations are successful. Silanes with one hydrolyzable group can be utilized to produce surfaces with monolayers of consistent stoichiometry. These materials are more expensive and produce surfaces with less hydrolytic stability. The number of silanols on a surface is varied by thermal history. In one example, a siliceous surface having 5.3 silanols per μm^2 had only 2.6 after exposure to 400°C and less than one after exposure to 850°C. Higher concentrations of silanol groups may be produced by treating material with warm hydrochloric acid. Silanol anions may be produced by treating the surfaces with alkaline detergent or, more radically, by treatment with methanolic potassium hydroxide. Optimum deposition of silanes with more than one hydrolyzable group is often defined as the amount necessary to produce a surface of uniform energy. A value defined as the wetting surface (ws) describes the area in m^2 one gram of silane deposited from solution will cover. In combination with data on the surface area of a siliceous substrate in m^2/g the amount of silane required for deposition may be calculated. Most composite, adhesive, and coating formulations do not follow any stoichiometry, but simply define optimal concentration by operation success. For most fillers, a treatment level of 0.02 – 1.00% by weight is used.

Selecting a Silane Coupling Agent

Selection of the appropriate coupling agent is accomplished by empirical evaluation of silanes within predicted categories. Exact prediction of the best silane is extremely difficult. Increased bond strength by utilization of silanes is a result of a complex set of factors – wet out, surface energy, boundary layer absorption, polar adsorption, acid-base interaction, interpenetrating network formation and covalent reaction. Strategies for optimization must take into account the materials on both sides of the interface and their susceptibilities to the various coupling factors. Generally speaking the initial approach is to select a single coupling agent and assume a direct bond between the two materials. The most common application for silane coupling agents is to bond an inorganic substrate to a polymer.

Inorganic-Si-R-Organic

The number of hydrolyzable X groups on the silane is another important parameter in controlling bond characteristics. The traditional silane coupling agents contain three hydrolyzable groups. They have maximum hydrolytic stability but tend to be hydroscopic. At the opposite end are the silanes with one hydrolyzable group. These yield the most hydrophobic interfaces but have the least long term hydrolytic stability. Silanes with two hydrolyzable groups form less rigid interfaces than silanes with three hydrolyzable groups. They are often used as coupling agents for elastomers and low modulus thermoplastics. Polymeric silanes with recurrent trialkoxy or dialkoxysilanes offer better film-forming and primer capabilities. For enhanced hydrolytic stability or economic benefit, non-functional silanes such as short chain alkyltrialkoxysilanes or phenyltrialkoxysilanes can be combined in ratios up to 3:1 with functional silanes.

In more difficult bonding situations, mixed silanes or silane network polymers may be employed. These include inorganic to inorganic or organic to organic. In these cases, reaction of the silanes with themselves is critical.

Inorganic-O-Si-R-R-Si-O-Inorganic

Organic-O-Si-R-R-Si-O-Organic

An example of mixed silane application is the use of mixtures of epoxy and amine functional silanes to bond glass plates together. A more general use is bonding organic to organic. Primers, prepared by pre-hydrolyzing silanes to resins in order to form bulk layers on metal substrates, are examples of the application of silanes as network polymers.

Thermal Stability

Most silanes have moderate thermal stability, making them suitable for plastics that process below 350°C or have continuous temperature exposures below 150°C. Silanes with an aromatic nucleus have higher thermal stability. A relative ranking where Z is the functional groups is as follows:

| Class | Example | Thermal Limit |
|---|---------|---------------|
| ZCH ₂ CH ₂ SiX ₃ | N/A | < 150°C |
| ZCH ₂ CH ₂ CH ₂ SiX ₃ | A0700 | 390°C |
| ZCH ₂ AromaticCH ₂ CH ₂ SiX ₃ | T2902 | 495°C |
| Aromatic SiX ₃ | P0320 | 550°C |

| Table 1 - Thermosets | | | | |
|----------------------------|----------------------|-------------|-------|----------------------|
| Name | Class | UCT Product | | |
| diallylphthalate | amine | A0698 | A0700 | A0750 |
| | styryl | S1590 | | |
| epoxy | amine | A0700 | A0750 | T2910 |
| | epoxy | G6720 | E6250 | |
| | chloroalkyl | C3300 | | |
| | mercapto | M8450 | M8500 | |
| imide | chloromethylaromatic | T2902 | | |
| | amine | A0698 | A0700 | A0750 T2910 |
| melamine | amine | A0700 | A0750 | T2910 |
| | epoxy | G6720 | E6250 | |
| | alkanolamine | B2408 | | |
| paralene | chloromethylaromatic | T2902 | | |
| phenolic | amine | A0700 | A0750 | T2910 |
| | chloroalkyl | C3300 | | |
| | epoxy | G6720 | E6250 | |
| photoresist, negative | silazane | H7300 | D6208 | |
| | vinyl | D6208 | V4900 | |
| | aromatic | P0320 | | |
| photoresist, positive | silazane | H7300 | | |
| | aromatic | P0320 | | |
| | phosphine | D6110 | | |
| polyester | amine | A0700 | A0750 | T2910 |
| | methacrylate | M8550 | | |
| | styryl | S1590 | | |
| | vinyl | V4917 | V4910 | |
| urethane | amine | A0700 | A0750 | T2910 |
| | alkanolamine | B2408 | | |
| | epoxy | G6710 | G6720 | E6250 |
| | isocyanate | I7840 | | |
| Table 2 - Thermoplastics | | | | |
| cellulosics | amine | A0700 | A0750 | T2910 |
| | isocyanate | I7840 | | |
| polyacetal | thiuronium | S1590 | | |
| polyacrylate | methacrylate | M8550 | | |
| | ureido | T2507 | | |
| polyamide (nylon) | amine | A0700 | A0750 | T2910 A0742 PS076 |
| | ureido | T2507 | | |
| polyamide-imide | chloromethylaromatic | T2902 | | |
| | amine | A0700 | A0750 | A0800 |
| polybutylene terephthalate | amine | A0698 | A0750 | |
| | isocyanate | I7840 | | |

| Table 2 - Thermoplastics (cont.) | | | | |
|---|----------------------|-------|-------|----------------|
| polycarbonate | amine | A0700 | A0750 | T2910 |
| polyetherketone | amine | A0698 | A0750 | A0800 |
| ethylene-vinyl acetate copolymer | ureido | T2507 | | |
| polyethylene | amine | A0700 | A0742 | A0750 |
| | vinyl | V4910 | V4917 | |
| | styryl | S1590 | | |
| polyphenylene oxide | amine | A0700 | A0750 | T2910 |
| | aromatic | P0320 | | |
| polyphenylene sulfide | amine | A0698 | A0700 | A0750 T2910 |
| | mercapto | M8450 | M8500 | B2494 |
| | chloromethylaromatic | T2902 | | |
| polypropylene | aromatic | P0320 | P0330 | |
| | styryl | S1590 | | |
| polystyrene | aromatic | P0320 | P0330 | |
| | epoxy | G6720 | E6250 | |
| | vinyl | V4910 | V4917 | |
| polysulfone | amine | A0700 | A0750 | T2910 |
| polyvinyl butyral | amine | A0700 | A0742 | A0750 |
| polyvinyl chloride | amine | A0700 | A0750 | T2910 |
| | alkanolamine | B2408 | | |
| Table 3 - Sealants | | | | |
| acrylic | acrylic | A0380 | M8550 | |
| | styryl | S1590 | | |
| | epoxy | G6710 | G6720 | E6250 |
| polysulfides | mercapto | B2494 | M8500 | M8450 |
| | amine | A0699 | A0700 | A0742 |
| | | A0750 | T2910 | |
| Table 4 - Rubbers | | | | |
| butyl | epoxide | G6710 | G6720 | E6250 |
| neoprene | mercapto | M8450 | M8500 | |
| isoprene | mercapto | M8450 | M8500 | |
| fluorocarbon | amine | A0698 | | |
| | styryl | S1590 | | |
| epichlorohydrin | amine | A0699 | A0700 | A0742 |
| | | A0750 | | |
| | mercapto | M8450 | M8500 | |
| silicone | amine | A0700 | A0750 | |
| | allyl | A0567 | | |
| Table 5 - Water Soluble and Hydrophilic polymers | | | | |
| cellulosic | epoxy | G6710 | G6720 | |
| | isocyanate | I7840 | | |

| | | |
|--|---|-------------|
| heparin | amine | A0800 PS076 |
| | epoxy | G6710 G6720 |
| | isocyanate | I7840 |
| polyethylene oxide | isocyanate | I7840 |
| polyhydroxyethylmethacrylate | epoxy | G6710 G6720 |
| | isocyanate | I7840 |
| polysaccharide | epoxy | G6710 G6720 |
| | isocyanate | I7840 |
| polyvinyl alcohol | epoxy | G6710 G6720 |
| | isocyanate | I7840 |
| siliceous | all listed in Table 1 | A0700 |
| aluminum, zirconium, tin and titanium metals | all listed in Table 1, but the epoxies, acrylates and quats preferred | S1590 M8540 |
| copper, iron | polyamine | T2910 PS076 |
| | phosphine | D6110 |
| gold, precious metals | phosphine | D6110 |
| | mercapto | B2494 M8500 |
| silicon | vinyl | D6208 |

APPLYING A SILANE COUPLING AGENT

Deposition from aqueous alcohol solutions is the most facile method for preparing silylated surfaces. A 95% ethanol – 5% water solution is adjusted to pH 4.5 – 5.5 with acetic acid. Silane is added with stirring to yield a 2% final concentration. Five minutes should be allowed for hydrolysis and silanol formation. Large objects, e.g. glass plates, are dipped into the solution, agitated gently, and removed after 1 – 2 minutes. They are rinsed free of excess materials by dipping briefly in ethanol. Particles, e.g. fillers and supports, are silylated by stirring them in solution for 2 – 3 minutes and then decanting the solution. The particles are usually rinsed twice briefly with ethanol. Cure of the silane layer is for 5 – 10 minutes at 110°C or for 24 hours at room temperature (<60% relative humidity).

For aminofunctional silanes such as A0700 and A0750 this procedure is modified by omitting the additional acetic acid. The procedure is not acceptable for chlorosilanes as bulk polymerization often occurs. Silane concentration of 2% is a starting point. It usually results in deposition of trialkoxysilanes as 3 – 8 molecular layers. Monoalkoxysilanes are always deposited in monolayers or incomplete monolayers. Caution must be exercised if oven curing. Exhausted, explosion-proof ovens should always be used.

Deposition from aqueous solutions is employed for most commercial fiberglass systems. The alkoxy silane is dissolved at 0.5 – 2.0% concentration in water. For less soluble silanes, 0.1% of a non-ionic surfactant is added prior to the silane and an emulsion rather than a solution is prepared. If the silane does not contain an amine group, the solution is adjusted to pH 5.5 with acetic acid. The solution is either sprayed onto the substrate or employed as a dip bath. Cure is at 110 – 120°C for 20 – 30 minutes.

Stability of aqueous silane solutions varies from hours for the simple alkyl silanes to weeks for the aminosilanes. Poor solubility parameters limit the use of long chain alkyl and aromatic silanes by this method. Distilled water is not necessary, but water containing fluoride ions must be avoided.

Bulk deposition onto powders, e.g. filler treatment, is usually accomplished by a spray-on method. It assumes that the total amount of silane necessary is known and that sufficient adsorbed moisture is present on the filler to cause hydrolysis of the silane. The silane is prepared as a 25% solution in alcohol. The powder is placed in a high intensity solid mixer, e.g. twin cone mixer with intensifier. The solution is pumped into the agitated powder as a fine spray. In general, this operation is completed within 20 minutes. Dynamic drying methods are most effective. If the filler is dried in trays, care must be taken to avoid wicking or skinning of the top layer of treated material by adjusting heat and air flow.

Integral blend methods are used in composite formulations. In this method the silane is used as a simple additive. Composites can be prepared by the addition of alkoxysilanes or silazanes to dry-blends of polymer and filler prior to compounding. Generally 0.2 – 1.0 weight percent of silane (on the total mix) is dispersed by spraying the silane in an alcohol carrier onto a pre-blend. The addition of the silane to non-dispersed filler is not desirable in this technique since it can lead to agglomeration. The mix is dry-blended briefly and then melt compounded. Vacuum devolatilization of byproducts of silane reaction during melt compounding is necessary to achieve optimum properties. Properties are sometimes enhanced by adding 0.5 – 1.0% of tetrabutyl titanate or benzyldimethylamine to the silane prior to dispersal. Amino-functional silanes are available in concentrate form for dry-blending with nylons and polyesters. Concentrates eliminate any need for solvent dispersion and devolatilization and reduce variability due to relative humidity and shelf-aging.

Deposition as a primer is employed where a bulk phase is required as a transition between a substrate and a final coating. The silane is dissolved at 50% concentration in alcohol. One to three molar equivalents of water are added. The mixture is allowed to equilibrate for 15 – 20 minutes and then diluted to 10% concentration with a higher boiling polar solvent. Materials to be coated with the primer are dipped or sprayed and then cured at 110 – 120°C for 30 – 45 minutes.

Chlorosilanes such as V4900 may be deposited from alcohol solution. Anhydrous alcohols, particularly ethanol or isopropanol are preferred. The chlorosilane is added to the alcohol to yield a 2 – 5% solution. The chlorosilane reacts with the alcohol producing an alkoxysilane and HCl. Progress of the reaction is observed by halt of HCl evolution. Mild warming of the solution (30 – 40°C) promotes completion of the reaction. Part of the HCl reacts with the alcohol to produce small quantities of alkyl halide and water. The water causes formation of silanols from alkoxy silanes. The silanols condense with those on the substrate. Treated substrates are cured for 5 – 10 minutes at 110°C or allowed to stand 24 hours at room temperature.

Chlorosilanes and silylamines may also be employed to treat substrates under aprotic conditions. Toluene, tetrahydrofuran or hydrocarbon solutions are prepared containing 5% silane. The mixture is refluxed for 12 – 24 hours with the substrate to be treated. It is washed with the solvent. The solvent is then removed by air or explosion-proof oven drying. No further cure is necessary. This reaction involves a direct nucleophilic displacement of the silane chlorines by the surface silanol. If monolayer deposition is desired, substrates should be pre-dried at 150°C for 4 hours. Bulk deposition results if adsorbed water is present on the substrate. This method is cumbersome for large scale preparations and rigorous controls must be established to ensure reproducible results. More reproducible coverage is obtained with monochlorosilanes.

Silazanes such as H7300 and D6208 may be used as treatments in concentrated form or as 10 – 20% solutions in aprotic solvents. In some applications, parts are exposed for 5 – 10 minutes by dipping or in microelectronics by spin-on techniques. Optimum reactivity is at 30 – 50°C. An alternate method of treatment is to expose parts to 50°C vapor for 2 – 6 hours. Ammonia is the byproduct of silazane reaction and areas should be ventilated.

Appendix

Calculations of necessary silane to obtain minimum uniform multilayer coverage can be obtained knowing the values of the wetting surface of silane (ws) and the surface area of filler

$$\text{Amount of silane (g)} = \frac{\text{(amount of filler) x (surface area of filler)}}{\text{wetting surface (ws)}}$$

Relative surface area of common fillers m²/g

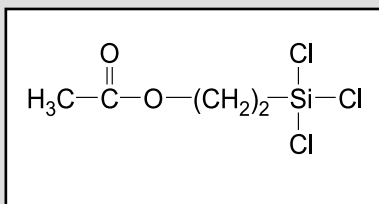
| | |
|------------------|------------|
| E-Glass | 0.1 – 0.12 |
| Silica, ground | 1 – 2 |
| Kaolin | 7 |
| Clay | 7 |
| Talc | 7 |
| Si, diatomaceous | 1 – 3.5 |
| Calcium silicate | 2.6 |
| Silica, fumed | 150 - 250 |

UCT SPECIALTIES SILANES

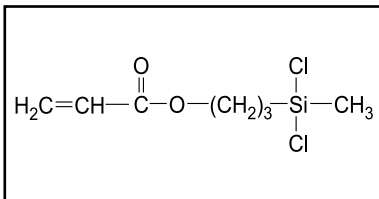


ABBREVIATIONS

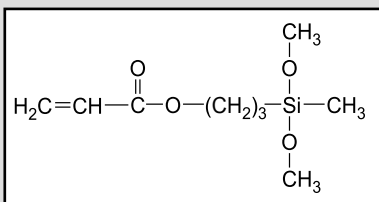
| | |
|----------|--|
| CAS# | Chemical Abstract Service Registry Number |
| MW | Molecular Weight |
| BP | Boiling Point |
| SG | Specific Gravity |
| RI | Refractive Index |
| LCLO | Lethal Concentration Low |
| LD100 | Lethal Dose 100% |
| LD50 | Median Lethal Dose |
| LDLO | Lethal Dose Low |
| TSCA | Listed on the Toxic Substances Control Act inventory |
| R&D Only | Approved for research & development only (not listed on TSCA) |

**A0300 2-ACETOXYETHYLTRICHLOROSILANE**

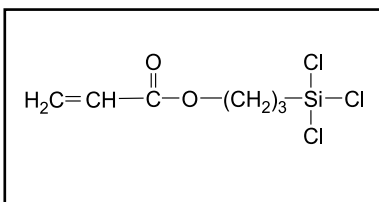
CAS# 18204-80-3 **MW** 221.54 $C_4H_7Cl_3O_2Si$ **TSCA**
Flash Pt. 82°C **BP** 143°C/70 mm **SG @ 20°C** 1.272
97% Purity **RI @ 20°C** 1.4427

A0394 3-ACRYLOXYPROPYLMETHYLDICHLOROSILANE

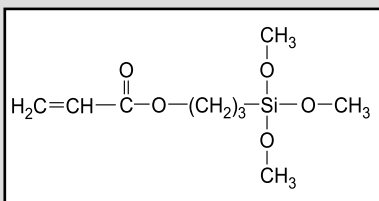
CAS# 71550-63-5 **MW** 227.15 $C_7H_{12}Cl_2O_2Si$ **TSCA**
Flash Pt. >110°C **BP** 73°C/0.1 mm **SG @ 20°C** 1.15
97% Purity - Isomers **RI @ 25°C** 1.4585

A0394.5 3-ACRYLOXYPROPYLMETHYLDIMETHOXYSILANE

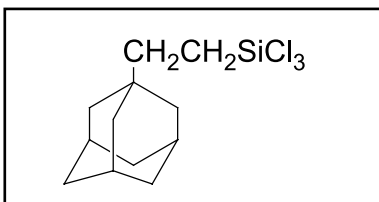
CAS# 13732-00-8 **MW** 236.14 $C_9H_{18}O_4Si$ **R&D ONLY**
Flash Pt. >100°C **BP** 65°C/35 mm **SG @ 20°C** 1.0
93% Purity - Isomers

A0396 3-ACRYLOXYPROPYLTRICHLOROSILANE

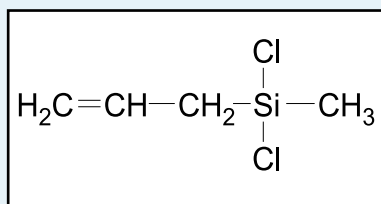
CAS# 38595-89-0 **MW** 247.58 $C_6H_9Cl_3O_2Si$ **R&D ONLY**
Flash Pt. 34°C **BP** 63°C/0.4 mm **SG @ 20°C** 1.26
97% Purity **RI @ 20°C** 1.4631

A0397 3-ACRYLOXYPROPYLTRIMETHOXYSILANE

CAS# 4369-14-6 **MW** 234.32 $C_9H_{18}O_5Si$ **TSCA**
Flash Pt. 123°C **BP** 95-100°C/3 mm **SG @ 20°C** 1.00
92% Purity

A0400 ADAMANTYLETHYLTRICHLOROSILANE

CAS# 37843-11-1 **MW** 297.73 $C_{12}H_{19}Cl_3Si$ **TSCA**
Flash Pt. 155°C **BP** 135°C/3 mm **SG @ 20°C** 1.2204
80% Purity **RI @ 20°C** 1.5135 **Melting Pt.** 36°C

A0555 ALLYLMETHYLDICHLOROSILANE

CAS# 1873-92-3

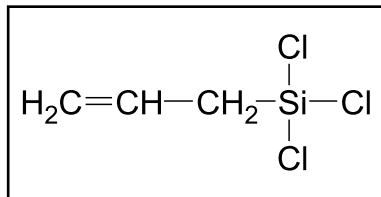
MW 155.10

 $\text{C}_4\text{H}_8\text{Cl}_2\text{Si}$
TSCA
Flash Pt. 27°C

BP 119-120°C

SG @ 20°C 1.076

95% Purity
RI @ 20°C 1.4419

A0560 ALLYLTRICHLOROSILANE

CAS# 107-37-9

MW 175.52

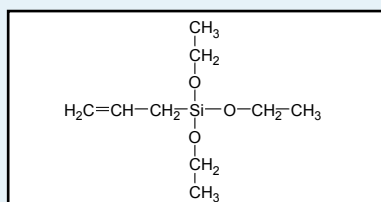
 $\text{C}_3\text{H}_5\text{Cl}_3\text{Si}$
TSCA
Flash Pt. 18°C

BP 117-118°C

SG @ 20°C 1.201

95% Purity
RI @ 20°C 1.446

TOXICITY: ivn mus, LD50: 56 mg/kg

A0564 ALLYLTRIETHOXYSILANE

CAS# 2550-04-1

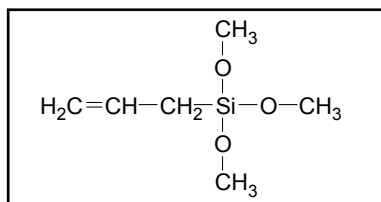
MW 204.34

 $\text{C}_9\text{H}_{20}\text{O}_3\text{Si}$
TSCA
Flash Pt. 70°C

BP 176°C

SG @ 25°C 0.903

97% Purity
RI @ 25°C 1.406

A0567 ALLYLTRIMETHOXYSILANE

CAS# 2551-83-9

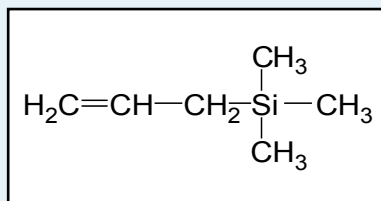
MW 162.26

 $\text{C}_6\text{H}_{14}\text{O}_3\text{Si}$
TSCA
Flash Pt. 46°C

BP 146-148°C

SG @ 25°C 0.963

97% Purity
RI @ 25°C 1.4036

A0570 ALLYLTRIMETHYLSILANE

CAS# 762-72-1

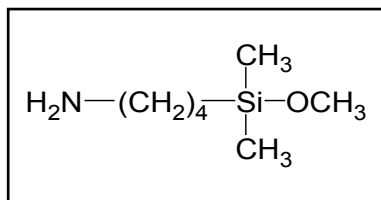
MW 114.26

 $\text{C}_6\text{H}_{14}\text{Si}$
TSCA
Flash Pt. 7°C

BP 85-86°C/0.4 mm

SG @ 20°C 0.719

97% Purity
RI @ 25°C 1.4074

A0695 4-AMINOBTYLDIMETHYLMETHOXYSILANE

CAS# 3663-43-2

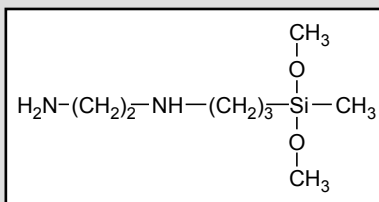
MW 161.32

 $\text{C}_7\text{H}_{19}\text{NOSi}$
TSCA
Flash Pt. 85°C

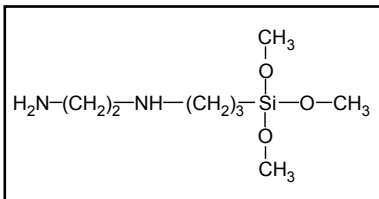
BP 85°C/17 mm

SG @ 20°C 0.85

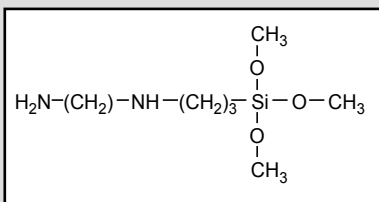
95% Purity
RI @ 20°C 1.4325


A0699 N-(2-AMINOETHYL)-3-AMINOPROPYLMETHYLDIMETHOXSILANE


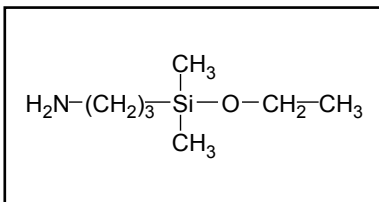
CAS# 3069-29-2 **MW** 206.36 **C₈H₂₂N₂O₂Si** **TSCA**
Flash Pt. 90°C **BP** 265°C **SG @ 25°C** 0.975
95% Purity - Isomers **RI @ 25°C** 1.4447

A0700 N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXSILANE


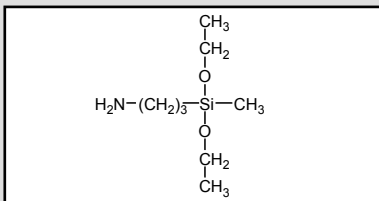
CAS# 1760-24-3 **MW** 222.36 **C₈H₂₂N₂O₃Si** **TSCA**
Flash Pt. 120°C **BP** 140°C/15 mm **SG @ 25°C** 1.01
97% Purity - Isomers **RI @ 25°C** 1.442

A0701 N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXSILANE (TECHNICAL)


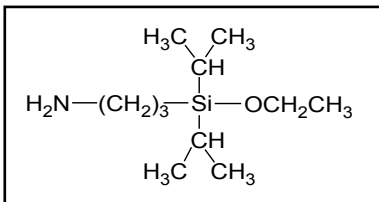
CAS# 1760-24-3 **MW** 222.36 **C₈H₂₂N₂O₃Si** **TSCA**
Flash Pt. 120°C **BP** 140°C/15 mm **SG @ 25°C** 1.01
No Purity Specification **RI @ 25°C** 1.4447

A0735 3-AMINOPROPYLDIMETHYLETHOXSILANE


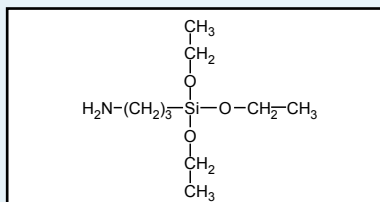
CAS# 18306-79-1 **MW** 161.32 **C₇H₁₉NOSi** **TSCA**
Flash Pt. 73°C **BP** 78-79°C/24 mm **SG @ 25°C** 0.857
97% Purity **RI @ 25°C** 1.427

A0742 3-AMINOPROPYLMETHYLDIETHOXSILANE


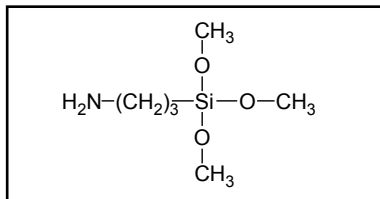
CAS# 3179-76-8 **MW** 191.34 **C₈H₂₁NO₂Si** **TSCA**
Flash Pt. 85°C **BP** 85-88°C/8 mm **SG @ 20°C** 0.916
97% Purity **RI @ 20°C** 1.4272
TOXICITY - orl rat:LD50 4760 mg/kg

A0745 3-AMINOPROPYLDIISOPROPYLETHOXSILANE


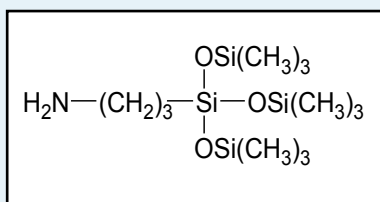
CAS# N/A **MW** 217.43 **C₁₁H₂₇NOSi** **R&D ONLY**
BP 78-80°C/0.4 mm
93% Purity

A0750 3-AMINOPROPYLTRIETHOXYSILANE


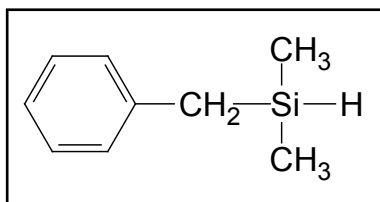
CAS# 919-30-2 **MW** 221.37 $C_9H_{23}NO_3Si$ **TSCA**
Flash Pt. 96°C **BP** 122-123°C/30 mm **SG @ 20°C** 0.951
97% Purity **RI @ 20°C** 1.4225
TOXICITY - orl rat, LD50: 1780 mg/kg

A0800 3-AMINOPROPYLTRIMETHOXYSILANE


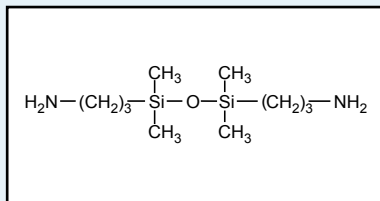
CAS# 13822-56-5 **MW** 179.29 $C_6H_{17}NO_3Si$ **TSCA**
Flash Pt. 104°C **BP** 80°C/8 mm **SG @ 25°C** 1.01
97% Purity **RI @ 25°C** 1.420

A0805 3-AMINOPROPYLTRIS(TRIMETHYLSILOXY)SILANE


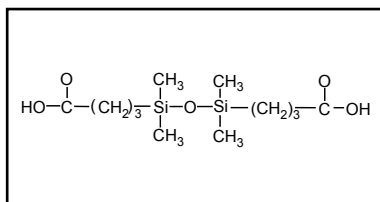
CAS# 25357-81-7 **MW** 353.76 $C_{12}H_{35}NO_3Si_4$ **TSCA**
Flash Pt. >93°C **BP** 152°C/47 mm **SG @ 25°C** 0.891
97% Purity **RI @ 25°C** 1.5135

B1597 BENZYLDIMETHYLSILANE


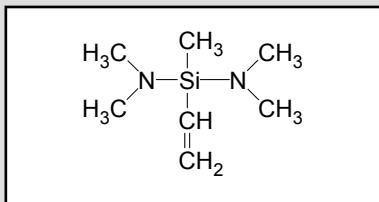
CAS# 1631-70-5 **MW** 150.30 $C_9H_{14}Si$ **TSCA**
Flash Pt. 65°C **BP** 70°C/15 mm **SG @ 20°C** 0.949
97% Purity **RI @ 20°C** 1.5040

B1710 1,3-BIS(3-AMINOPROPYL)-1,1,3,3-TETRAMETHYLDISILOXANE


CAS# 2469-55-8 **MW** 248.52 $C_{10}H_{28}N_2O_2Si_2$ **TSCA**
Flash Pt. 91°C **BP** 132-139°C/11 mm **SG @ 25°C** 0.897
97% Purity **RI @ 25°C** 1.4480

B1724 1,3-BIS(3-CARBOXYPROPYL)TETRAMETHYLDISILOXANE


CAS# 3353-68-2 **MW** 306.51 $C_{12}H_{26}O_5Si_2$ **TSCA**
97% Purity **Melting Pt.** 47-49°C

**B2300 BIS(DIMETHYLAMINO)METHYLVINYLSILANE**

CAS# 13368-45-1

MW 158.32

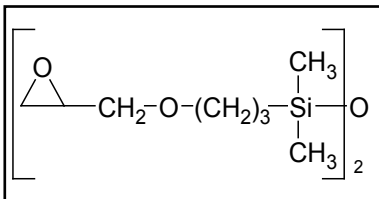
C₇H₁₈N₂Si

TSCA

Flash Pt. -4°C

BP 146-147°C

97% Purity

B2405 1,3-BIS(3-GLYCIDOXYPROPYL)TETRAMETHYLDISILOXANE

CAS# 126-80-7

MW 362.61

C₁₆H₃₄O₅Si₂

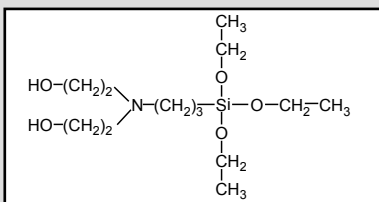
TSCA

Flash Pt. 150°C

BP 184-187°C/2 mm SG @ 25°C 0.995

95% Purity

RI @ 25°C 1.446

B2408 BIS(2-HYDROXYETHYL)-3-AMINOPROPYLTRIETHOXSILANE

CAS# 7538-44-5

MW 309.48

C₁₃H₃₁NO₅Si

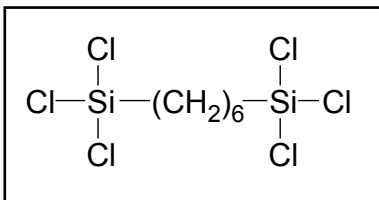
TSCA

Flash Pt. 24°C

SG @ 20°C 0.92

62% Purity in Ethanol

RI @ 25°C 1.409

B2491 1,6-BIS(TRICHLOROSILYL)HEXANE

CAS# 13083-94-8

MW 353.05

C₆H₁₂Cl₆Si₂

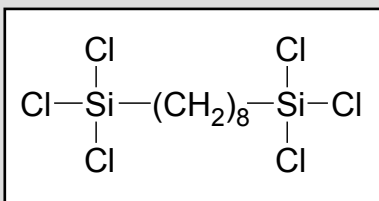
TSCA

Flash Pt. 75°C

BP 148-150°C/10 mm SG @ 20°C 1.327

97% Purity

RI @ 20°C 1.4759

B2491.3 1,8-BIS(TRICHLOROSILYL)OCTANE

CAS# 52217-53-5

MW 381.10

C₈H₁₆Cl₆Si₂

R&D ONLY

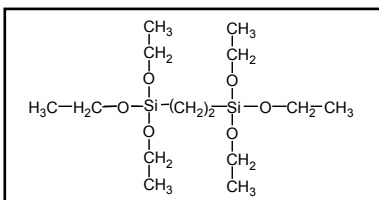
Flash Pt. 120°C

BP 140°C/1 mm

SG @ 20°C 1.282

97% Purity

RI @ 20°C 1.4757

B2491.5 1,2-BIS(TRIETHOXSILYL)ETHANE

CAS# 16068-37-4

MW 354.59

C₁₄H₃₄O₆Si₂

TSCA

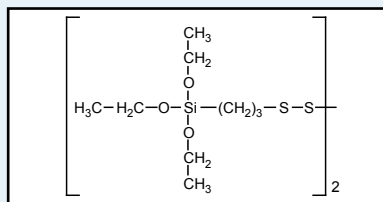
Flash Pt. 107°C

BP 96°C/0.3 mm

SG @ 20°C 0.957

97% Purity

RI @ 20°C 1.4052

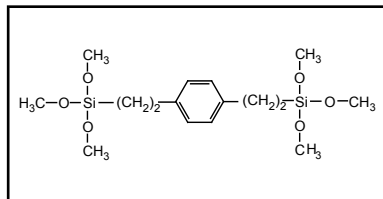
B2494 BIS[3-(TRIETHOXSILYL)PROPYL]TETRASULFIDE


CAS# 40372-72-3 **MW** 538.94 $C_{18}H_{42}O_6Si_4$ **TSCA**

Flash Pt. 91°C **BP** 250°C **SG @ 20°C** 1.074

22% Sulfur

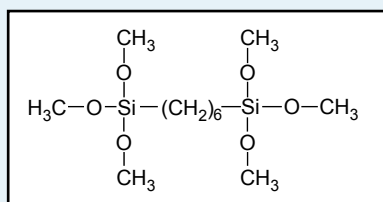
TOXICITY: orl rat, LD50: 17,500 mg/kg

B2495.6 1,4-BIS(TRIMETHOXSILYLETHYL)BENZENE


CAS# 58298-01-4 **MW** 374.58 $C_{16}H_{30}O_6Si_2$ **R&D ONLY**

Flash Pt. 193°C **BP** 148-150°C/0.1 mm **SG @ 20°C** 1.08

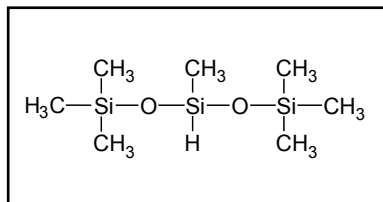
97% Purity - Isomers **RI @ 20°C** 1.4734

B2495.7 1,6-BIS(TRIMETHOXSILYL)HEXANE


CAS# 87135-01-1 **MW** 326.54 $C_{12}H_{30}O_6Si_2$ **R&D ONLY**

Flash Pt. 95°C **BP** 161°C/2 mm

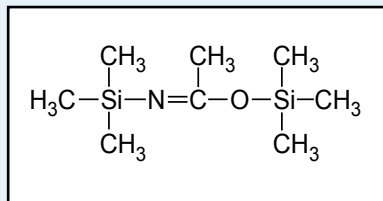
97% Purity

B2497 BIS(TRIMETHYLSILOXY)METHYLSILANE


CAS# 1873-88-7 **MW** 222.51 $C_7H_{22}O_2Si_3$ **TSCA**

Flash Pt. 22°C **BP** 141-142°C **SG @ 20°C** 0.814

95% Purity **RI @ 20°C** 1.3815

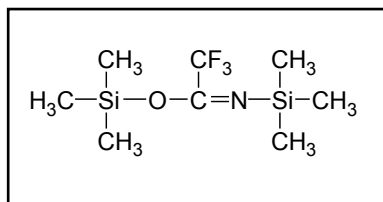
B2500 BIS(TRIMETHYLSILYL)ACETAMIDE


CAS# 10416-59-8 **MW** 203.43 $C_8H_{21}NOSi_2$ **TSCA**

Flash Pt. 42°C **BP** 71-73°C/35 mm **SG @ 20°C** 0.832

92% Purity - Isomers **RI @ 20°C** 1.418

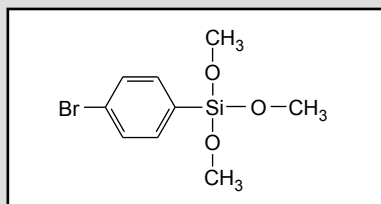
TOXICITY: ipr mus, LDLO: 500 mg/kg

B2570 BIS(TRIMETHYLSILYL)TRIFLUOROACETAMIDE


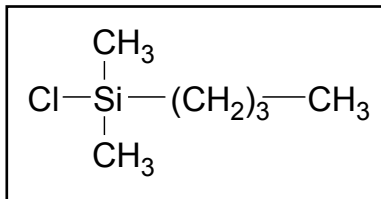
CAS# 25561-30-2 **MW** 257.40 $C_8H_{18}F_3NOSi_2$ **TSCA**

Flash Pt. 23°C **BP** 45-50°C/15 mm **SG @ 20°C** 0.97

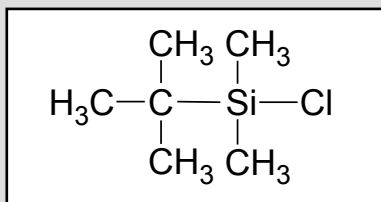
97% Purity - Isomers **RI @ 25°C** 1.381

**B2614 .4 BROMOPHENYLTRIMETHOXYSILANE**

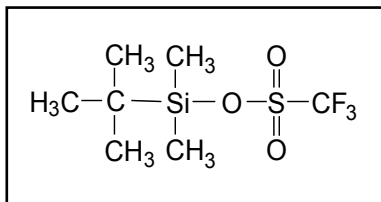
CAS# 17043-05-9 **MW** 277.19 $C_9H_{13}BrO_3Si$ **R&D ONLY**
Flash Pt. 105°C **BP** 136°C/13.5 mm **SG @ 20°C** 1.631
97% Purity - Isomers **RI @ 20°C** 1.5388

B2785 n-BUTYLDIMETHYLCHLOROSILANE

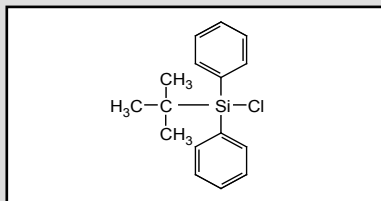
CAS# 1000-50-6 **MW** 150.72 $C_6H_{15}ClSi$ **TSCA**
Flash Pt. 39°C **BP** 138°C **SG @ 20°C** 0.875
97% Purity **RI @ 20°C** 1.4205

B2790 tert-BUTYLDIMETHYLCHLOROSILANE

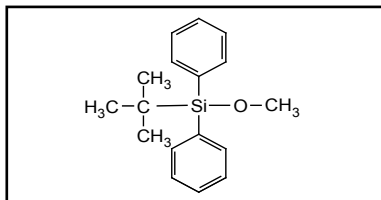
CAS# 18162-48-6 **MW** 150.72 $C_6H_{15}ClSi$ **TSCA**
Flash Pt. 22°C **BP** 125°C **SG @ 20°C** 0.83
97% Purity **Melting Pt.** 91.5°C

B2796 tert-BUTYLDIMETHYLSILYLTRIFLUOROMETHANESULFONATE

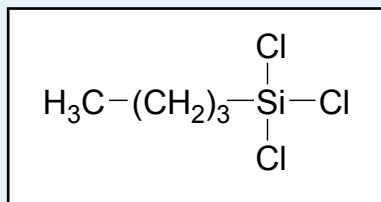
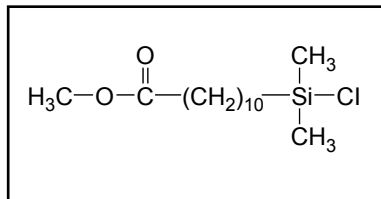
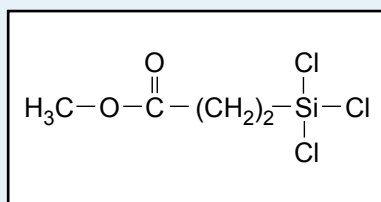
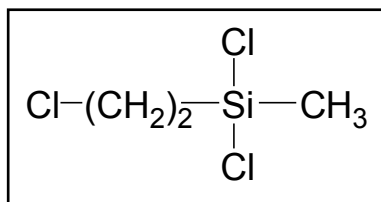
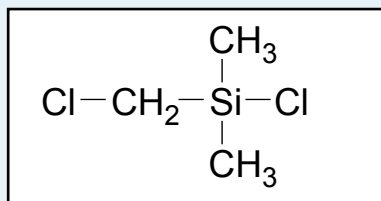
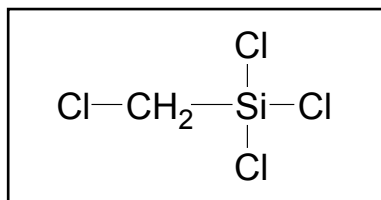
CAS# 69739-34-0 **MW** 264.33 $C_7H_{15}F_3O_3SSi$ **R&D ONLY**
Flash Pt. 35°C **BP** 65°C/10 mm **SG @ 20°C** 1.151
90% Purity **RI @ 20°C** 1.385

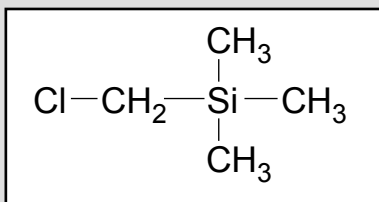
B2805 tert-BUTYLDIPHENYLCHLOROSILANE

CAS# 58479-61-1 **MW** 274.84 $C_{16}H_{19}ClSi$ **R&D ONLY**
Flash Pt. >112°C **BP** 90°C/0.015 mm **SG @ 20°C** 1.074
97% Purity **RI @ 20°C** 1.568

B2806 tert-BUTYLDIPHENYLMETHOXYSILANE

CAS# 76358-47-9 **MW** 270.45 $C_{17}H_{22}OSi$ **R&D ONLY**
Flash Pt. >43°C
97% Purity **Melting Pt.** 49-51°C

**B2850 n-BUTYLTRICHLOROSILANE****CAS#** 7521-80-4**MW** 191.56C₄H₉Cl₃Si**TSCA****Flash Pt.** -7°C**BP** 142-143°C**SG @ 20°C** 1.161**97% Purity****RI @ 20°C** 1.436**C2895 (10-CARBOMETHOXYDECYL)DIMETHYLCHLOROSILANE****CAS#** 53749-38-5**MW** 292.92C₁₄H₂₉ClO₂Si**R&D ONLY****Flash Pt.** 105°C**BP** 133°C/0.3 mm**95% Purity****RI @ 20°C** 1.4483**C2905 2-(CARBOMETHOXY)ETHYLTRICHLOROSILANE****CAS#** 18147-81-4**MW** 221.54C₄H₇Cl₃O₂Si**TSCA****Flash Pt.** 43°C**BP** 90-92°C/25 mm**SG @ 20°C** 1.325**95% Purity - Isomers** **RI @ 20°C** 1.448**C3005 2-CHLOROETHYLMETHYLDICHLOROSILANE****CAS#** 7787-85-1**MW** 177.53C₃H₇Cl₃Si**TSCA****Flash Pt.** 32°C**BP** 157°C**SG @ 20°C** 1.261**97% Purity****RI @ 20°C** 1.4399**C3270 CHLOROMETHYLDIMETHYLCHLOROSILANE****CAS#** 1719-57-9**MW** 143.09C₃H₈Cl₂Si**TSCA****Flash Pt.** 21°C**BP** 115-116°C**SG @ 20°C** 1.087**97% Purity****RI @ 20°C** 1.436**C3280 CHLOROMETHYLTRICHLOROSILANE****CAS#** 1558-25-4**MW** 183.92CH₂Cl₄Si**TSCA****Flash Pt.** 69°C**BP** 117-118°C**SG @ 20°C** 1.465**97% Purity****RI @ 20°C** 1.456**TOXICITY:** ipr rat, LD100: 150 mg/kg

**C3285 CHLOROMETHYLTRIMETHYLSILANE**

CAS# 2344-80-1

MW 122.67

C₄H₁₁ClSi

TSCA

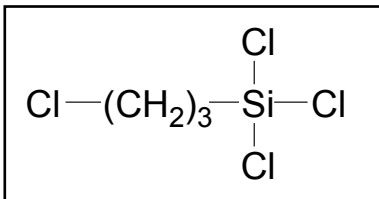
Flash Pt. -2°C

BP 97-98°C

SG @ 20°C 0.886

97% Purity

RI @ 20°C 1.4180

C3291 3-CHLOROPROPYLTRICHLOROSILANE

CAS# 2550-06-3

MW 211.98

C₃H₆Cl₄Si

TSCA

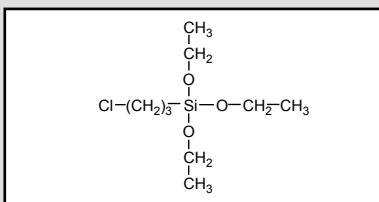
Flash Pt. 84°C

BP 181-183°C

SG @ 20°C 1.359

97% Purity

RI @ 20°C 1.4668

C3292 3-CHLOROPROPYLTRIETHOXYSILANE

CAS# 5089-70-3

MW 240.80

C₉H₂₁ClO₃Si

TSCA

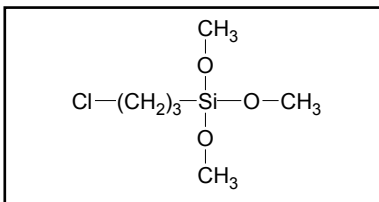
Flash Pt. 61°C

BP 98-102°C/10 mm

SG @ 20°C 1.009

97% Purity

RI @ 20°C 1.420

C3300 3-CHLOROPROPYLTRIMETHOXYSILANE

CAS# 2530-87-2

MW 198.72

C₆H₁₅ClO₃Si

TSCA

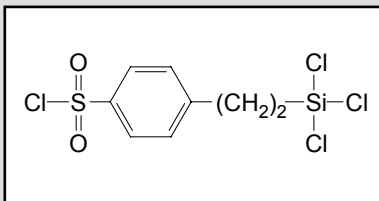
Flash Pt. 84°C

BP 100°C/40 mm

SG @ 25°C 1.077

97% Purity

RI @ 20°C 1.418

C3355 2-(4-CHLOROSULFONYLPHENYL)ETHYLTRICHLOROSILANE

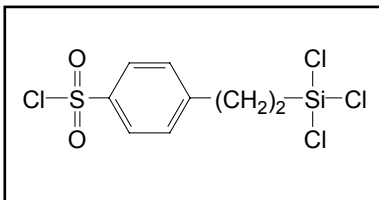
CAS# 79793-00-3

MW 338.11

C₈H₈Cl₄O₂SSi

TSCA

50% in Methylene Chloride

C3356 2-(4-CHLOROSULFONYLPHENYL)ETHYLTRICHLOROSILANE

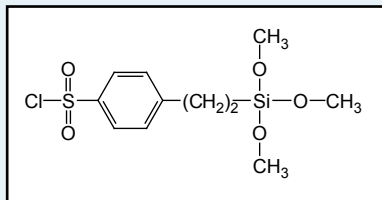
CAS# 79793-00-3

MW 338.11

C₈H₈Cl₄O₂SSi

TSCA

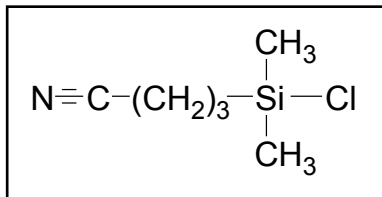
50% in Toluene

C3360 2-(4-CHLOROSULFONYLPHENYL)ETHYLTRIMETHOXYSILANE

CAS# N/A

MW 324.85

 $C_{11}H_{17}ClO_5Si$
R&D ONLY

50% in Methylene Chloride

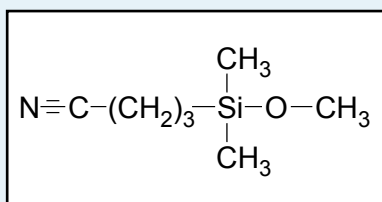
C3445 3-CYANOPROPYLDIMETHYLCHLOROSILANE

CAS# 18156-15-5

MW 161.71

 $C_6H_{12}ClNSi$
TSCA
Flash Pt. 108°C

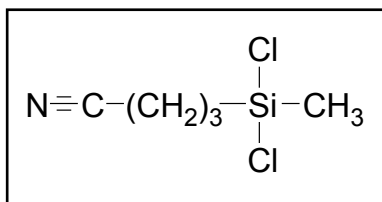
BP 108-109°C/15 mm **SG @ 20°C** 0.993

97% Purity - Isomers RI @ 20°C 1.446

C3447 3-CYANOPROPYLDIMETHYLMETHOXYSILANE

CAS# 143203-47-8

MW 157.29

 $C_7H_{15}NOSi$
R&D ONLY
Flash Pt. 74°C

97% Purity - Isomers
C3450 3-CYANOPROPYLMETHYLDICHLOROSILANE

CAS# 1190-16-5

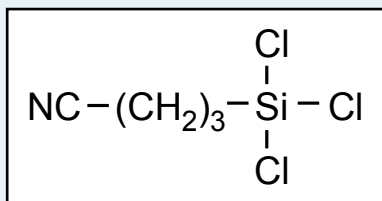
MW 182.18

 $C_5H_9Cl_2NSi$
TSCA
Flash Pt. 92°C

BP 79-82°C/1 mm **SG @ 20°C** 1.22

97% Purity - Isomers RI @ 25°C 1.455

TOXICITY: orl rat, LD50: 2,830 mg/kg

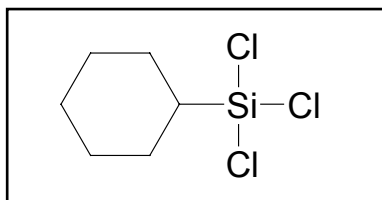
C3555 3-CYANOPROPYLTRICHLOROSILANE

CAS# 1071-27-8

MW 231.37

 $C_4H_6Cl_3NSi$
TSCA
Flash Pt. 75°C

BP 93-94°C/8 mm **SG @ 20°C** 1.280

97% Purity RI @ 20°C 1.465

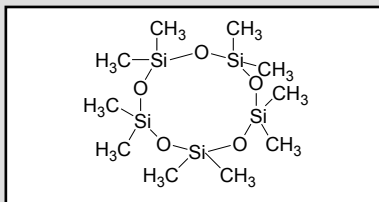
C3660 CYCLOHEXYLTRICHLOROSILANE

CAS# 98-12-4

MW 217.60

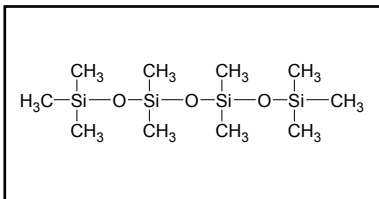
 $C_6H_{11}Cl_3Si$
TSCA
Flash Pt. 94°C

BP 90-91°C/10 mm **SG @ 20°C** 1.222

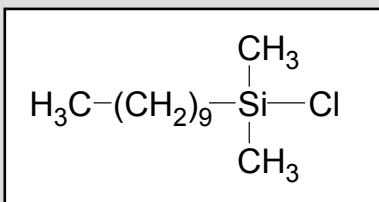
97% Purity RI @ 20°C 1.4774

**D3770 DECAMETHYLCYCLOPENTASILOXANE**

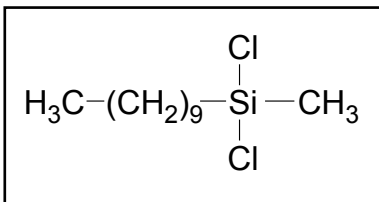
CAS# 541-02-6 **MW** 370.77 $C_{10}H_{30}O_5Si_5$ **TSCA**
Flash Pt. 62°C **BP** 101°C/20 mm **SG @ 20°C** 0.959
96% Purity **RI @ 20°C** 1.3982 **Melting Pt.** -44°C

D3780 DECAMETHYLTETRAASILOXANE

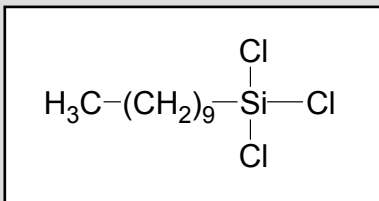
CAS# 141-62-8 **MW** 310.69 $C_{10}H_{30}O_3Si_4$ **TSCA**
Flash Pt. 63°C **BP** 194-195°C **SG @ 20°C** 0.854
97% Purity **RI @ 20°C** 1.3880 **Melting Pt.** -70°C

D3787 n-DECYLDIMETHYLCHLOROSILANE

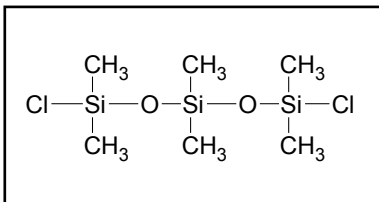
CAS# 38051-57-9 **MW** 234.88 $C_{12}H_{27}ClSi$ **TSCA**
Flash Pt. 137°C **BP** 98°C/2 mm **SG @ 20°C** 0.95
97% Purity - Isomers

D3790 n-DECYLMETHYLDICHLOROSILANE

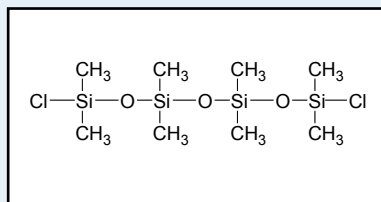
CAS# 18051-88-2 **MW** 255.31 $C_{11}H_{24}Cl_2Si$ **TSCA**
Flash Pt. 120°C **BP** 111-114°C/3 mm **SG @ 20°C** 0.960
97% Purity - Isomers **RI @ 20°C** 1.4490

D3795 n-DECYLTRICHLOROSILANE

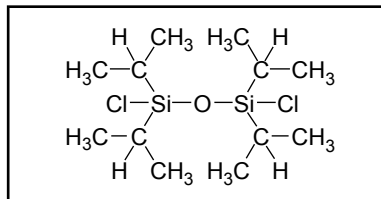
CAS# 13829-21-5 **MW** 275.72 $C_{10}H_{21}Cl_3Si$ **TSCA**
Flash Pt. >110°C **BP** 133-137°C/5 mm **SG @ 20°C** 1.0640
96% Purity - Isomers **RI @ 20°C** 1.4528

D4280 1,5-DICHLOROHEXAMETHYLTRISILOXANE

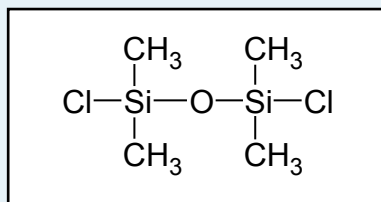
CAS# 3582-71-6 **MW** 277.37 $C_6H_{18}Cl_2O_2Si_3$ **TSCA**
Flash Pt. 76°C **BP** 184°C **SG @ 20°C** 1.018
95% Purity **RI @ 20°C** 1.4071 **Melting Pt.** -53°C

**D4320 1,7-DICHLOROOCOTAMETHYLTETRASILOXANE**

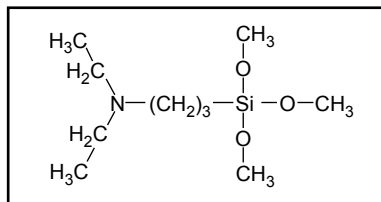
CAS# 2474-02-4 **MW** 351.52 $C_8H_{24}Cl_2O_3Si_4$ **TSCA**
Flash Pt. 98°C **BP** 222°C **SG @ 20°C** 1.011
90% Purity **RI @ 20°C** 1.403 **Melting Pt.** -62°C

D4368 1,3-DICHLOROTETRAISOPROPYLDISILOXANE

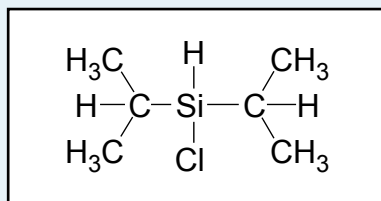
CAS# 69304-37-6 **MW** 315.43 $C_{12}H_{28}Cl_2OSi$ **R&D ONLY**
Flash Pt. 45°C **BP** 120°C/15 mm **SG @ 20°C** 1.001
96% Purity **RI @ 20°C** 1.4543

D4370 1,3-DICHLOROTETRAMETHYLDISILOXANE

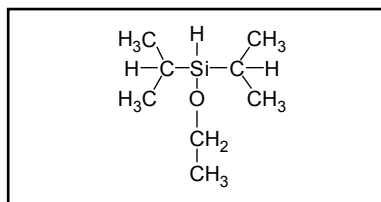
CAS# 2401-73-2 **MW** 203.22 $C_4H_{12}Cl_2OSi_2$ **TSCA**
Flash Pt. 15°C **BP** 138°C **SG @ 20°C** 1.039
97% Purity **RI @ 20°C** 1.4054 **Melting Pt.** -37°C

D4477 (N,N-DIETHYL-3-AMINOPROPYL)TRIMETHOXYSILANE

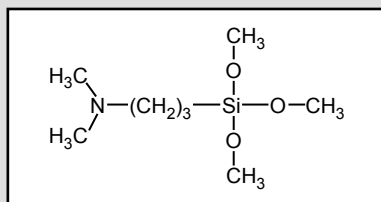
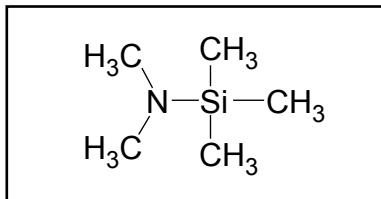
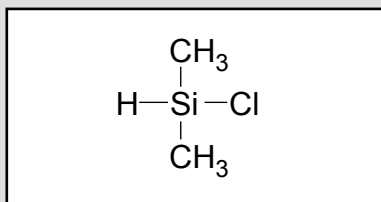
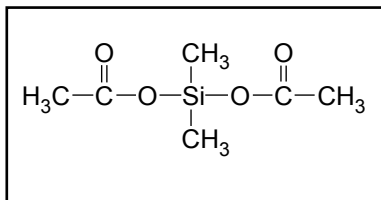
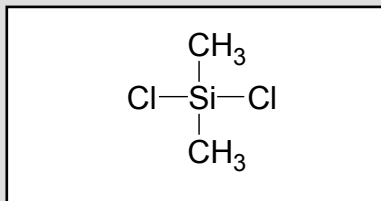
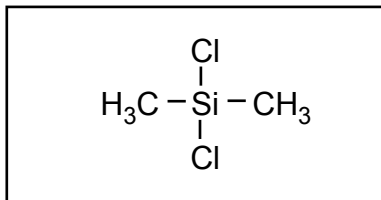
CAS# 41051-80-3 **MW** 235.40 $C_{10}H_{25}NO_3Si$ **TSCA**
Flash Pt. 100°C **BP** 120°C/20 mm
95% Purity

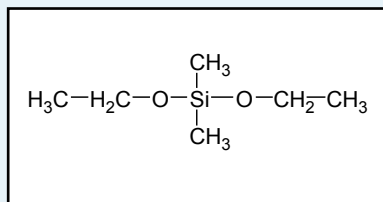
D4850 DIISOPROPYLCHLOROSILANE

CAS# 2227-29-4 **MW** 150.72 $C_6H_{15}ClSi$ **R&D ONLY**
Flash Pt. <37.7°C **BP** 137°C **SG @ 20°C** 0.872
95% Purity **RI @ 20°C** 1.4278

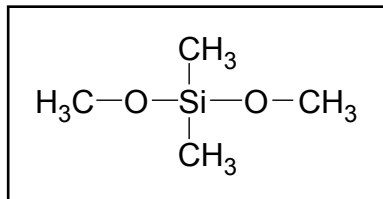
D4895 DIISOPROPYLETHOXYSILANE

CAS# 90633-16-2 **MW** 160.33 $C_8H_{20}OSi$ **TSCA**
96% Purity

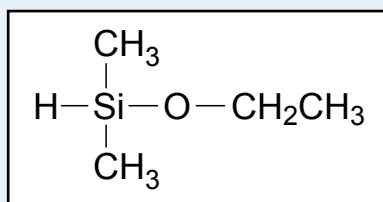
**D5200 (N,N-DIMETHYL-3-AMINOPROPYL)TRIMETHOXYSIANE****CAS#** 2530-86-1 **MW** 207.34 $C_8H_{21}NO_3Si$ **TSCA****Flash Pt.** 210°C **BP** 106°C/30 mm **SG @ 25°C** 0.94895% Purity **RI @ 20°C** 1.4150**D5400 N,N-DIMETHYLAMINOTRIMETHYLSILANE****CAS#** 2083-91-2 **MW** 117.27 $C_5H_{15}NSi$ **TSCA****Flash Pt.** -19°C **BP** 86-87°C **SG @ 20°C** 0.74197% Purity **RI @ 20°C** 1.4379**D5470 DIMETHYLCHLOROSILANE****CAS#** 1066-35-9 **MW** 94.62 C_2H_7ClSi **TSCA****Flash Pt.** -25°C **BP** 36°C **SG @ 20°C** 0.86897% Purity **RI @ 20°C** 1.3827 **Melting Pt.** -111°C**D5490 DIMETHYLDIACETOXYSIANE****CAS#** 2182-66-3 **MW** 176.24 $C_6H_{12}O_4Si$ **TSCA****Flash Pt.** 37°C **BP** 164-166°C **SG @ 20°C** 1.05495% Purity **RI @ 20°C** 1.4030**D5550 DIMETHYLDICHLOROSILANE****CAS#** 75-78-5 **MW** 129.06 $C_2H_6Cl_2Si$ **TSCA****Flash Pt.** -10°C **BP** 70-71°C **SG @ 20°C** 1.06495% Purity **RI @ 20°C** 1.4055 **Melting Pt.** -76°C**TOXICITY:** ihl rat, LCLO: 930 ppm/4H**D5551 DIMETHYLDICHLOROSILANE (99%)****CAS#** 75-78-5 **MW** 129.06 $C_2H_6Cl_2Si$ **TSCA****Flash Pt.** -10°C **BP** 70-71°C **SG @ 20°C** 1.06499% Purity **RI @ 20°C** 1.4055 **Freezing Pt.** -76°C**TOXICITY:** ihl rat, LCLO: 930 ppm/4H

D5600 DIMETHYLDIETHOXSILANE


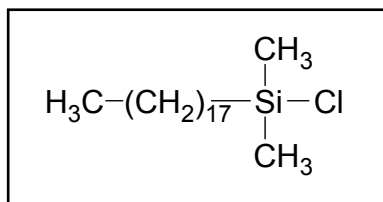
| | | | |
|---|-------------------------|--------------------------|-------------|
| CAS# 78-62-6 | MW 148.28 | $C_6H_{16}O_2Si$ | TSCA |
| Flash Pt. 11°C | BP 114-115°C | SG @ 20°C 0.865 | |
| 97% Purity | RI @ 20°C 1.3805 | Melting Pt. -87°C | |
| TOXICITY: orl rat, LDLO: 1,000 mg/kg | | | |

D5605 DIMETHYLDIMETHOXSILANE


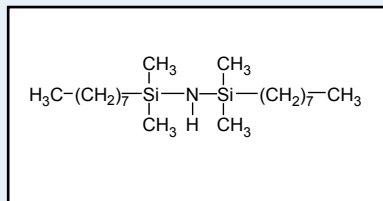
| | | | |
|-----------------------|-------------------------|------------------------|-------------|
| CAS# 1112-39-6 | MW 120.22 | $C_4H_{12}O_2Si$ | TSCA |
| Flash Pt. -8°C | BP 82°C | SG @ 20°C 0.865 | |
| 97% Purity | RI @ 20°C 1.3708 | | |

D5635 DIMETHYLETHOXSILANE


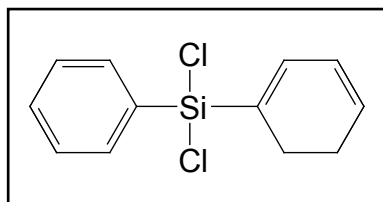
| | | | |
|---|-------------------------|------------------------|-------------|
| CAS# 14857-34-2 | MW 104.22 | $C_4H_{12}OSi$ | TSCA |
| Flash Pt. 23°C | BP 54-55°C/15 mm | SG @ 20°C 0.757 | |
| 95% Purity | RI @ 20°C 1.3683 | | |
| TOXICITY: orl rat, LD50: 5,000 mg/kg | | | |

D5636 DIMETHYL-n-OCTADECYLCHLOROSILANE


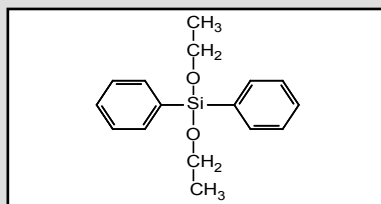
| | | | |
|-----------------------------|-------------------------|--------------------|-------------|
| CAS# 18643-08-8 | MW 347.10 | $C_{20}H_{43}ClSi$ | TSCA |
| Flash Pt. 10°C | BP 159°C/0.1 mm | | |
| 97% Purity - Isomers | Melting Pt. 27°C | | |

D5830 1,3-DI-n-OCTYLTETRAMETHYLDISILAZANE


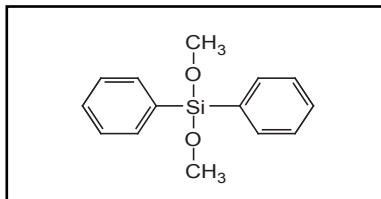
| | | | |
|-----------------------------|--------------------------|------------------------|---------------------|
| CAS# 69519-51-3 | MW 357.77 | $C_{20}H_{47}NSi_2$ | R&D ONLY |
| Flash Pt. >110°C | BP 160-165°C/1 mm | SG @ 20°C 0.826 | |
| 95% Purity - Isomers | RI @ 20°C 1.4500 | | |

D5950 DIPHENYLDICHLOROSILANE


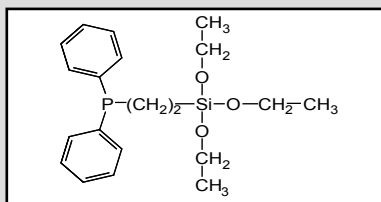
| | | | |
|--|------------------------|------------------------|-------------|
| CAS# 80-10-4 | MW 253.20 | $C_{12}H_{10}Cl_2Si$ | TSCA |
| Flash Pt. 157°C | BP 309-310°C | SG @ 20°C 1.222 | |
| 97% Purity | RI @ 20°C 1.582 | | |
| TOXICITY: ipr mus LD50: 383 mg/kg | | | |

**D6000 DIPHENYLDIETHOXYSILANE**

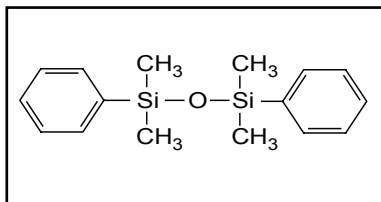
CAS# 2553-19-7 **MW** 272.42 $C_{16}H_{20}O_2Si$ **TSCA**
Flash Pt. 175°C **BP** 167°C/15 mm **SG @ 20°C** 1.033
97% Purity **RI @ 20°C** 1.527

D6010 DIPHENYLDIMETHOXYSILANE

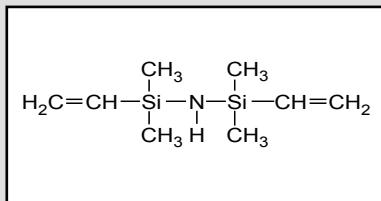
CAS# 6843-66-9 **MW** 244.36 $C_{14}H_{16}O_2Si$ **TSCA**
Flash Pt. 121°C **BP** 161°C **SG @ 20°C** 1.077
97% Purity **RI @ 20°C** 1.5447

D6110 2-(DIPHENYLPHOSPHINO)ETHYLTRIETHOXYSILANE

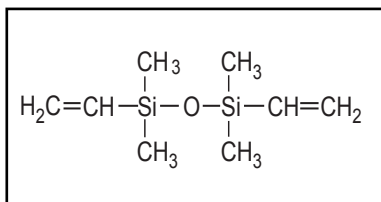
CAS# 18586-39-5 **MW** 376.50 $C_{20}H_{29}O_3PSi$ **TSCA**
Flash Pt. 134°C **BP** 182°C/1.3 mm **SG @ 20°C** 1.05
92% Purity

D6190 1,3-DIPHENYLTETRAMETHYLDISILOXANE

CAS# 56-33-7 **MW** 286.52 $C_{16}H_{22}OSi_2$ **TSCA**
Flash Pt. 156°C **BP** 155-158°C/13 mm **SG @ 20°C** 0.976
97% Purity **RI @ 20°C** 1.518

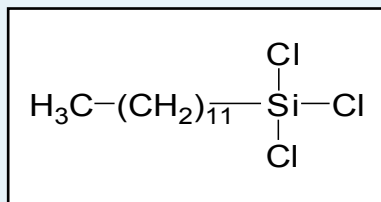
D6208 1,3-DIVINYLTETRAMETHYLDISILAZANE

CAS# 7691-02-3 **MW** 185.42 $C_8H_{19}NSi_2$ **TSCA**
Flash Pt. 34°C **BP** 160-161°C **SG @ 20°C** 0.819
97% Purity **RI @ 20°C** 1.4405

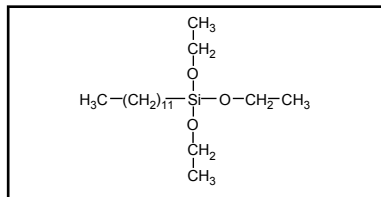
D6210 1,3-DIVINYLTETRAMETHYLDISILOXANE

CAS# 2627-95-4 **MW** 186.40 $C_8H_{18}OSi_2$ **TSCA**
Flash Pt. 19°C **BP** 139°C **SG @ 20°C** 0.811
97% Purity **RI @ 20°C** 1.412 **Melting Pt.** -99.7°C

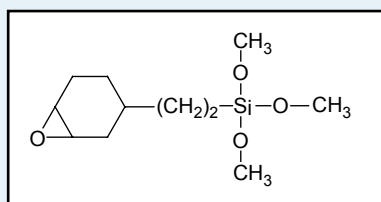
TOXICITY: orl rat, LDLO: >12,500 mg/kg

D6220 n-DODECYLTRICHLOROSILANE


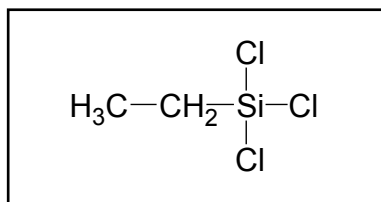
CAS# 4484-72-4 **MW** 303.77 $C_{12}H_{25}Cl_3Si$ **TSCA**
Flash Pt. 165°C **BP** 155°C/10 mm **SG @ 20°C** 1.30
95% Purity - Isomers **RI @ 20°C** 1.4581

D6221 n-DODECYLTRIETHOXSILANE


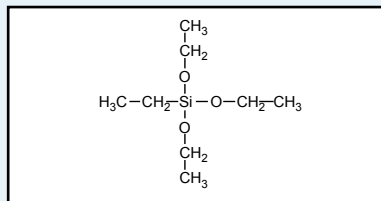
CAS# 18536-91-9 **MW** 332.60 $C_{18}H_{40}O_3Si$ **TSCA**
Flash Pt. >110°C **BP** 152-153°C/3 mm **SG @ 20°C** 0.89
97% Purity - Isomers **RI @ 20°C** 1.472

E6250 2-(3,4-EPOXYCYCLOHEXYL)ETHYLTRIMETHOXSILANE


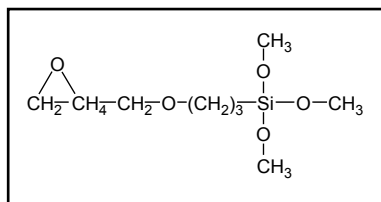
CAS# 3388-04-3 **MW** 246.38 $C_{11}H_{22}O_4Si$ **TSCA**
Flash Pt. 146°C **BP** 310°C **SG @ 20°C** 1.070
97% Purity **RI @ 20°C** 1.449
TOXICITY: orl rat, LD50: 12,300 mg/kg

E6350 ETHYLTRICHLOROSILANE


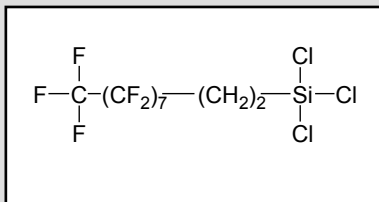
CAS# 115-21-9 **MW** 163.51 $C_2H_5Cl_3Si$ **TSCA**
Flash Pt. 27°C **BP** 100-101°C **SG @ 20°C** 1.237
97% Purity **RI @ 20°C** 1.426 **Melting Pt.** -106°C

E6380 ETHYLTRIETHOXSILANE


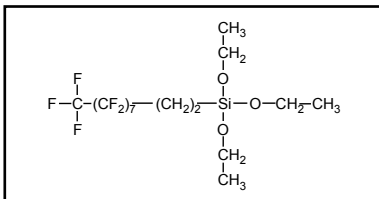
CAS# 78-07-9 **MW** 192.33 $C_8H_{20}O_3Si$ **TSCA**
Flash Pt. 40°C **BP** 158-159°C **SG @ 20°C** 0.896
97% Purity **RI @ 20°C** 1.3955 **Melting Pt.** -78°C
TOXICITY: orl rat, LD50: 13,720 mg/kg

G6720 3-GLYCIDOXYPROPYLTRIMETHOXSILANE


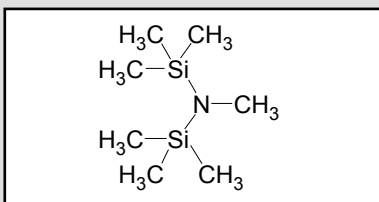
CAS# 2530-83-8 **MW** 236.34 $C_9H_{20}O_5Si$ **TSCA**
Flash Pt. 57°C **BP** 120°C/2 mm **SG @ 20°C** 1.070
97% Purity **RI @ 20°C** 1.428
TOXICITY: orl rat, LD50: 8,400 mg/kg

**H6860 (HEPTAFLUORO-1,1,2,2-TETRAHYDRODECYL)-1-TRICHLOROSILANE**

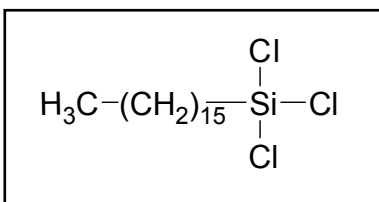
CAS# 78560-44-8 **MW** 581.56 $C_{10}H_4Cl_3F_{17}Si$ **TSCA**
Flash Pt. >110°C **BP** 216-218°C **SG @ 20°C** 1.703
95% Purity

H6862 (HEPTAFLUORO-1,1,2,2-TETRAHYDRODECYL)-1-TRIETHOXYMETHYLSILANE

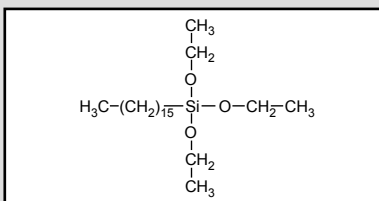
CAS# 101947-16-4 **MW** 610.38 $C_{18}H_{19}O_3Si$ **R&D ONLY**
Flash Pt. 85°C **BP** 103-106°C/3 mm **SG @ 20°C** 1.407
97% Purity **RI @ 20°C** 1.3419

H7000 HEPTAMETHYLDISILAZANE

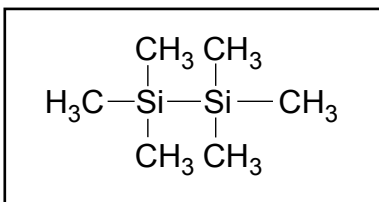
CAS# 920-68-3 **MW** 175.42 $C_7H_{21}NSi_2$ **TSCA**
Flash Pt. 27°C **BP** 148-150°C **SG @ 20°C** 0.798
97% Purity **RI @ 20°C** 1.418

H7080 n-HEXADECYLTRICHLOROSILANE

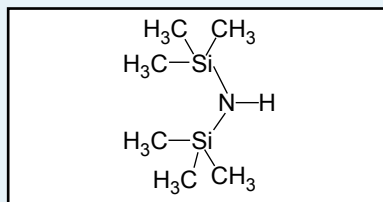
CAS# 5894-60-0 **MW** 359.88 $C_{18}H_{33}Cl_3Si$ **TSCA**
Flash Pt. 154°C **BP** 202°C/10 mm **SG @ 20°C** 0.98
97% Purity - Isomers **RI @ 20°C** 1.4592

H7085 n-HEXADECYLTRIETHOXYMETHYLSILANE

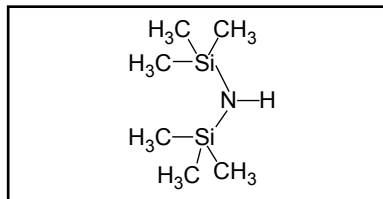
CAS# 16415-13-7 **MW** 388.70 $C_{22}H_{48}O_3Si$ **R&D ONLY**
Flash Pt. >110°C **BP** 159-161°C/1 mm **SG @ 20°C** 0.887
97% Purity - Isomers **RI @ 20°C** 1.4370 **Melting Pt.** -14°C

H7280 HEXAMETHYLDISILANE

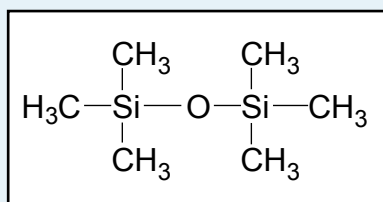
CAS# 1450-14-2 **MW** 146.38 $C_8H_{18}Si_2$ **TSCA**
Flash Pt. -10°C **BP** 112-113°C **SG @ 20°C** 0.729
96% Purity **RI @ 20°C** 1.4214

**H7300 HEXAMETHYLDISILAZANE**

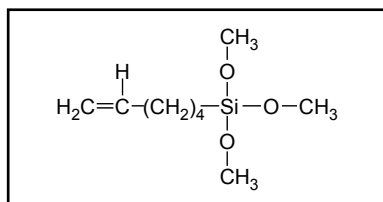
CAS# 999-97-3 **MW** 161.39 $C_8H_{19}NSi_2$ **TSCA**
Flash Pt. 12°C **BP** 126-127°C **SG @ 20°C** 0.774
98% Purity **RI @ 20°C** 1.4080
TOXICITY: ipr mus, LDLO: 650 mg/kg

H7301 HEXAMETHYLDISILAZANE (99%)

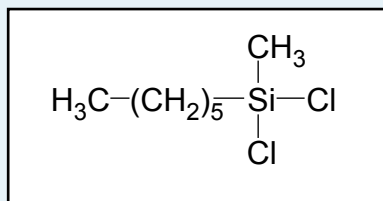
CAS# 999-97-3 **MW** 161.39 $C_8H_{19}NSi_2$ **TSCA**
Flash Pt. 12°C **BP** 126-127°C **SG @ 25°C** 0.774
99% Purity **RI @ 20°C** 1.4080
TOXICITY: ipr mus, LDLO: 650 mg/kg

H7310 HEXAMETHYLDISILOXANE

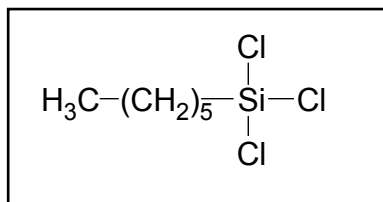
CAS# 107-46-0 **MW** 162.38 $C_6H_{18}OSi_2$ **TSCA**
Flash Pt. -1°C **BP** 99-100°C **SG @ 20°C** 0.764
97% Purity **RI @ 20°C** 1.3774 **Melting Pt.** -67°C
TOXICITY: orl gpg, LDLO: 32,500 mg/kg

H7329.8 5-HEXENYLTRIMETHOXYSILANE

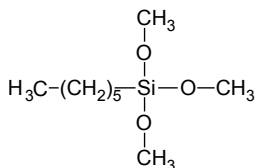
CAS# 58751-56-7 **MW** 204.35 $C_9H_{20}O_3Si$ **R&D ONLY**
Flash Pt. 68.5°C **BP** 193°C **SG @ 20°C** 0.9
97% Purity - Isomers **RI @ 20°C** 1.419

H7331 n-HEXYLMETHYLDICHLOROSILANE

CAS# 14799-94-1 **MW** 199.19 $C_7H_{16}Cl_2Si$ **TSCA**
Flash Pt. 85°C **BP** 204-206°C **SG @ 20°C** 0.993
97% Purity - Isomers **RI @ 20°C** 1.4390

H7332 n-HEXYLTRICHLOROSILANE

CAS# 928-65-4 **MW** 219.61 $C_6H_{13}Cl_3Si$ **TSCA**
Flash Pt. 85°C **BP** 191-192°C **SG @ 20°C** 1.107
97% Purity - Isomers **RI @ 20°C** 1.3473

**H7334 n-HEXYLTRIMETHOXSILANE**

CAS# 3069-19-0

MW 206.35

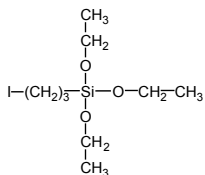
C₉H₂₂O₃Si

TSCA

Flash Pt. 62°C

BP 202-203°C

97% Purity - Isomers

I7745 3-IODOPROPYLTRIETHOXSILANE

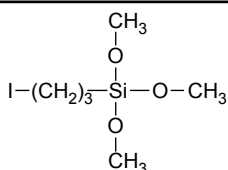
CAS# N/A

MW 332.30

C₉H₂₁IO₃Si

R&D ONLY

97% Purity - Isomers

I7750 3-IODOPROPYLTRIMETHOXSILANE

CAS# 14867-28-8

MW 290.17

C₈H₁₅IO₃Si

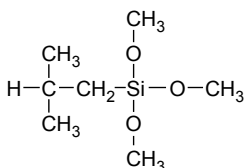
R&D ONLY

Flash Pt. 78°C

BP 79-80°C/2 mm

SG @ 20°C 1.475

97% Purity - Isomers RI @ 20°C 1.4714

I7810 ISOBUTYLTRIMETHOXSILANE

CAS# 18395-30-7

MW 178.30

C₇H₁₈O₃Si

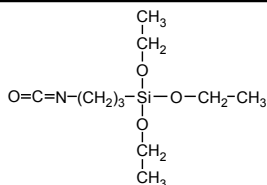
TSCA

Flash Pt. 42°C

BP 154-157°C

SG @ 20°C 0.933

95% Purity - Isomers RI @ 20°C 1.3960

I7840 3-ISOCYANATOPROPYLTRIETHOXSILANE

CAS# 24801-88-5

MW 247.37

C₁₀H₂₁NO₄Si

TSCA

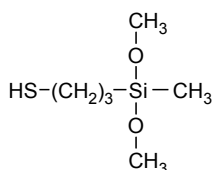
Flash Pt. 80°C

BP 130°C/20 mm

SG @ 20°C 0.99

95% Purity

RI @ 20°C 1.419

M8450 3-MERCAPTOPROPYLMETHYLDIMETHOXSILANE

CAS# 31001-77-1

MW 180.34

C₈H₁₆O₂SSi

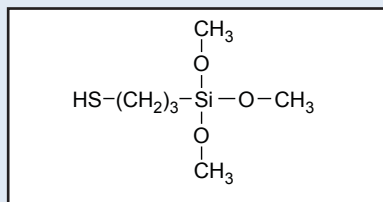
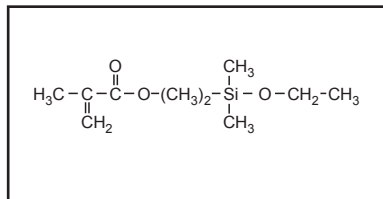
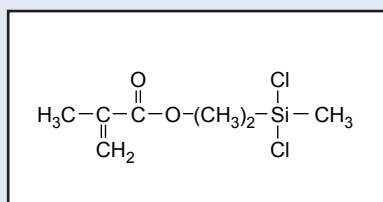
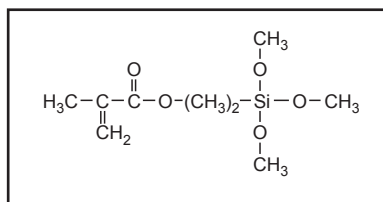
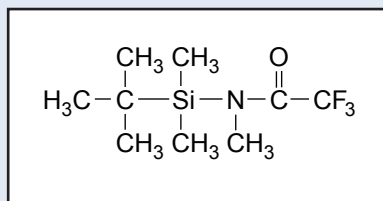
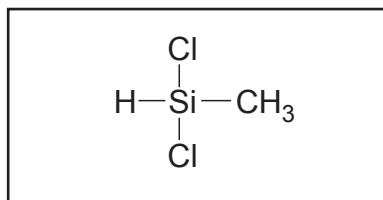
R&D ONLY

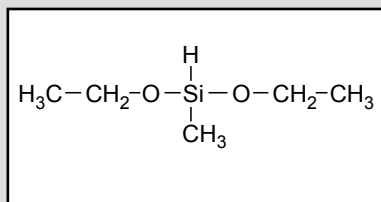
Flash Pt. 93°C

BP 96°C/30 mm

SG @ 20°C 1.00

95% Purity - Isomers RI @ 20°C 1.4502

**M8500 3-MERCAPTOPROPYLTRIMETHOXYSILANE****CAS#** 4420-74-0**MW** 196.34C₆H₁₆O₃Si**TSCA****Flash Pt.** 88°C**BP** 93°C/40 mm**SG @ 20°C** 1.04**97% Purity****RI @ 20°C** 1.4440**M8543 3-METHACRYLOXYPROPYLDIMETHYLETHOXYSILANE****CAS#** 13731-98-1**MW** 230.38C₁₁H₂₂O₃Si**R&D ONLY****Flash Pt.** 87°C**BP** 75-76°C/0.4 mm**SG @ 20°C** 0.926**95% Purity - Isomers** **RI @ 20°C** 1.4371**M8545 3-METHACRYLOXYPROPYLMETHYLDICHLOROSILANE****CAS#** 18301-56-9**MW** 241.19C₈H₁₄Cl₂O₂Si**TSCA****Flash Pt.** 92°C**BP** 75°C/2 mm**SG @ 20°C** 1.108**97% Purity - Isomers** **RI @ 20°C** 1.4552**M8550 3-METHACRYLOXYPROPYLTRIMETHOXYSILANE****CAS#** 2530-85-0**MW** 248.35C₁₀H₂₀O₅Si**TSCA****Flash Pt.** 92°C**BP** 78-81°C/1 mm**SG @ 20°C** 1.045**97% Purity - Isomers** **RI @ 25°C** 1.429**TOXICITY:** orl rat, LD50: 3,000 mg/kg**M8637.1 N-METHYL-N-(t-BUTYLDIMETHYLSILYL)-TRIFLUOROACETAMIDE****CAS#** 77377-52-7**MW** 241.33C₉H₁₈F₃NOSi**R&D ONLY****Flash Pt.** 52°C**BP** 168-170°C**SG @ 20°C** 1.121**97% Purity****RI @ 20°C** 1.4018**M8750 METHYLDICHLOROSILANE****CAS#** 75-54-7**MW** 115.03CH₄Cl₂Si**TSCA****Flash Pt.** -32°C**BP** 41-42°C**SG @ 20°C** 1.105**97% Purity****RI @ 20°C** 1.422**Melting Pt.** -93°C**TOXICITY:** inh rat, LCLO: 300 ppm/4H
ipr rat, LD50: 150 mg/kg

M8800 METHYLDIETHOXSILANE

CAS# 2031-62-1

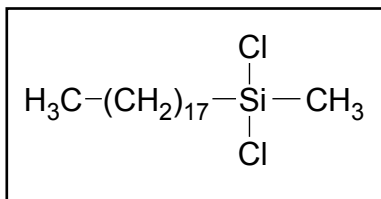
MW 134.25

 $\text{C}_5\text{H}_{14}\text{O}_2\text{Si}$
TSCA
Flash Pt. 10°C

BP 94-95°C

SG @ 20°C 0.829

96% Purity
RI @ 20°C 1.3275

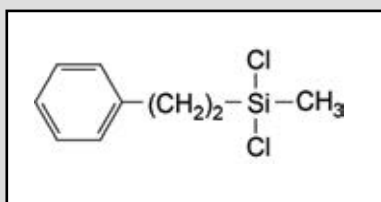
M8850 METHYL-n-OCTADECYLDICHLOROSILANE

CAS# 5157-75-5

MW 367.52

 $\text{C}_{19}\text{H}_{40}\text{Cl}_2\text{Si}$
TSCA
Flash Pt. 185°C

BP 185°C/2.5 mm

SG @ 20°C 0.930

97% Purity - Isomers
M8893 METHYL(2-PHENETHYL)DICHLOROSILANE

CAS# 772-65-6

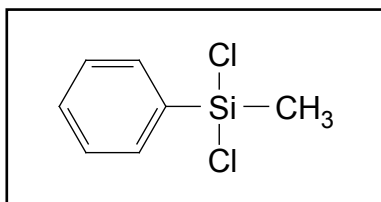
MW 219.19

 $\text{C}_9\text{H}_{12}\text{Cl}_2\text{Si}$
TSCA
Flash Pt. 80°C

BP 99°C/6 mm

SG @ 20°C 1.127

97% Purity - Isomers **RI @ 20°C** 1.5120

M8930 METHYLPHENYLDICHLOROSILANE

CAS# 149-74-6

MW 191.13

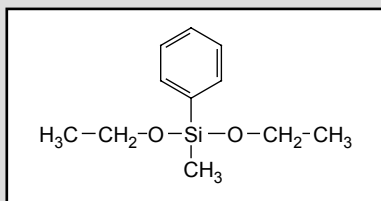
 $\text{C}_7\text{H}_8\text{Cl}_2\text{Si}$
TSCA
Flash Pt. 89°C

BP 205-206°C

SG @ 20°C 1.187

97% Purity
RI @ 20°C 1.5180

TOXICITY: ipr mus, LD50: 300 mg/kg

M8940 METHYLPHENYLDIETHOXSILANE

CAS# 775-56-4

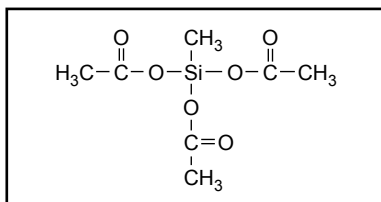
MW 210.35

 $\text{C}_{11}\text{H}_{18}\text{O}_2\text{Si}$
TSCA
Flash Pt. 89°C

BP 117-118°C/31 mm

SG @ 20°C 0.963

97% Purity
RI @ 20°C 1.4690

M8980 METHYLTRIACETOXSILANE

CAS# 4253-34-3

MW 220.25

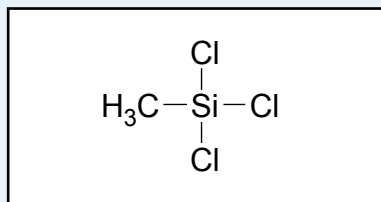
 $\text{C}_7\text{H}_{12}\text{O}_6\text{Si}$
TSCA
Flash Pt. 85°C

BP 87-88°C/3 mm

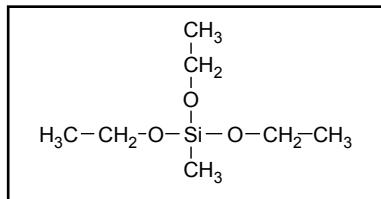
SG @ 20°C 1.175

95% Purity
RI @ 20°C 1.4083

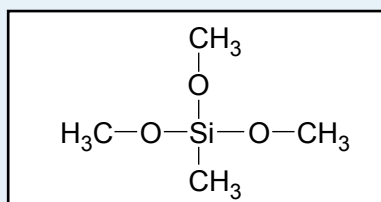
Melting Pt. 40°C

**M9000 METHYLTRICHLOROSILANE**

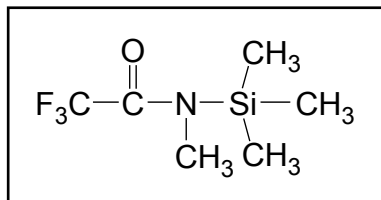
CAS# 75-79-6 **MW** 149.48 $\text{CH}_3\text{Cl}_3\text{Si}$ **TSCA**
Flash Pt. -15°C **BP** 66-67°C **SG @ 20°C** 1.275
97% Purity **RI @ 20°C** 1.4110 **Melting Pt.** -78°C
TOXICITY: ihl rat, LCLO: 450 ppm/4 H

M9050 METHYLTRIETHOXYSILANE

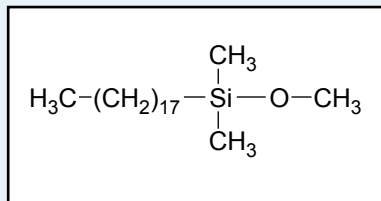
CAS# 2031-67-6 **MW** 178.30 $\text{C}_7\text{H}_{18}\text{O}_3\text{Si}$ **TSCA**
Flash Pt. 23°C **BP** 141-143°C **SG @ 20°C** 0.895
98% Purity - Isomers **RI @ 20°C** 1.3832

M9100 METHYLTRIMETHOXYSILANE

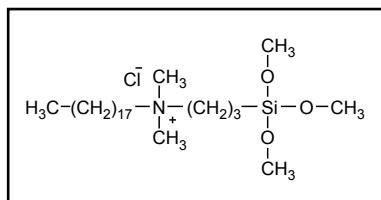
CAS# 1185-55-3 **MW** 136.22 $\text{C}_4\text{H}_{12}\text{O}_3\text{Si}$ **TSCA**
Flash Pt. 8°C **BP** 102-103°C **SG @ 20°C** 0.955
97% Purity **RI @ 20°C** 1.3696
TOXICITY: orl rat, LD50: 12,500 mg/kg

M9160 N-METHYL-N-TRIMETHYLSILYLTRIFLUOROACETAMIDE

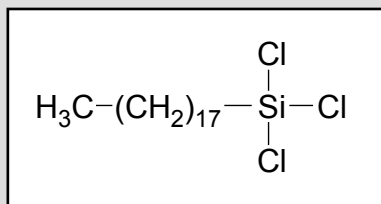
CAS# 24589-78-4 **MW** 199.25 $\text{C}_6\text{H}_{12}\text{F}_3\text{NOSi}$ **TSCA**
Flash Pt. 25°C **BP** 131-132°C **SG @ 20°C** 1.074
97% Purity **RI @ 20°C** 1.380
TOXICITY: ipr mus, LDLO: 1,000 mg/kg

O9743 n-OCTADECYLDIMETHYLMETHOXYSILANE

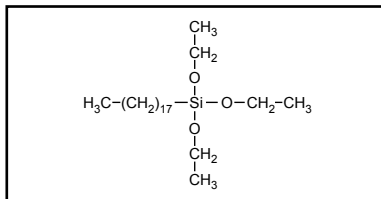
CAS# 71808-65-6 **MW** 342.68 $\text{C}_{21}\text{H}_{46}\text{OSi}$ **TSCA**
Flash Pt. >110°C **BP** 184-186°C/0.2 mm **SG @ 20°C** 0.83
97% Purity **RI @ 20°C** 1.444

O9745 n-OCTADECYLDIMETHYL[(3-TRIMETHOXYSILYL)PROPYL]AMMONIUM CHLORIDE

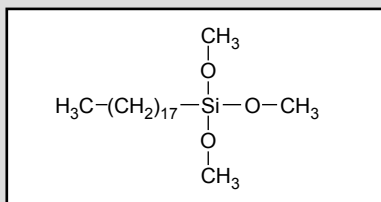
CAS# 27668-52-6 **MW** 496.29 $\text{C}_{26}\text{H}_{58}\text{ClNO}_3\text{Si}$ **TSCA**
Flash Pt. 11°C **SG @ 20°C** 0.89
50% in Methanol

**09750 n-OCTADECYLTRICHLOROSILANE**

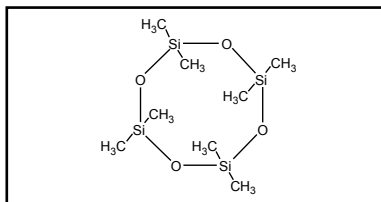
CAS# 112-04-9 **MW 387.93** $C_{18}H_{37}Cl_3Si$ **TSCA**
Flash Pt. 89°C **BP 160-162°C/3 mm** **SG @ 20°C 0.950**
95% Purity- Isomers **RI @ 20°C 1.4602**

09775 n-OCTADECYLTRIETHOXSILANE

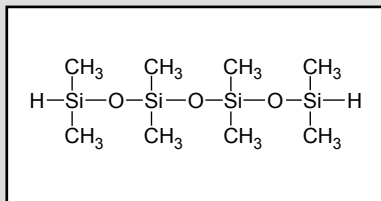
CAS# 7399-00-0 **MW 416.76** $C_{24}H_{52}O_3Si$ **R&D ONLY**
Flash Pt. 195°C **BP 165-169°C/2 mm** **SG @ 20°C 0.87**
95% Purity - Isomers **RI @ 20°C 1.4364**

09780 n-OCTADECYLTRIMETHOXSILANE

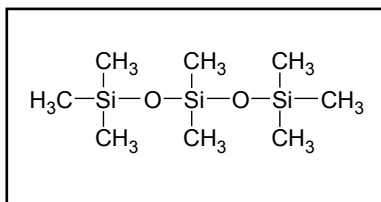
CAS# 3069-42-9 **MW 374.68** $C_{21}H_{46}O_3Si$ **TSCA**
Flash Pt. 140°C **BP 150-155°C/2 mm** **SG @ 20°C 0.885**
96% Purity - Isomers **RI @ 20°C 1.439** **Melting Pt. 13-17°C**

09810 OCTAMETHYLCYCLOTETRASILOXANE

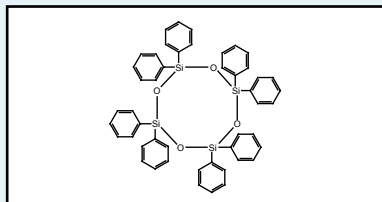
CAS# 556-67-2 **MW 296.61** $C_8H_{24}O_4Si_4$ **TSCA**
Flash Pt. 60°C **BP 175-176°C** **SG @ 20°C 0.956**
97% Purity **RI @ 20°C 1.3968** **Melting Pt. 17.5°C**

09814 1,1,3,3,5,5,7,7-OCTAMETHYLTETRASILOXANE

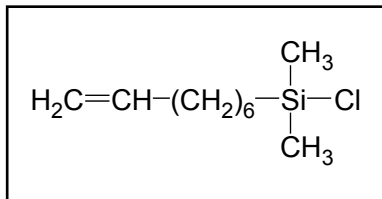
CAS# 1000-05-1 **MW 282.63** $C_8H_{26}O_3Si_4$ **TSCA**
Flash Pt. 78°C **BP 169-170°C** **SG @ 20°C 0.863**
95% Purity **RI @ 20°C 1.3875**

09816 OCTAMETHYLTRISILOXANE

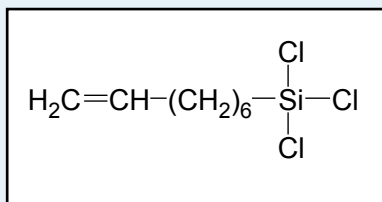
CAS# 107-51-7 **MW 236.53** $C_8H_{24}O_2Si_3$ **TSCA**
Flash Pt. 29°C **BP 152-153°C** **SG @ 20°C 0.820**
97% Purity **RI @ 20°C 1.3848** **Melting Pt. -86°C**

O9817.1 OCTAPHENYLCYCLOTETRASILOXANE


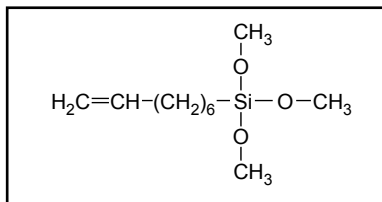
| | | | |
|------------------------|----------------------|--------------------------|-------------|
| CAS# 546-56-5 | MW 793.18 | $C_{48}H_{40}O_4Si_4$ | TSCA |
| Flash Pt. 392°C | BP 332°C/1 mm | SG @ 22°C 1.185 | |
| N/A Purity | | Melting Pt. 200°C | |

O9817.2 7-OCT-1-ENYLDIMETHYLCHLOROSILANE


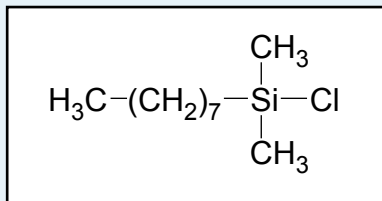
| | | | |
|-----------------------------|-------------------------|-----------------------|-------------|
| CAS# 17196-12-2 | MW 204.81 | $C_{10}H_{12}ClSi$ | TSCA |
| Flash Pt. 95°C | BP 98°C/11 mm | SG @ 20°C 0.80 | |
| 96% Purity - Isomers | RI @ 20°C 1.4455 | | |

O9818 7-OCT-1-ENYLTRICHLOROSILANE


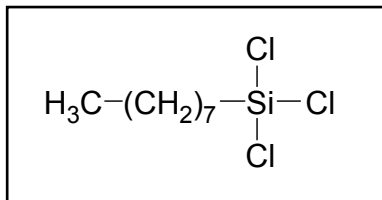
| | | | |
|-----------------------------|-------------------------|-----------------------|-------------|
| CAS# 52217-52-4 | MW 245.65 | $C_8H_{15}Cl_3Si$ | TSCA |
| Flash Pt. 63°C | BP 223-224°C | SG @ 20°C 1.07 | |
| 97% Purity - Isomers | RI @ 20°C 1.4578 | | |

O9818.3 7-OCT-1-ENYLTRIMETHOXYSILANE


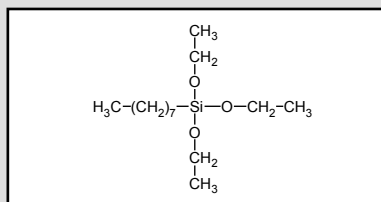
| | | | |
|-----------------------------|--------------------------|---------------------|-------------|
| CAS# 52217-57-9 | MW 232.39 | $C_{11}H_{24}O_3Si$ | TSCA |
| Flash Pt. 95°C | BP 48-49°C/0.1 mm | | |
| 97% Purity - Isomers | | | |

O9819 n-OCTYLDIMETHYLCHLOROSILANE


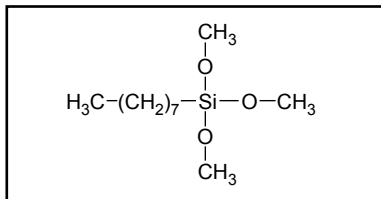
| | | | |
|-----------------------------|-------------------------|------------------------|-------------|
| CAS# 18162-84-0 | MW 206.83 | $C_{10}H_{23}ClSi$ | TSCA |
| Flash Pt. 97°C | BP 222-225°C | SG @ 20°C 0.794 | |
| 97% Purity - Isomers | RI @ 25°C 1.4328 | | |

O9830 n-OCTYLTRICHLOROSILANE


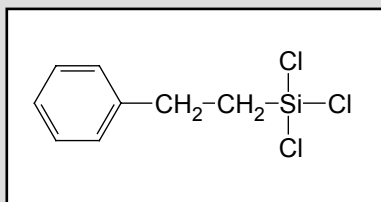
| | | | |
|-----------------------------|------------------------|------------------------|---------------------|
| CAS# 5283-66-9 | MW 206.83 | $C_8H_{17}Cl_3Si$ | R&D ONLY |
| Flash Pt. 97°C | BP 224-226°C | SG @ 20°C 1.074 | |
| 97% Purity - Isomers | RI @ 20°C 1.447 | | |

09835 n-OCTYLTRIETHOXYSILANE


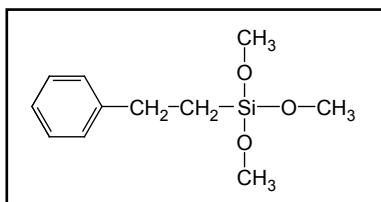
CAS# 2943-75-1 **MW** 276.48 $C_{14}H_{32}O_3Si$ **TSCA**
Flash Pt. 100°C **BP** 98-99°C/2 mm **SG @ 20°C** 0.88
97% Purity - Isomers **RI @ 20°C** 1.4150

09840 n-OCTYLTRIMETHOXYSILANE


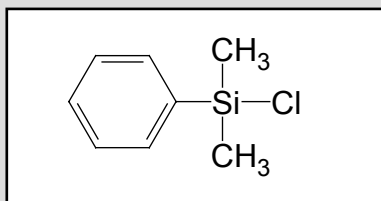
CAS# 3069-40-7 **MW** 234.41 $C_{11}H_{26}O_3Si$ **R&D ONLY**
Flash Pt. 68°C **BP** 191-192°C **SG @ 20°C** 0.907
95% Purity - Isomers **RI @ 20°C** 1.417

P0110 PHENETHYLTRICHLOROSILANE


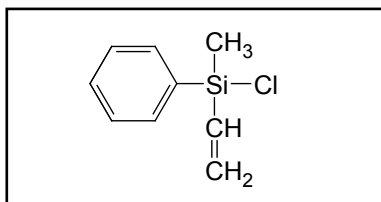
CAS# 940-41-0 **MW** 239.60 $C_8H_9Cl_3Si$ **TSCA**
Flash Pt. 91°C **BP** 93-96°C/3 mm **SG @ 20°C** 1.240
97% Purity - Isomers **RI @ 20°C** 1.5185
TOXICITY: orl rat, LD50: 2,830 mg/kg

P0113 PHENETHYLTRIMETHOXYSILANE


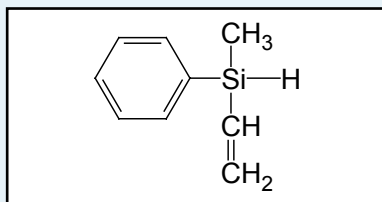
CAS# 49539-88-0 **MW** 226.35 $C_{11}H_{18}O_3Si$ **TSCA**
Flash Pt. 109°C **BP** 95-96°C/2 mm **SG @ 20°C** 1.037
97% Purity - Isomers **RI @ 20°C** 1.4753

P0160 PHENYLDIMETHYLCHLOROSILANE


CAS# 768-33-2 **MW** 170.71 $C_8H_{11}ClSi$ **TSCA**
Flash Pt. 61°C **BP** 192-193°C **SG @ 20°C** 1.032
97% Purity **RI @ 25°C** 1.5082

P0172 PHENYLMETHYLVINYLCHLOROSILANE


CAS# 17306-05-7 **MW** 182.72 $C_9H_{11}ClSi$ **TSCA**
Flash Pt. 72°C **BP** 79-80°C/3-4 mm **SG @ 20°C** 1.034
97% Purity **RI @ 20°C** 1.5197

P0180 PHENYLMETHYLVINYLSILANE

CAS# 17878-39-6

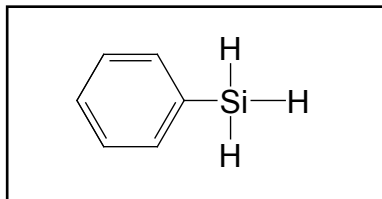
MW 148.28

 $C_9H_{12}Si$
TSCA
Flash Pt. 58°C

BP 56-57°C/7 mm

SG @ 20°C 0.891

97% Purity
RI @ 25°C 1.5115

P0192 PHENYLSILANE

CAS# 694-53-1

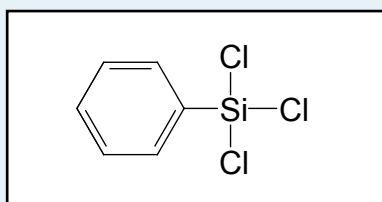
MW 108.21

 C_6H_8Si
TSCA
Flash Pt. 8°C

BP 120°C

SG @ 20°C 0.868

97% Purity
RI @ 20°C 1.5125

P0280 PHENYLTRICHLOROSILANE

CAS# 98-13-5

MW 211.55

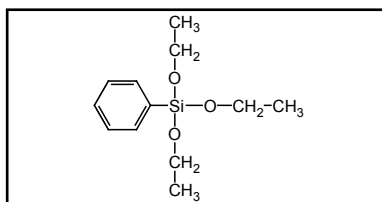
 $C_6H_4Cl_3Si$
TSCA
Flash Pt. 90°C

BP 201°C

SG @ 20°C 1.329

97% Purity
RI @ 25°C 1.525

TOXICITY: orl rat LD50: 2,340 mg/kg

P0320 PHENYLTRIETHOXYSILANE

CAS# 780-69-8

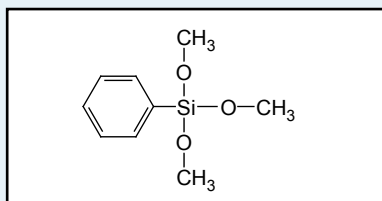
MW 240.37

 $C_{12}H_{20}O_3Si$
TSCA
Flash Pt. 96°C

BP 112-113°C/10 mm **SG @ 20°C** 0.996

97% Purity
RI @ 20°C 1.4718

TOXICITY - orl rat LD50: 2,830 mg/kg

P0330 PHENYLTRIMETHOXYSILANE

CAS# 2996-92-1

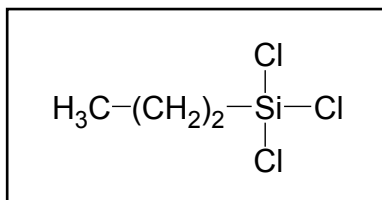
MW 198.29

 $C_9H_{14}O_3Si$
TSCA
Flash Pt. 29°C

BP 211°C

SG @ 20°C 1.064

97% Purity
RI @ 20°C 1.4734

P0800 n-PROPYLTRICHLOROSILANE

CAS# 141-57-1

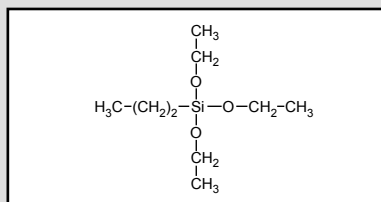
MW 177.53

 $C_3H_7Cl_3Si$
TSCA
Flash Pt. 35°C

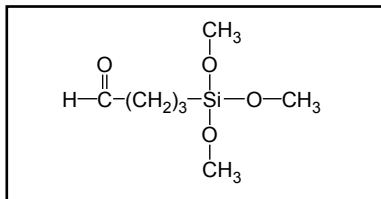
BP 123-125°C

SG @ 20°C 1.185

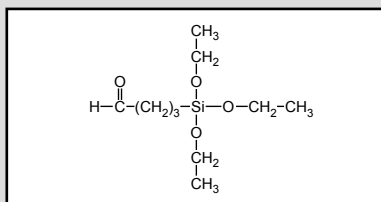
97% Purity - Isomers
RI @ 25°C 1.429

**P0810 n-PROPYLTRIETHOXYSILANE**

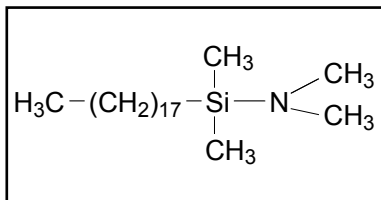
CAS# 1067-25-0 **MW 164.27** **C₆H₁₆O₃Si** **TSCA**
Flash Pt. 34°C **BP 142°C** **SG @ 25°C 0.932**
97% Purity - Isomers **RI @ 25°C 1.3880**

PSX1050 4-TRIMETHOXYSILYLBUTYLALDEHYDE

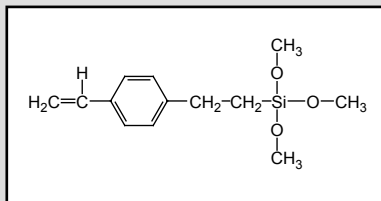
CAS# N/A **MW 192.29** **C₇H₁₆O₄Si** **R&D ONLY**
90% Purity - Isomers

PSX1055 4-TRIETHOXYSILYLBUTYLALDEHYDE

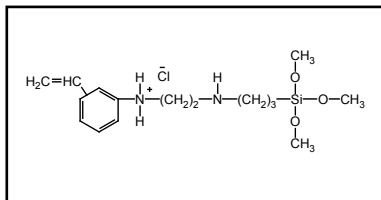
CAS# N/A **MW 234.37** **C₁₀H₂₂O₄Si** **R&D ONLY**
90% Purity - Isomers

PSX5241 DIMETHYLAMINO OCTADECYLDIMETHYLSILANE

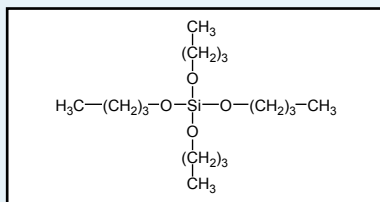
CAS# N/A **MW 355.71** **C₂₂H₄₉NSi** **R&D ONLY**
95% Purity - Isomers

S1588 STYRYLETHYLTRIMETHOXYSILANE

CAS# 134000-44-5 **MW 266.64** **C₁₃H₂₁O₃Si** **TSCA**
Flash Pt. 93°C **BP 198°C/0.1 mm** **SG @ 20°C 1.02**
95% Purity

S1590 3-(N-STYRYLMETHYL-2-AMINOETHYLAMINO)PROPYLTRIMETHOXY SILANE HYDROCHLORIDE

CAS# 34937-00-3 **MW 374.98** **C₁₇H₃₁ClN₂O₃Si** **TSCA**
Flash Pt. 24°C **SG @ 20°C 0.91**
40% in Methanol **RI @ 20°C 1.395**

T1750 TETRA-n-BUTOXYSILANE

CAS# 4766-57-8

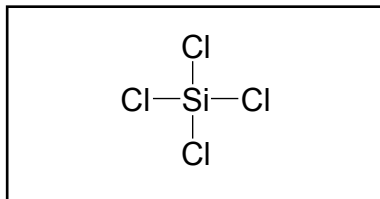
MW 320.54

 $C_{16}H_{36}O_4Si$
TSCA
Flash Pt. 110°C

BP 115°C/3 mm

SG @ 20°C 0.899

97% Purity
RI @ 25°C 1.4126

T1800 TETRACHLOROSILANE

CAS# 10026-04-7

MW 169.90

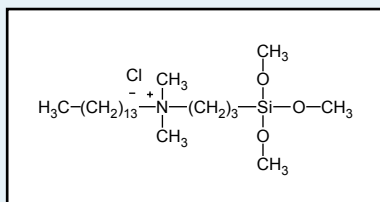
 Cl_4Si
R&D ONLY
Flash Pt. 58°C

BP 57°C

SG @ 20°C 1.481

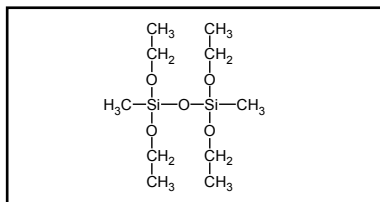
97% Purity
RI @ 25°C 1.4153

Melting Pt. -70°C

T1803 n-TETRADECYLDIMETHYL(3-TRIMETHOXYSILYLPROPYL)AMMONIUM CHLORIDE

CAS# 41591-87-1

MW 440.18

 $C_{22}H_{50}ClNO_3Si$
TSCA
Flash Pt. 11°C

50% in Methanol
T1806 1,1,3,3-TETRAETHOXY-1,3-DIMETHYLDISILOXANE

CAS# 8001-60-0

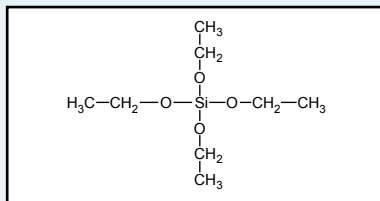
MW 282.48

 $C_{10}H_{26}O_5Si_2$
TSCA
Flash Pt. 58°C

BP 205°C

SG @ 20°C 0.953

97% Purity
RI @ 20°C 1.3912

T1807 TETRAETHOXYSILOXANE

CAS# 78-10-4

MW 208.33

 $C_8H_{20}O_4Si$
TSCA
Flash Pt. 46°C

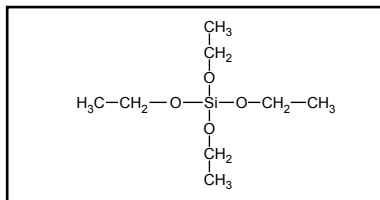
BP 169°C

SG @ 20°C 1.934

97% Purity
RI @ 20°C 1.3838

Melting Pt. -85°C

TOXICITY: orl rat, LD50: 6,270 mg/kg

T1808 TETRAETHOXYSILOXANE

CAS# 78-10-4

MW 208.33

 $C_8H_{20}O_4Si$
TSCA
Flash Pt. 46°C

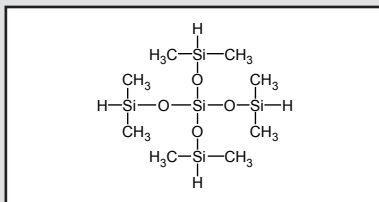
BP 169°C

SG @ 20°C 1.934

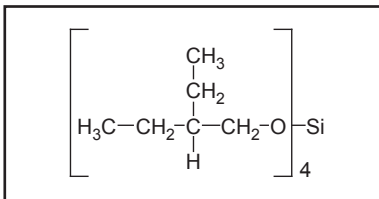
99% Purity
RI @ 20°C 1.3838

Melting Pt. -85°C

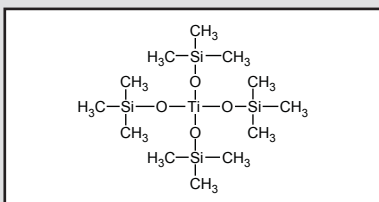
TOXICITY: orl rat, LD50: 6,270 mg/kg

**T1915 TETRAKIS(DIMETHYLSILOXY)SILANE**

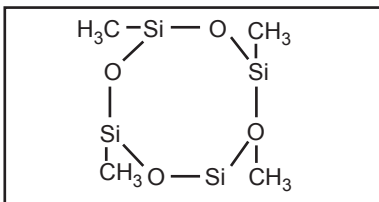
CAS# 17082-47-2 **MW** 328.73 $C_8H_{28}O_4Si_5$ **R&D ONLY**
Flash Pt. 67°C **BP** 188-190°C **SG @ 25°C** 0.884
97% Purity **RI @ 25°C** 1.3841

T1920 TETRAKIS(2-ETHYLBUTOXY)SILANE

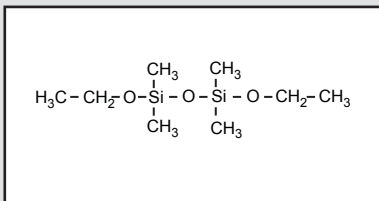
CAS# 78-13-7 **MW** 432.76 $C_{24}H_{52}O_4Si$ **TSCA**
Flash Pt. 116°C **BP** 166-171°C/2 mm **SG @ 20°C** 0.892
97% Purity **RI @ 25°C** 1.430
TOXICITY: orl rat, LD50: 22,130 mg/kg

T1968 TETRAKIS(TRIMETHYLSILOXY)TITANIUM

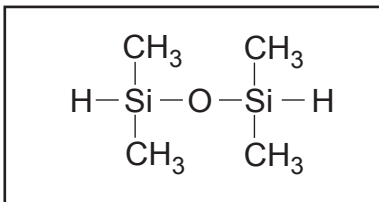
CAS# 15990-66-6 **MW** 404.66 $C_{12}H_{36}O_4Si_4Ti$ **R&D ONLY**
Flash Pt. 47°C **BP** 110°C/10 mm **SG @ 20°C** 0.900
97% Purity **RI @ 25°C** 1.4278

T2000 1,3,5,7-TETRAMETHYLCYCLOTETRASILOXANE

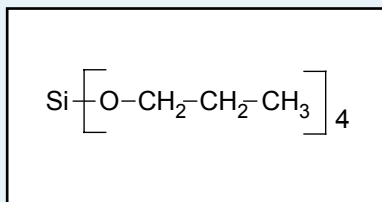
CAS# 2370-88-9 **MW** 240.51 $C_4H_{16}O_4Si_4$ **TSCA**
Flash Pt. 31°C **BP** 134-135°C **SG @ 20°C** 0.991
95% Purity **RI @ 20°C** 1.3870 **Melting Pt.** -69°C

T2018 1,1,3,3-TETRAMETHYL-1,3-DIETHOXYDISILOXANE

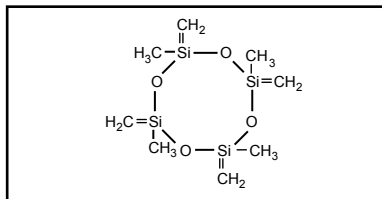
CAS# 18420-09-2 **MW** 222.43 $C_8H_{22}O_3Si_2$ **TSCA**
Flash Pt. 38°C **BP** 161°C **SG @ 20°C** 0.879
97% Purity **RI @ 25°C** 1.3880 **Melting Pt.** -134°C

T2030 1,1,3,3-TETRAMETHYLDISILOXANE

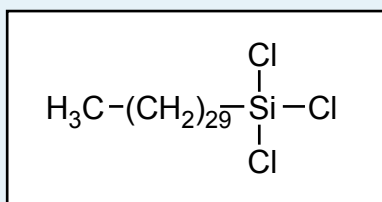
CAS# 3277-26-7 **MW** 134.33 $C_4H_{14}OSi_2$ **TSCA**
CAS# 30110-74-8
Flash Pt. -12°C **BP** 70-71°C **SG @ 20°C** 0.757
97% Purity **RI @ 20°C** 1.3669

T2090 TETRAPROPOXYSILANE


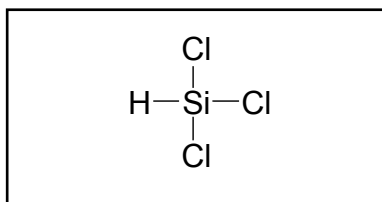
CAS# 682-01-9 **MW** 264.44 $C_{12}H_{28}Cl_4Si$ **TSCA**
Flash Pt. 156°C **BP** 1224-225°C **SG @ 20°C** 0.916
98% Purity **RI @ 20°C** 1.401

T2160 1,3,5,7-TETRAVINYL-TETRAMETHYLCYCLOTETRASILOXANE


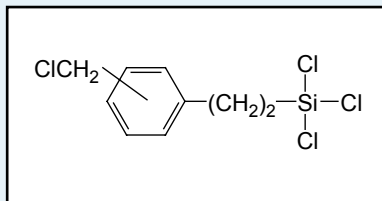
CAS# 27342-69-4 **MW** 344.66 $C_{12}H_{24}O_4Si_4$ **TSCA**
Flash Pt. 112°C **BP** 110°C/10 mm **SG @ 20°C** 0.998
97% Purity **RI @ 20°C** 1.4342 **Melting Pt.** -42°C

T2190 TRIACONTYLTRICHLOROSILANE


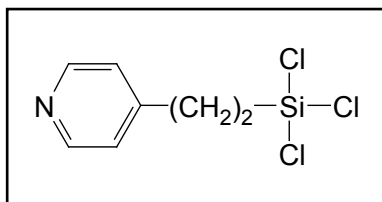
CAS# 70851-48-8 **MW** 556.26 $C_{30}H_{61}Cl_3Si$ **TSCA**
Flash Pt. >200°C
80% Purity

T2450 TRICHLOROSILANE


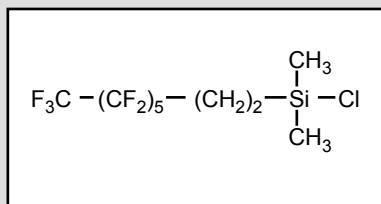
CAS# 10025-78-2 **MW** 135.45 Cl_3HSi **TSCA**
Flash Pt. -13°C **BP** 31.9°C **SG @ 20°C** 1.342
97% Purity **RI @ 20°C** 1.402 **Melting Pt.** -128°C

T2455 1-TRICHLOROSILYL-2-(p,m-CHLOROMETHYLPHENYL)ETHANE


CAS# 58274-32-1 **MW** 288.08 $C_9H_{10}O_4Si$ **R&D ONLY**
Flash Pt. >93°C **BP** 111-112°C/1.5 mm **SG @ 20°C** 1.32
97% Purity

T2482 4-[2-(TRICHLOROSILYL)ETHYL]PYRIDINE


CAS# 17082-70-1 **MW** 240.59 $C_7H_8Cl_3NSi$ **TSCA**
Flash Pt. 4°C
25% in Toluene

**T2490 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)-1-DIMETHYLCHLOROSILANE**

CAS# 102488-47-1

MW 440.70

 $C_{10}H_{10}ClF_{13}Si$

R&D ONLY

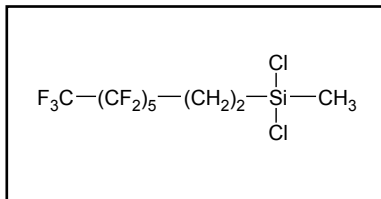
Flash Pt. 52°C

BP 189-191°C

SG @ 20°C 1.473

97% Purity

RI @ 20°C 1.3453

T2491 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)-1-METHYLDICHLOROSILANE

CAS# 73609-36-3

MW 461.12

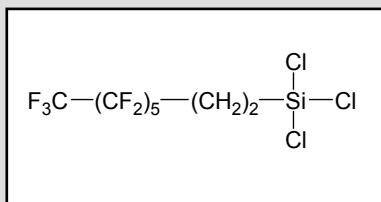
 $C_9H_7Cl_2F_{13}Si$

R&D ONLY

Flash Pt. 51°C

BP 189-190°C

97% Purity

T2492 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)-1-TRICHLOROSILANE

CAS# 78560-45-9

MW 481.54

 $C_8H_4Cl_3F_{13}Si$

TSCA

Flash Pt. >200°C

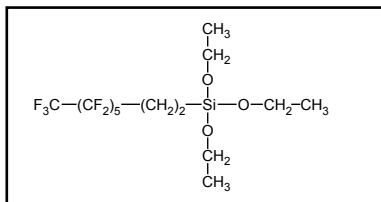
BP 189-190°C

SG @ 20°C 1.30

97% Purity

RI @ 20°C 1.351

Melting Pt. -13°C

T2494 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)-1-TRIETHOXSILANE

CAS# 51851-37-7

MW 510.36

 $C_{14}H_{19}F_{13}O_3Si$

TSCA

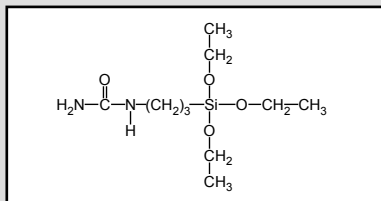
Flash Pt. 84°C

BP 86°C/1.5 mm

SG @ 20°C 1.351

97% Purity

RI @ 20°C 1.3436

T2507 N-(TRIETHOXSILYL)PROPYL)UREA

CAS# 23779-32-0

MW 266.64

 $C_{10}H_{24}N_2O_4Si$

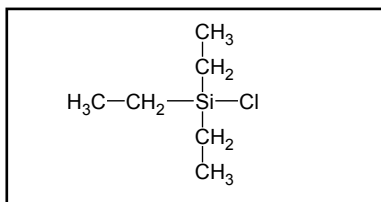
TSCA

Flash Pt. 10°C

SG @ 20°C 1.91

97% Purity

RI @ 20°C 1.386

T2520 TRIETHYLCHLOROSILANE

CAS# 994-30-9

MW 150.72

 $C_6H_{15}ClSi$

TSCA

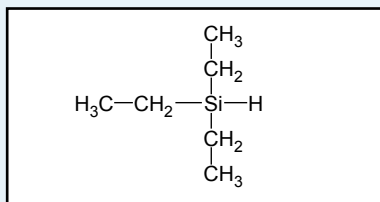
Flash Pt. 30°C

BP 144-5°C

SG @ 20°C 0.896

97% Purity

RI @ 20°C 1.4313

T2523 TRIETHYLSILANE

CAS# 617-86-7

MW 116.28

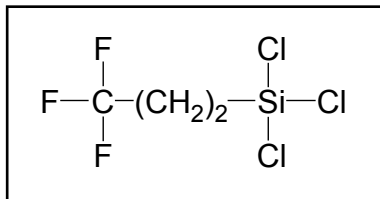
 $C_6H_{18}Si$
TSCA
Flash Pt. -3°C

BP 107-108°C

SG @ 20°C 0.731

97% Purity
RI @ 20°C 1.4123

Melting Pt. -157°C

T2845 (3,3,3-TRIFLUOROPROPYL)TRICHLOROSILANE

CAS# 592-09-6

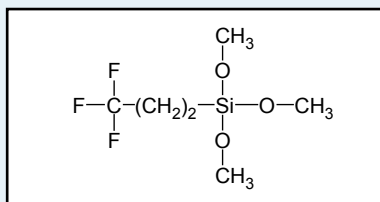
MW 231.50

 $C_3H_4Cl_3$
R&D ONLY
Flash Pt. 15°C

BP 113-114°C

SG @ 20°C 1.395

97% Purity - Isomers **RI @ 20°C** 1.385

T2847 (3,3,3-TRIFLUOROPROPYL)TRIMETHOXYSILANE

CAS# 429-60-7

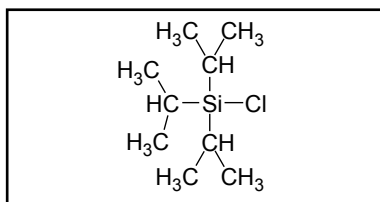
MW 218.25

 $C_6H_{13}O_3F_3Si$
TSCA
Flash Pt. 37°C

BP 144°C

SG @ 20°C 1.3546

97% Purity - Isomers **RI @ 20°C** 1.137

T2885 TRIISOPROPYLCHLOROSILANE

CAS# 13154-24-0

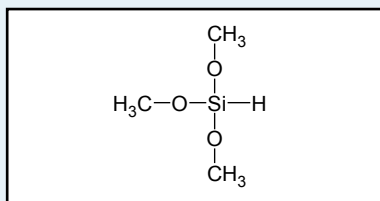
MW 192.80

 $C_9H_{21}ClSi$
TSCA
Flash Pt. 62°C

BP 80°C/10 mm

SG @ 20°C 0.903

97% Purity
RI @ 25°C 1.4515

T2895 TRIMETHOXYSILANE

CAS# 2487-90-3

MW 122.20

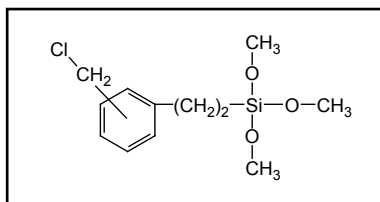
 $C_3H_{10}O_3Si$
R&D ONLY
Flash Pt. -9°C

BP 86-87°C

SG @ 20°C 0.860

97% Purity
RI @ 20°C 1.3687

Melting Pt. -114°C

T2902 TRIMETHOXYSILYL-2(p,m-CHLOROMETHYL)PHENYLETHANE

CAS# 68128-25-6

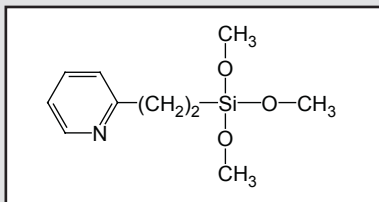
MW 274.82

 $C_{12}H_{19}ClO_3Si$
TSCA
Flash Pt. 130°C

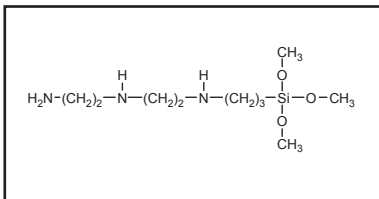
BP 115°C/1.5 mm

SG @ 20°C 1.12

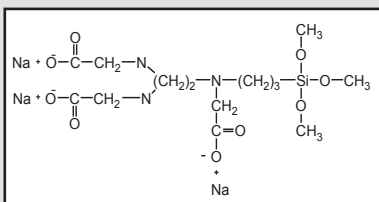
97% Purity

T2907 2-(TRIMETHOXYSILYL)ETHYL-2-PYRIDINE


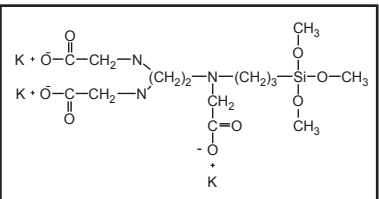
CAS# N/A **MW** 227.33 $C_{10}H_{17}NO_3Si$ **TSCA**
Flash Pt. >110°C **BP** 105°C/0.3 mm
97% Purity

T2910 TRIMETHOXYSILYLPROPYLDIETHYLENTRIAMINE


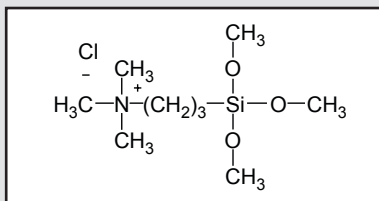
CAS# 35141-30-1 **MW** 265.43 $C_{10}H_{27}N_3O_3Si$ **TSCA**
Flash Pt. 137°C **BP** 114-118°C/2 mm **SG @ 20°C** 1.03
97% Purity **RI @ 20°C** 1.463

T2913 N-[(3-TRIMETHOXYSILYL)PROPYL]ETHYLENEDIAMINE TRIACETIC ACID, TRISODIUM SALT


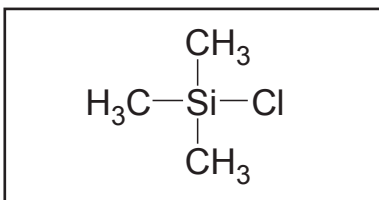
CAS# 128850-89-5 **MW** 462.42 $C_{14}H_{25}Na_3O_9Si$ **R&D ONLY**
50% in Water

T2913.1 N-[(3-TRIMETHOXYSILYL)PROPYL]ETHYLENEDIAMINE TRIACETIC ACID, TRIPOTASSIUM SALT


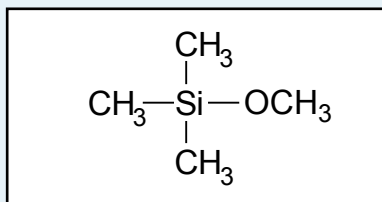
CAS# N/A **MW** 482.73 $C_{14}H_{25}K_3O_9Si$ **R&D ONLY**
50% in Water

T2925 1-PROPANAMONIUM-N-N-N-TRIMETHYL-3-TRIMETHOXYSILYL)-CHLORIDE


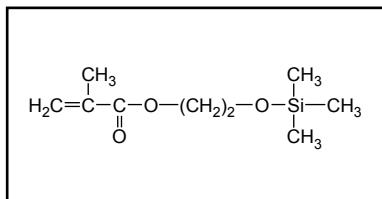
CAS# 35141-36-7 **MW** 257.83 $C_8H_{24}ClNO_3Si$ **TSCA**
Flash Pt. 11°C **SG @ 20°C** 0.927
50% in Methanol **RI @ 20°C** 1.3966

T2950 TRIMETHYLCHLOROSILANE


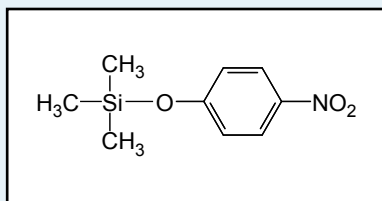
CAS# 75-77-4 **MW** 108.64 C_3H_9ClSi **TSCA**
Flash Pt. -27°C **BP** 57.6°C **SG @ 20°C** 0.858
97% Purity **RI @ 20°C** 1.3855

**T2992 TRIMETHYLMETHOXYSILANE****CAS#** 1825-61-2**MW** 104.44C₄H₁₂OSi**TSCA****Flash Pt.** -11°C**BP** 57-58°C**SG @** 0.756 g/mL

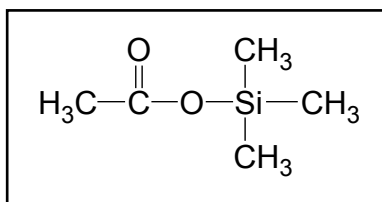
96% Purity

RI @ 20°C 1.3678**T3060 2-(TRIMETHYLSILOXY)ETHYLMETHACRYLATE****CAS#** 17407-09-9**MW** 202.32C₉H₁₈O₃Si**TSCA****Flash Pt.** 42°C**BP** 65°C/0.9 mm**SG @** 20°C 0.995

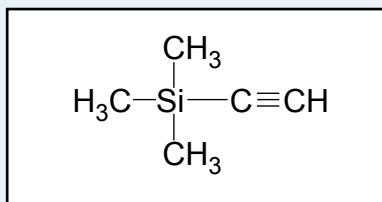
96% Purity

RI @ 20°C 1.4300**T3100 p-TRIMETHYLSILOXYNITROBENZENE****CAS#** 114-66-0**MW** 221.29C₉H₁₃NO₃Si**TSCA****Flash Pt.** 105°C**BP** 104°C/1 mm**SG @** 25°C 1.099

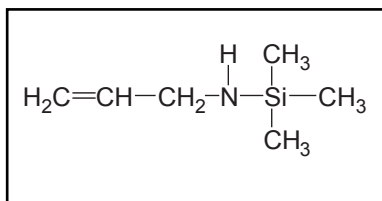
97% Purity

RI @ 20°C 1.5293**T3254 TRIMETHYLSILYLACETATE****CAS#** 2754-27-0**MW** 132.23C₅H₁₂O₂Si**TSCA****Flash Pt.** 4°C**BP** 103-104°C**SG @** 20°C 0.891

97% Purity

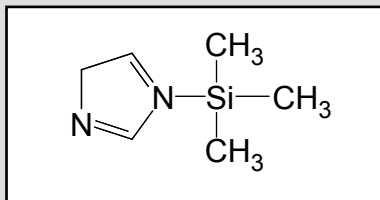
RI @ 20°C 1.3890**Melting Pt.** -32°C**T3258 TRIMETHYLSILYLACETYLENE****CAS#** 1066-54-2**MW** 98.22C₅H₁₀Si**TSCA****Flash Pt.** -34°C**BP** 52°C**SG @** 20°C 0.709

97% Purity

RI @ 20°C 1.390**T3259.5 N-TRIMETHYLSILYLALLYLAMINE****CAS#** 10519-97-8**MW** 129.28C₆H₁₅NSi**R&D ONLY****Flash Pt.** 10°C**BP** 110-112°C

94% Purity

RI @ 25°C 1.4127

T3600 N-TRIMETHYLSILYLIMIDAZOLE

CAS# 18156-74-6

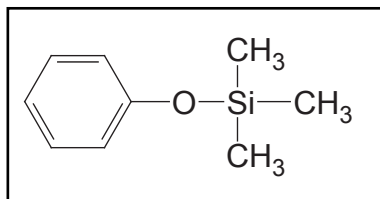
MW 140.26

 $C_8H_{12}N_2Si$
TSCA
Flash Pt. 80°C

BP 99°C/14 mm

SG @ 20°C 0.95

97% Purity
RI @ 20°C 1.4756

T3705 TRIMETHYLSILYLPHENOXIDE

CAS# 1529-17-5

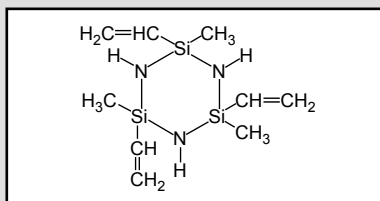
MW 166.29

 $C_9H_{14}OSi$
TSCA
Flash Pt. 41°C

BP 81°C/23 mm

SG @ 20°C 0.926

97% Purity
RI @ 20°C 1.4782

T3812 1,3,5-TRIMETHYL-1,3,5-TRIVINYLCYCLOTTRISILAZANE

CAS# 5505-72-6

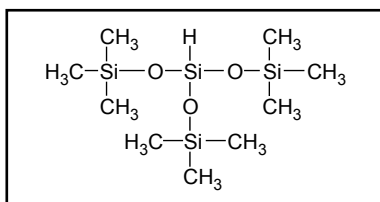
MW 255.54

 $C_9H_{21}N_3Si_3$
R&D ONLY
Flash Pt. >70°C

BP 106-109°C/11 mm

SG @ 20°C 0.939

97% Purity
RI @ 20°C 1.4802

T4251 TRIS(TRIMETHYLSILOXY)SILANE

CAS# 1873-89-8

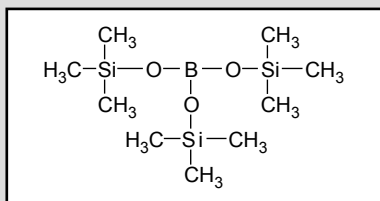
MW 296.66

 $C_9H_{28}O_3Si_4$
R&D ONLY
Flash Pt. 50°C

BP 64°C/10 mm

SG @ 20°C 0.852

97% Purity
RI @ 20°C 1.3865

T4252 TRIS(TRIMETHYLSILOXY)BORON

CAS# 4325-85-3

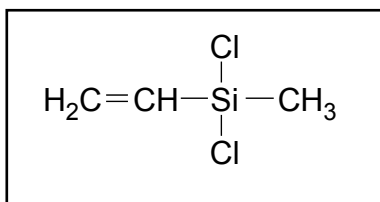
MW 278.38

 $C_9H_{27}BO_3Si_3$
TSCA
Flash Pt. 10°C

BP 110-112°C

SG @ 20°C 0.828

97% Purity
RI @ 25°C 1.3860

V4772 VINYL METHYLDICHLOROSILANE

CAS# 124-70-9

MW 141.07

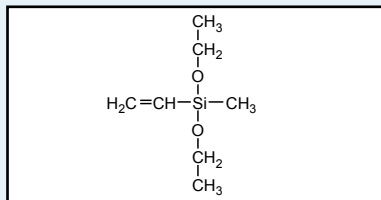
 $C_3H_6Cl_2Si$
TSCA
Flash Pt. 4°C

BP 92-93°C

SG @ 20°C 1.087

97% Purity
RI @ 20°C 1.4270

TOXICITY: ipr mus, LD50: 270 mg/kg

V4790 VINYL METHYLDIETHOXY SILANE

CAS# 5507-44-8

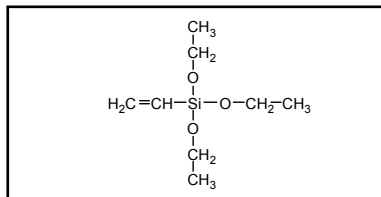
MW 160.29

 $C_7H_{16}O_2Si$
TSCA
Flash Pt. 16°C

BP 133-134°C

SG @ 20°C 0.858

97% Purity
RI @ 20°C 1.4000

V4910 VINYL TRIETHOXY SILANE

CAS# 78-08-0

MW 190.31

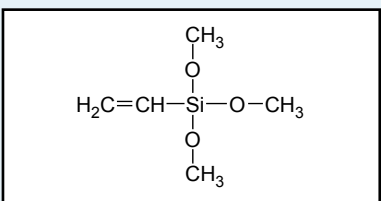
 $C_9H_{18}O_3Si$
TSCA
Flash Pt. 45°C

BP 160-161°C

SG @ 20°C 0.903

97% Purity - Isomers **RI @ 20°C** 1.396

TOXICITY: orl rat, LD50: 22,500 mg/kg

V4917 VINYL TRIMETHOXY SILANE

CAS# 2768-02-7

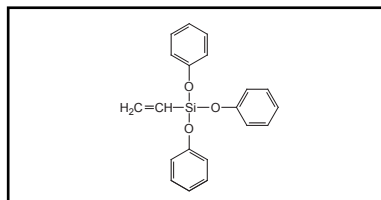
MW 148.23

 $C_5H_{12}O_3Si$
TSCA
Flash Pt. 23°C

BP 123°C

SG @ 20°C 0.970

97% Purity
RI @ 20°C 1.3930

V4930 VINYL TRIPHENOXY SILANE

CAS# 18666-65-4

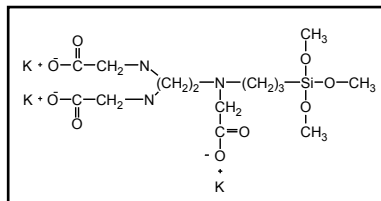
MW 334-45

 $C_{20}H_{18}O_3Si$
TSCA
Flash Pt. -15°C

BP 210°C/7 mm

SG @ 25°C 1.130

97% Purity
RI @ 25°C 1.562

T2913.1 N-[(3-TRIMETHOXY SILYL) PROPYL] ETHYLENEDIAMINE TRIACETIC ACID, TRIPOTASSIUM SALT

CAS# N/A

MW 482.73

 $C_{14}H_{25}K_3O_9Si$
R&D ONLY
50% in Water

UCT SPECIALTIES Silicone Fluids



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USING THIS SECTION

The format of this presentation does not allow full descriptions of many of the polymer materials listed. The following guidelines may be helpful in understanding our chemistry: Polymer viscosities can vary $\pm 10\%$ although normally they are controlled within much closer tolerances. Homopolymer fluids are more closely controlled. The fluids are usually polymerized to data sheet viscosity. Occasionally the fluids have been blended within decades to adjust viscosity. Molecular weights reported are not determinations, but correlations to viscosity. Unless otherwise noted, fluids are usually trimethylsiloxy terminated.

Composition of copolymers listed in the tables is indicated by mole percent in parentheses immediately preceding each comonomer.

Abbreviations

| | |
|--------|--|
| bp | Boiling Point in °C |
| cSt | Centistoke |
| D.C. | Dielectric Constant |
| F.P. | Flash Point in °C |
| mp | Melting Point in °C |
| M.W. | Molecular Weight |
| R.I. | Refractive Index at 25°C for polymers and 20°C for monomers |
| P.P. | Pour Point in °C |
| S.G. | Specific Gravity at 25°C |
| S.T. | Surface Tension in dynes/cm |
| Tc | Thermal Conductivity at 25°C g.cal/sec/cm ² /°C/1 cm thickness x 10 ⁻⁴ |
| Te | Coefficient of Thermal Expansion cc/cc/°C x 10 ⁻⁴ |
| Tg | Glass Transition Temperature, °C |
| Visc. | Viscosity in centistokes at 25°C |
| V.T.C. | Viscosity-Temperature Coefficient [1-(visc @ 100°C/visc @ 38°C)] |

INTRODUCTION

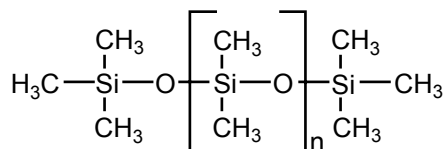
Silicone fluids have truly amazing versatility and new uses are continually being developed. We hope the wide range of products presented in this section encourages researchers to build better polymers and uncover novel applications.

The name “silicone” denotes a polymer



where n is between 0-3 and m is 2 or larger. The term “silicone” arose from very old work in which investigators erroneously assumed that oxygen was bound to silicon by a double bond similar to that in ketones.

The simplest silicones are polydimethylsiloxanes. Polydimethylsiloxanes exhibit the basic structure of silicones.



The repeating unit of the polymer (Me_2SiO), the dimethyl siloxane unit, is referred to as a D unit. The termination unit (Me_3SiO), the trimethylsiloxy group, is referred to as an M unit. The structure drawn above may be described as MDnM. The silicones do not have to be linear. They can contain branch points, MeSiO_3 and SiO_4 , referred to as T and Q groups, respectively. The branch points introduce rigidity in the structure. This relatively simple chemistry at low molecular weights leads to fluids, and at high molecular weights leads to gums which may be crosslinked to form elastomeric products.

The methyl group in silicone may be substituted by a variety of other groups including, most commonly, phenyl, vinyl and hydrogen. When the substituents of the silicon are not methyl, a superscript is added to the unit. DPH indicates a phenylmethyl siloxane unit. MVi indicates a vinyl dimethylsiloxane unit. M' indicates a dimethyl hydrogen siloxane unit. In some naming systems the apostrophe is not specific for hydrogen but indicates any non-methyl unit. The substitution, branching and molecular weight of the polymers dictate uses.

Low molecular weight siloxanes are most widely used as monomers and terminators in the polymerization of higher molecular weight silicones. Two general methods of polymerization are employed. Gums and non-silanol terminated fluids are produced by base-catalyzed (anionic) polymerization. Under typical conditions potassium, sodium or tetramethylammonium silanolate catalysts are introduced into a mixture of monomers and endcappers. The mixtures are equilibrated by heating under moderate conditions (60-150°C). Polydimethylsiloxanes may be prepared from hexamethylcyclotrisiloxane, octamethylcyclotetrasiloxane or decamethylcyclopentasiloxane monomers with an endcapper like hexamethyldisiloxane or the less volatile decamethyltetrasiloxane. Cyclic siloxanes can also be polymerized with mineral acid catalysts. This method is used primarily for low molecular weight silanol terminated, or hydride functional siloxanes.

The relative reactivity towards acids is: $D_3 > MM > MDM > MD_2M > D_4$

The relative reactivity towards bases is: $D_3 > D_4 > MD_2M > MDM > MM$

Many important end-use applications that do not involve further polymerization have been developed for the lower molecular weight siloxanes. The cyclic siloxanes provide a unique hydrophobic treatment for reactive siliceous fillers. This includes such applications as treatment of precipitated silicas for use as reinforcing fillers and roofing granules to improve the weatherability of shingles. The high volatility of the cyclic siloxanes has led to the introduction of specially purified cosmetic grades as carriers in dry feel deodorants. Diphenylmethylsiloxy endcapped fluids are used in diffusion pump applications. These fluids are useful in vacuums as low as 10^{-10} torr. (see section on diffusion pump fluid).

UCT now offers a wide variety of substituted polymers. The vinyl (p. 95), hydride (p. 98), and silanol (p. 100), fluids are widely used in silicone RTV systems. These polymers, together with the catalysts (p. 106) and crosslinkers (p. 101), that are also offered, provide the raw materials for RTV systems. Some two part RTV user-ready system are offered (p. 118).

Organically substituted fluids are readily available in a number of varying forms. Polymers and copolymers containing amino, methacryl, mercapto, and other functionalities are available. In addition, UCT research staff is constantly endeavoring to produce new and novel polymers to meet the needs of new applications.

POLYDIMETHYLSILOXANE FLUIDS, TRIMETHYLSILOXY TERMINATED

Silicone fluids have unique properties because they are not products of petroleum or organic chemistry. They were the first, and are still the only, major class of polymers that are products of inorganic chemistry. Silicone fluids consist of a broad range of different materials with the following characteristics:

- Wide Service Temperature Range
- Low Viscosity Change vs. Temperature
- Thermal Stability
- Low Flammability
- Shear Stability
- Dielectric Stability
- High Compressibility
- Low Surface Tension
- Low Toxicity

These features have facilitated the adoption of silicones as dielectric, hydraulic, heat transfer, power transmission and damping fluids. They have found applications when incorporated as additives in plastics and rubbers as process and release aids, into coatings for flow and level control and into process streams as antifoams. Other unique properties have led to their introduction in acoustical applications as ultrasonic sensor and sonar buoys. Light refractive and index matching properties have allowed the use of silicones in fiberoptic and optoelectronics. This proliferation of applications has engendered many improvements and refinements of silicone fluids.

Conventional fluids are the well-known general purpose silicones described in chemical notation as polydimethylsiloxanes. They are commercially produced in viscosities ranging from 0.65 to 2,500,000 cSt.

Conventional silicone fluids are composed of polymer chains with unique flexibility. Polydimethylsiloxane has virtually no energy barrier for rotation. This results in one of the lowest glass-transition temperatures of any polymer. The liquid surface tension of polydimethylsiloxane is lower than the critical surface tension of wetting (24 dynes/cm). This causes polymers to spread over their own adsorbed films. An important consequence of the low intermolecular forces in polysiloxanes is the highest permeability coefficients of any polymer for oxygen and nitrogen.

The fluids are thermally stable indefinitely at 150°C in air. Fluids with viscosities of 50 cSt or greater have negligible vapor pressure.

At viscosities greater than 1,000 cSt correlating to molecular weights greater than 30,000, polymer chain entanglement occurs, resulting in leveling of physical property change vs. viscosity. Refractive index, surface tension, density, and viscosity-temperature coefficients are strikingly flat.

Low viscosity fluids (0.65 – 20 cSt) offer maximum compressibility, lowest temperature service and heat transfer properties. They are soluble in a greater variety of solvents than higher viscosity fluids including petroleum oils. Their dispersibility and surface active properties make them excellent antifoams and leveling and flow control aids in coating applications. Low temperature applications include heat exchangers, bath and thermostats. They are used as dielectric media in rectifiers and electronic modules. The combined temperature and electronic characteristics make these polydimethylsiloxanes suited for cooling in magnetrons and other electric power transduction applications. Ultrasonic applications are based on low viscosity fluids due to their low acoustical velocities.

Low viscosity fluids are utilized in many precision applications. Apart from the obvious mechanical advantages of the low viscosity, they offer higher purity levels and more discrete vapor pressure control than higher viscosity fluids. The different types are described below.

Intermediate viscosity fluids (50 – 1000 cSt) have a remarkable diversity of uses, from brake fluids to electronics to hand creams. They make excellent, safe, low-volatility heat transfer media, mold releases for rubber, plastic and glass parts, lubrication for most non-metal to metal contact, and toners for photocopiers.

They are found in hydraulic systems, inertial guidance systems, delicate timing and photographic devices, and as dielectric fluids in electronic components, such as capacitors and transformers.

These fluids are suitable for polish and other high-gloss water-repellent coatings, antifoams, grease and oil formulations (when mixed with thickeners, such as silica and bentonite). High performance greases can be produced by compounding the silicone fluid with extreme pressure additives, such as polytetrafluoroethylene or molybdenum disulfide.

High viscosity fluids (5,000 – 2,500,000 cSt) are employed as internal lubricants and process aids for thermoplastics and die casting. They are used as band-ply lubricants in the rubber industry, damping fluids for meters, and liquid springs in shock absorbers and load cell applications. The paint industry employs 100,000 cSt Fluid additives to create “hammer” finishes. Fluids with viscosities of 1,000,000 cSt or greater serve as impact modifiers for thermoplastic resins and as mold release agents.

Other fluids

Silohydrocarbons are thermally stable fluids which possess superior metal lubrication and wear characteristics when compared to conventional silicones. Four ball wear scar at 40 kg load (75°C) is 0.9 mm, the best value reported for any unmodified silicone fluid. Their discrete branched structure gives them low volatility characteristics when compared to equivalent viscosity organic oils. They also have lower viscosity-temperature coefficients. They exhibit liquid behavior between -60 and 205°C. They do not affect finishing and painting operations.

The tetraalkoxysilanes possess excellent thermal stability and a broad temperature range of liquid behavior that widens as length and branching is introduced in the substituents. The alkoxysilanes maintain fluidity at extremely low temperatures. A variety of heat exchange applications include solar panels utilize tetrabutoxysilane (T1750), and tetrakis(2-ethylbutoxy)silane (T1920). The alkoxysilanes are also excellent dielectric fluids and have been employed in airborne radar where lubricity at low temperature conditions is required.

Oligomeric siloxanes are low molecular weight versions of conventional silicones. They are available in high purity and are used in applications in which their low toxicity, inertness and low solubility parameters are desirable. They have been used as cleaning, polishing and damping media. The lowest viscosity member of the series – hexamethyldisiloxane (H7310) and octamethyltrisiloxane (O9816) have compressibilities at 20,000 psi of 11.9% respectively.

PROPERTIES OF CONVENTIONAL SILICONE FLUIDS

The properties of specific viscosity grades of polydimethylsiloxanes are given on the following pages. Other properties which do not vary significantly with viscosity are listed below for 5 to 2,500,000 cSt fluids.

Electrical

| | |
|--|---|
| Dielectric strength | 350 – 400 V/mil |
| Dielectric constant $10^2 - 10^6$ Hz, 20° | 2.44 – 2.76 |
| Dissipation factor | 0.0001 |
| Volume resistivity | 1×10^{15} ohm-cm at 20°C |

Thermal

| | |
|---|----------------------------------|
| Specific heat | 0.37 cal/g/ $^\circ\text{C}$ |
| Heat of formation | -2.41 Kcal/g |
| Heat of combustion (>50 cSt) | 6.13 Kcal/g |
| Glass transition temperature | -128°C |
| Gel time, 150°C | indefinite |
| Gel time for intermediate viscosity fluids, 200°C | 200 hours |
| Gel time for high viscosity fluids 200°C | 100 hours |
| Autoignition temperature | greater than 460°C |

Mechanical

| | |
|--|--|
| Coefficient of adiabatic compressibility | 1.0×10^{-10} cm ⁻² /dyne |
| Volume reduction of 100 cSt fluid | |
| at 1,000 psi | 0.70 – 0.75% |
| at 10,000 psi | 5.50 – 5.90% |
| at 20,000 psi | 9.00 – 9.20% |
| at 40,000 psi | 13.30 – 13.80% |

Acoustical

| | | |
|------------------------------|--------------------------------------|--|
| Velocity of sound, m/s | | |
| <u>Fluid viscosity (cSt)</u> | <u>30°C</u> | <u>50.7°C</u> |
| 0.65 | 873 | 795 |
| 2.0 | 931 | 863 |
| 20 | 975 | 918 |
| 100 | 985 | 930 |
| 1000 | 987 | 933 |

Solubility of fluids

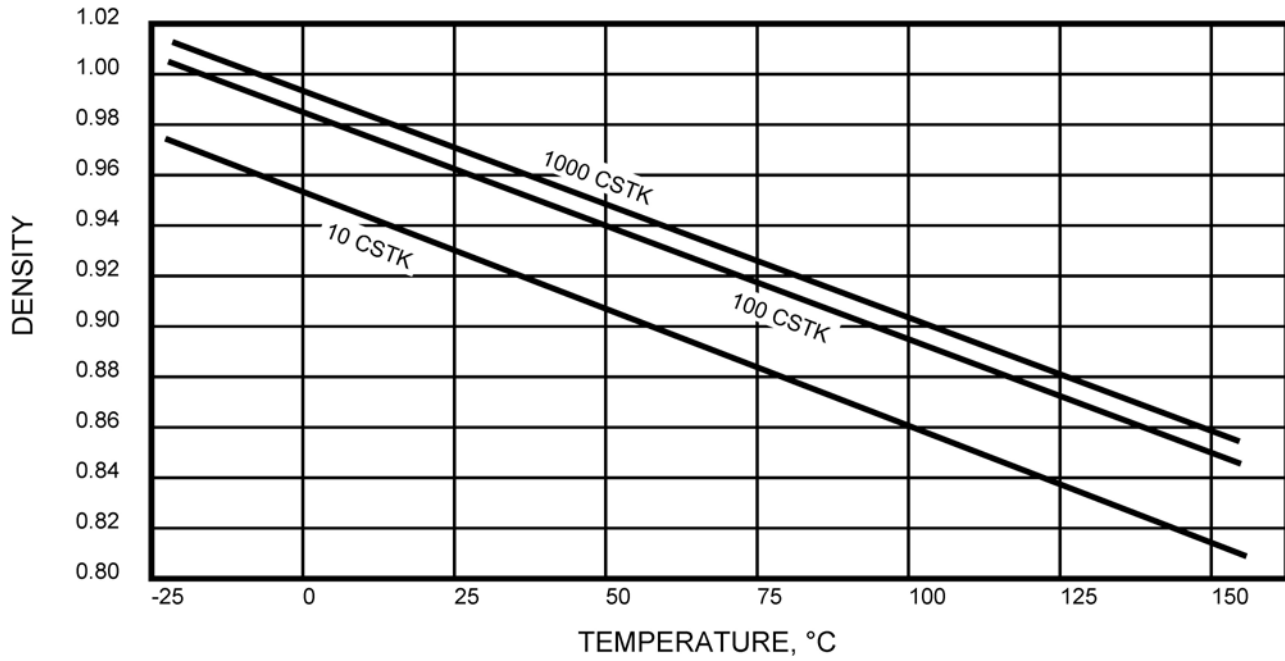
Methylene chloride, chlorofluorocarbons, ethyl ether, xylene and methylethyl ketone are typical solvents for dimethylsiloxanes. Low viscosity polymers are also soluble in acetone, ethanol, dioxane and dihexyladipate. They are insoluble in methanol, cyclohexanol and ethylene glycol. The solubility parameter for 100 cSt fluid is 7.4.

Reactivity

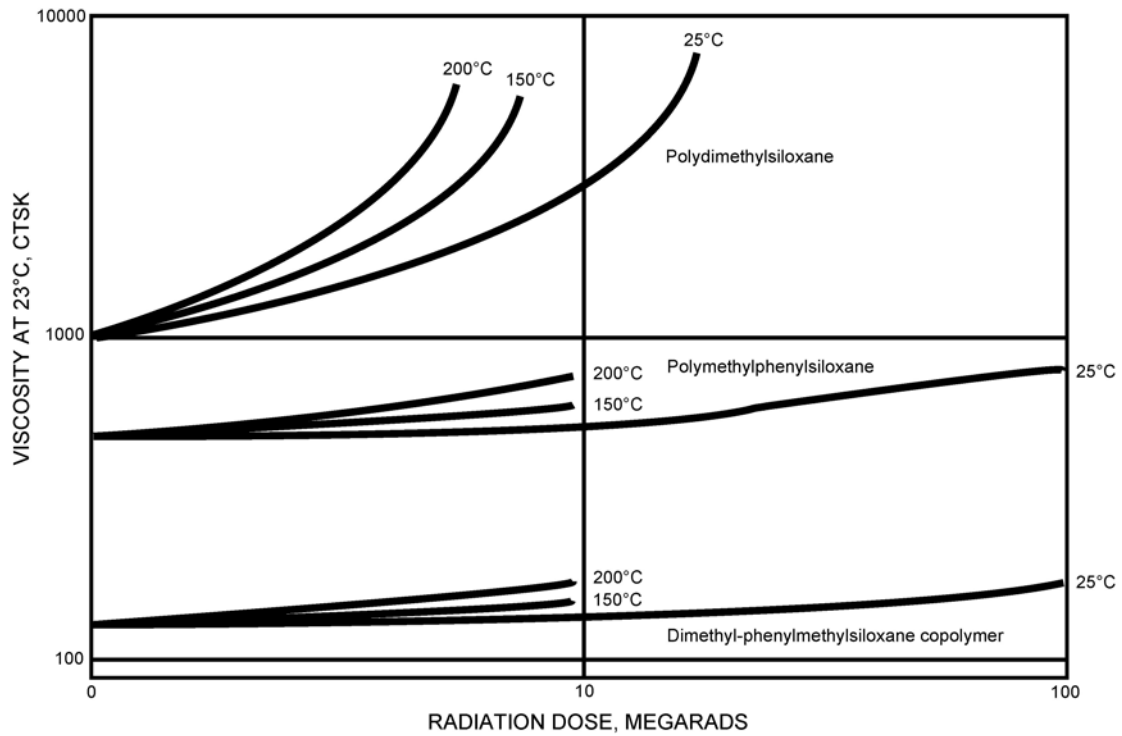
While they exhibit low reactivity under many conditions, certain environments are destructive to silicone fluids. Hydrogen fluoride, for example, attacks the silicone-oxygen bond to produce dimethylsilyl fluorides and water. Strong bases, such as methanolic potassium hydroxide, destroy silicone fluids and create resinous by-products.

Thermal degradation at elevated temperatures causes rearrangement of the silicone-oxygen bonds to produce volatile by-products. Free-radical reaction of the methyl groups to form cross-linked materials by oxidation with peroxy compounds increases fluid viscosity and causes the fluid to gel.

DENSITY VERSUS TEMPERATURE OF DIMETHYLSILOXANE FLUIDS



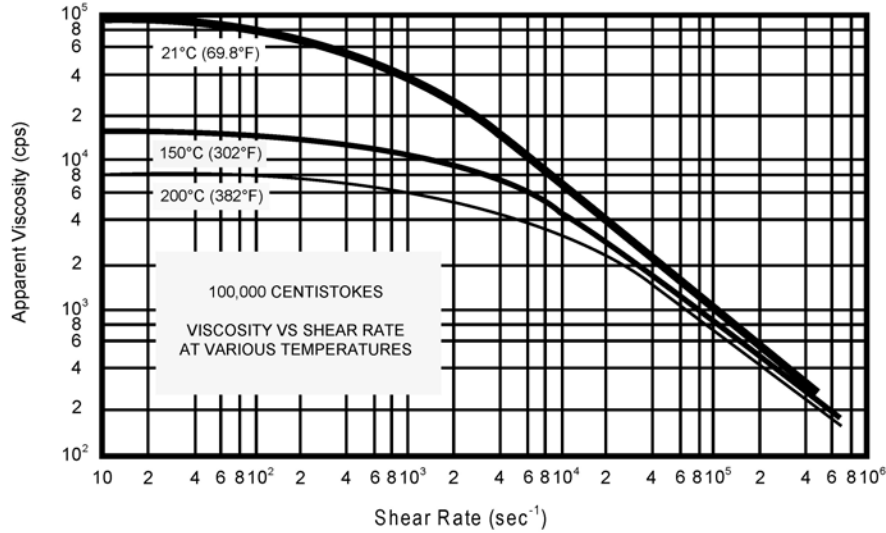
EFFECT OF GAMMA RADIATION ON VISCOSITY OF SILICONE FLUIDS



VISCOSITY DATA FOR CONVENTIONAL SILICONE FLUIDS SUPPLEMENTARY TABLES

By careful selection polydimethylsiloxane can be used to effect precise viscosity control. Low viscosity fluids are Newtonian in behavior. High viscosity fluids exhibit non-Newtonian viscosity at high shear rates as shown in the following chart.

VISCOSITY VS. SHEAR RATE



VISCOSITY CONVERSION CHART

| Centistokes | Poise | SSU | Zahn #1 | Zahn #2 | Zahn #3 | Zahn #4 | Zahn #5 | Ford #3 | Ford #4 | Krebs | SAE | Example |
|-------------|-------|--------|---------|---------|---------|---------|---------|---------|---------|-------|-----|------------|
| 1 | 0.01 | 31 | | | | | | | | | | Water |
| 10 | 0.10 | 60 | 30 | 16 | | | | 9 | 5 | | | |
| 20 | 0.20 | 100 | 37 | 18 | | | | 12 | 10 | | | |
| 40 | 0.40 | 210 | 52 | 22 | | | | 25 | 18 | | | |
| 60 | 0.60 | 320 | 68 | 27 | | | | 33 | 25 | 33 | 10 | |
| 80 | 0.80 | 430 | 81 | 34 | | | | 41 | 31 | 37 | | |
| 100 | 1.0 | 530 | | 41 | 12 | 10 | | 50 | 34 | 40 | 20 | Olive oil |
| 200 | 2.0 | 1000 | | 82 | 23 | 17 | 10 | 90 | 58 | 52 | | |
| 300 | 3.0 | 1475 | | | 34 | 24 | 15 | 130 | 74 | 60 | 30 | |
| 400 | 4.0 | 1950 | | | 46 | 30 | 20 | 170 | 112 | 64 | 40 | Glycerine |
| 500 | 5.0 | 2480 | | | 58 | 38 | 25 | 218 | 143 | 68 | 90 | |
| 1000 | 10.0 | 600 | | | | 69 | 49 | 390 | 264 | 85 | | Castor oil |
| 2000 | 20.0 | 9400 | | | | | | 800 | 540 | 103 | | |
| 3000 | 30.0 | 14500 | | | | | | 1230 | 833 | 121 | | |
| 4000 | 40.0 | 18500 | | | | | | 1570 | 1060 | 133 | | |
| 5000 | 50.0 | 23500 | | | | | | | 1350 | | | |
| 6000 | 60.0 | 28000 | | | | | | | 1605 | | | |
| 7000 | 70.0 | 32500 | | | | | | | 1870 | | | |
| 8000 | 80.0 | 37000 | | | | | | | 2120 | | | |
| 9000 | 90.0 | 41000 | | | | | | | 2360 | | | |
| 10000 | 100 | 46500 | | | | | | | 2670 | | | |
| 15000 | 150 | 69400 | | | | | | | | | | |
| 20000 | 200 | 92500 | | | | | | | | | | |
| 30000 | 300 | 138600 | | | | | | | | | | |
| 40000 | 400 | 185000 | | | | | | | | | | |
| 50000 | 500 | 231000 | | | | | | | | | | |
| 60000 | 600 | 277500 | | | | | | | | | | |
| 70000 | 700 | 323500 | | | | | | | | | | |
| 80000 | 800 | 370000 | | | | | | | | | | |
| 90000 | 900 | 415500 | | | | | | | | | | |
| 100000 | 1000 | 462000 | | | | | | | | | | |
| 125000 | 1250 | 578000 | | | | | | | | | | |
| 150000 | 1500 | 694000 | | | | | | | | | | |
| 175000 | 1750 | 810000 | | | | | | | | | | |
| 200000 | 2000 | 925000 | | | | | | | | | | |

BLENDING SILICONE FLUIDS

Any standard viscosity grade of polydimethylsiloxane can be blended together with another viscosity of the same fluid to produce an intermediate viscosity. The blend chart listed provides a means for determining the proper blend ratio.

The chart should be used as follows:

Decide upon the viscosity grades to be blended. For high accuracy, measure the actual viscosity of the blending fluids. Locate the lower viscosity on the left hand scale. Locate the higher viscosity on the right hand scale. Connect these two points with a straight line

Locate the point where the line indicating the desired blend viscosity intersects the constructed line. From this point, follow down to the horizontal scale to read the percent of the higher viscosity fluid to use in the blend.

This method is reasonably accurate in predicting blend viscosity when the two fluids differ in viscosity by no more than one magnitude (one power of ten). When fluids covering a wider range are blended, the chart will only approximate the finished viscosity. To achieve a viscosity of 800 cSt as shown in the example 68% of 1000 cSt and 32% of 500 cSt fluids are blended.

The following equation can be used in place of the chart to calculate blending ratios:

$$\text{Log } \lambda = \frac{A \text{ log } \alpha + B \text{ log } \beta}{100}$$

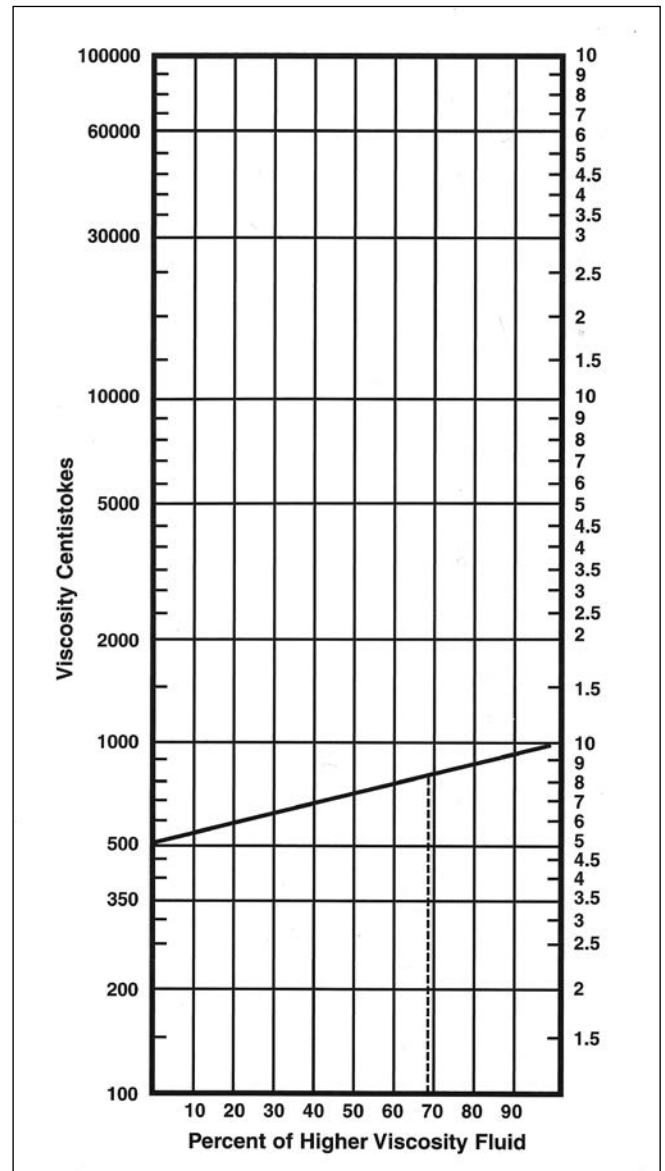
λ = target viscosity

α = viscosity of one of the blending silicones

β = viscosity of other blending silicone

A = percentage of silicone α

B = percentage of silicone β



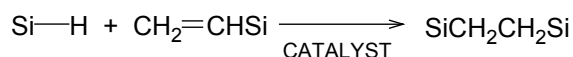
CONVENTIONAL SILICONE FLUIDS

| Catalog # | Viscosity (cSt) | Molecular Weight | Specific Gravity | Refractive Index | Flash Point (°C) | Pour Point (°C) | Viscosity Coefficient | Coefficient of Thermal Expansion | | | Surface Tension | Thermal Conductivity | | Dielectric Constant | Dielectric Strength (Volts/mil) |
|--|-----------------|------------------|------------------|------------------|------------------|-----------------|-----------------------|----------------------------------|--------------------------|--------------------------|-----------------|--|-----------------------------|---------------------|---------------------------------|
| | | | | | | | | (x 10 ⁻⁴ /°C) | (x 10 ⁻⁴ /°C) | (x 10 ⁻⁴ /°C) | | (cal/cm ² sec x 10 ⁻⁴ /°C) | (Watts/cm ² /°C) | | |
| Polydimethylsiloxanes, Trimethylsiloxy Terminated - CAS# [63148-62-9] | | | | | | | | | | | | | | | |
| PS034 | 0.65 | 162 | 0.761 | 1.3750 | -1 | -68 | 0.32 | 13.4 | 15.9 | 2.4 | 2.20 | 300 | | | |
| PS035 | 1.0 | 237 | 0.818 | 1.3825 | 38 | -85 | 0.37 | 13.4 | 17.4 | 2.4 | 2.30 | 350 | | | |
| PS038 | 5.0 | 770 | 0.918 | 1.3970 | 135 | -65 | 0.54 | 11.2 | 19.7 | 2.8 | 2.60 | 375 | | | |
| PS039 | 10 | 1,250 | 0.935 | 1.3990 | 163 | -65 | 0.56 | 10.8 | 20.1 | 3.2 | 2.68 | 375 | | | |
| PS039.5 | 20 | 2,000 | 0.950 | 1.4000 | 232 | -65 | 0.59 | 10.7 | 20.6 | 3.4 | 2.72 | 375 | | | |
| PS040 | 50 | 3,780 | 0.960 | 1.4015 | 285 | -65 | 0.59 | 10.6 | 20.8 | 3.6 | 2.75 | 400 | | | |
| PS041 | 100 | 5,970 | 0.966 | 1.4025 | 315 | -65 | 0.60 | 9.3 | 20.9 | 3.7 | 2.75 | 400 | | | |
| PS041.2 | 200 | 9,430 | 0.968 | 1.4030 | 315 | -60 | 0.60 | 9.3 | 21.0 | 3.7 | 2.75 | 400 | | | |
| PS041.5 | 350 | 13,650 | 0.970 | 1.4031 | 315 | -60 | 0.60 | 9.3 | 21.1 | 3.8 | 2.75 | 400 | | | |
| PS042 | 500 | 17,250 | 0.971 | 1.4033 | 315 | -55 | 0.60 | 9.3 | 21.1 | 3.8 | 2.75 | 400 | | | |
| PS043 | 1,000 | 28,000 | 0.971 | 1.4034 | 315 | -50 | 0.61 | 9.3 | 21.2 | 3.8 | 2.75 | 400 | | | |
| PS044 | 5,000 | 49,350 | 0.973 | 1.4035 | 315 | -48 | 0.61 | 9.3 | 21.3 | 3.8 | 2.75 | 400 | | | |
| PS045 | 10,000 | 62,700 | 0.974 | 1.4035 | 315 | -48 | 0.61 | 9.3 | 21.5 | 3.8 | 2.75 | 400 | | | |
| PS046 | 12,500 | 67,700 | 0.974 | 1.4035 | 315 | -46 | 0.61 | 9.3 | 21.5 | 3.8 | 2.75 | 400 | | | |
| PS047 | 30,000 | 91,700 | 0.976 | 1.4035 | 315 | -43 | 0.61 | 9.3 | 21.5 | 3.8 | 2.75 | 400 | | | |
| PS047.5 | 60,000 | 116,500 | 0.976 | 1.4035 | 315 | -42 | 0.61 | 9.2 | 21.5 | 3.8 | 2.75 | 400 | | | |
| PS048 | 100,000 | 139,000 | 0.977 | 1.4035 | 321 | -41 | 0.61 | 9.2 | 21.5 | 3.8 | 2.75 | 400 | | | |
| PS048.5 | 350,000 | 204,000 | 0.977 | 1.4035 | 321 | -41 | 0.61 | 9.2 | 21.5 | 3.8 | 2.75 | 400 | | | |
| PS049 | 600,000 | 260,000 | 0.978 | 1.4035 | 321 | -41 | 0.61 | 9.2 | 21.6 | 3.8 | 2.75 | 400 | | | |
| PS049.5 | 1,000,000 | 308,000 | 0.978 | 1.4035 | 321 | -39 | 0.62 | 9.2 | 21.6 | 3.8 | 2.75 | 400 | | | |
| PS050 | 2,500,000 | 423,000 | 0.978 | 1.4035 | 321 | -38 | 0.62 | 9.2 | 21.6 | 3.8 | 2.75 | 400 | | | |

VINYL POLYMERS AND COPOLYMERS

Vinyl Terminated Siloxanes

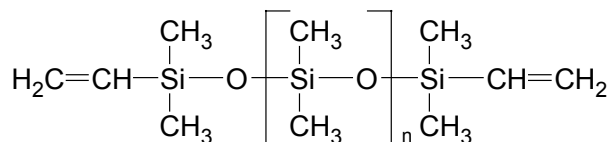
Vinyl terminated siloxanes are usually employed in addition cure systems. The addition reaction of polyfunctional silicon hydride to unsaturated groups in polysiloxane chains is achieving increasing importance as a cure method for silicone elastomers. The bond forming chemistry is the hydrosilation reaction which proceeds according to the following equation:



Typical hybrid crosslinkers are methylhydro-dimethylsiloxane copolymers with 20 – 60% methyl hydrogen. In special instances hydride terminated siloxanes are utilized for chain extension. Vinyl terminated polydimethylsiloxanes with viscosities greater than 100 cSt contain less than 1% volatile material. Specialty vinyl terminated materials include phenylmethylvinyl and divinylmethyl materials. Vinyl terminated siloxanes with internal vinyl are used in gel formulations for both dielectrics and orthopedic pads.

Elastomers produced by this method have demonstrated increased toughness, tensile strength and dimensional stability. Both terminal and internal vinyl groups may be cured by this method, although the former usually leads to greater toughness. The most widely used catalyst systems are solutions or complexes of platinum in alcohols, ethers, divinylsiloxanes and cyclic vinylsiloxanes. Moderators of cure rate include cyclic vinyl siloxanes (PS925). In two-part formulations, the A component usually contains 5 – 10 ppm platinum and vinyl-containing siloxane. The part B component usually contains a hydride functional siloxane and a vinylsiloxane. Single component addition cure systems contain fugitive inhibitors of the platinum, usually conjugated polar materials. Enhanced tear strength is achieved by the use of vinyl resin reinforced vinyl dimethyl terminated polydimethylsiloxanes. Other mechanical properties are improved and unlike reinforced systems, optical clarity is maintained.

Polydimethylsiloxane, vinyl dimethyl terminated – CAS# 68083-19-2 (TSCA)



| Cat# | Visc (cSt) | Mol. Wt. | Wt% vinyl | SG | Comments |
|---------|------------|----------|-------------|------|------------------------------|
| PS441 | 100 | 6000 | 0.8 – 1.2 | 0.97 | |
| PS441.2 | 200 | 9400 | | 0.97 | Base polymer or blend |
| PS442 | 500 | 17,200 | | 0.97 | of liquid RTV systems |
| PS443 | 1000 | 28,000 | 0.18 – 0.26 | 0.97 | |
| PS444 | 5000 | 49,000 | | 0.97 | |
| PS445 | 10,000 | 62,000 | | 0.97 | High strength RTV systems |
| PS447.6 | 6 65,000 | 117,000 | 0.04 – 0.06 | 0.97 | |
| PS448 | 100,000 | 139,000 | | 0.97 | |
| PS448.5 | 165,000 | 155,000 | | 0.97 | |
| PS449 | 600,000 | 260,000 | | 0.98 | High consistency RTV systems |

Vinyl Functional Copolymers

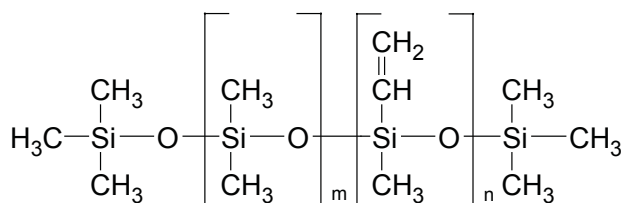
Vinylmethylsiloxane copolymers are mostly used in activated cure systems which involve free radical coupling and addition reactions between the vinyl and methyl groups. Peroxide catalysts are normally employed at 140 – 160°C, followed by a post-cure 25 – 30°C higher to remove volatile peroxide decomposition products and stabilize silicone properties. The most widely used peroxides include benzoylperoxide (often as a 50% concentrate in silicone), dicumylperoxide (often 40% on calcium carbonate), di-t-butylperoxide and bis(dichlorobenzoyl)-peroxide. The last peroxide is particularly recommended for aromatic containing siloxanes. While vinylsiloxane chemistry is well-known for gum rubber stocks, the use of lower viscosity materials for gels in electronics and medical devices is growing. Typical applications include orthopedic pads and dielectric encapsulants. Cure chemistry in these cases is not limited to peroxides but includes the addition cure systems already described under vinyl-terminated siloxanes. Vinyl-functional siloxanes are also employed in copolymerization with vinyl monomers and as surfactants for organosols. They also form reactive internal lubricants for vulcanizable rubber formulations. These polymers can also be utilized in solvent or emulsion copolymerization, or grafting with a number of different olefins (styrene, vinyl chloride, and various alkenes). They are used to increase glass transition temperature in unsaturated polyesters.

UCT Specialties also offers a line of vinyl terminated silicone fluids containing phenyl functionality. The products are valuable ingredients in addition cure R TV systems where higher refractive index is required. The products are of particular interest to optical and fiberoptical applications. Phenyl functionality also provides greater temperature serviceability. Polymerization continues through the terminal vinyl groups.

96

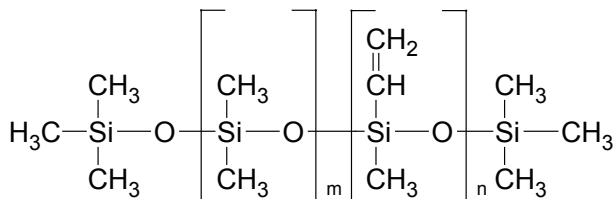
www.unitedchem.com

Vinylmethyl, dimethylsiloxane copolymer, trimethylsiloxy terminated – CAS# 67762-94-1 (TSCA)



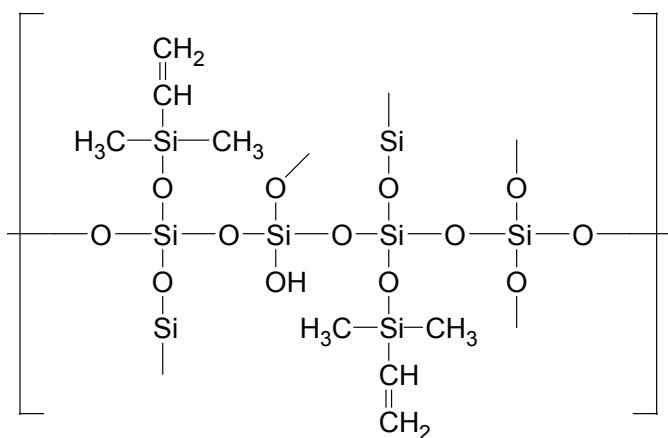
| Cat# | Visc (cSt) | Wt% vinyl | SG | Comments |
|-------|------------|-----------|------|---------------------------|
| PS422 | 250 | 1.0 | 0.97 | Peroxide or Platinum cure |
| PS424 | 1000 | 7.5 | 0.97 | |
| PS426 | 1000 | 1.0 | 0.97 | |

Vinylmethyl, dimethylsiloxane copolymer, vinyldimethyl terminated – CAS# 68083-18-1 (TSCA)



| Cat# | Visc (cSt) | Wt% vinyl | SG | Comments |
|-------|------------|-----------|------|----------|
| PS493 | 1000 | 0.4 | 0.97 | |

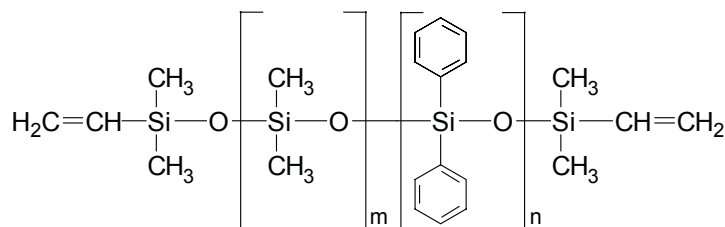
Vinyl Q-resin dispersion – CAS# 68584-83-8 (TSCA)



| Cat# | Visc (cSt) | Wt% vinyl | SG | Comments |
|-------|------------|-----------|----|---------------------------|
| PS496 | 5000 | 1.02 | | High strength RTV systems |

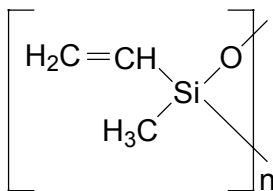
VINYL TERMINATED FLUIDS

Diphenyldimethyl copolymer, vinyl terminated – CAS# 68951-96-2 (TSCA)



| Cat# | Visc | MW | Mole % Dimethyl | Mole % Diphenyl | RI |
|-------|--------|--------|-----------------|-----------------|-------|
| PS765 | 10,000 | 49,000 | 95.0 | 5.0 | 1.432 |
| PS782 | 500 | 9,300 | 84.0 | 16.0 | 1.465 |
| PS783 | 1,000 | 18,900 | 84.0 | 16.0 | 1.465 |
| PS786 | 30,000 | N/A | 84.0 | 16.0 | 1.465 |
| PS793 | 1,500 | 12,500 | 76.5 | 23.5 | 1.493 |

Cyclic vinylmethylsiloxanes – CAS# 68082-23-5



| Cat# | Visc (cSt) | Wt% vinyl | SG | Comments |
|-------|------------|-------------|------|----------|
| PS925 | 3 - 7 | 13.5 – 40.5 | 0.98 | |

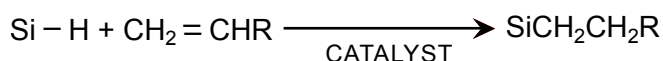
ORGANO-HYDROSILOXANE POLYMERS AND COPOLYMERS

Polymethylhydrosiloxanes have a unique reactivity among the silicones. They undergo three basic classes of reactions. They can react with silanol terminated polymers and hydroxyl active materials in the presence of tin octoate, zinc octoate and a variety of other metal salt catalysts to form bonds with the evolution of hydrogen.



This reaction is used to formulate silicone elastomers with a wide variety of physical and performance properties as well as to impart water repellency to glass, leather, paper and fabric surfaces. It can also impart free flowing characteristics to powders and granular materials. Application is generally from dilute (0.5 – 2.0%) solutions in hydrocarbons or chlorinated solvents. The coating may be cured at 110 – 150°C. Accelerators include dibutyltindilaurate and zinc, iron or tin octoates. In addition to the formal chemistry described above crosslinking due to oxidation also participates in the cure of these systems.

Polymethylhydrosiloxane will hydrosilylate olefins in the presence of precious metal catalysts.



The widest application of hydrosilylation chemistry is in addition cure RTV and LTV systems. The most widely used polymethylhydrosiloxanes for these applications are the dimethyl copolymers which have more readily controlled reactivity than the homopolymers and result in tougher polymers with a lower crosslink density. Although the reaction with vinyl functional silicones does take place in 1:1 stoichiometry, the ratio of hydride to vinyl in commercial products is typically 2:1 and may be as high as 6:1.

Polymethylhydrosiloxanes behave as mild selective reducing agents. They have been used directly or coupled with a tin hydride or platinum catalyst. While performing many of the same reactions as Dibal-H or sodium borohydride, no hydrolysis is required to destroy the excess material prior to work-up. Reduction of aldehydes and ketones including selective steroid positions has been accomplished with polymethylhydrosiloxane in the presence of a catalytic amount of tributyltin oxide or (dibutylacetoxytin) oxide. Reduction of olefins, nitroaromatics and acid chlorides has been completed in the presence of Pd/C. Reactions can be run in the presence of air, moisture and in solvents such as hexane, methylene chloride and dioxane.

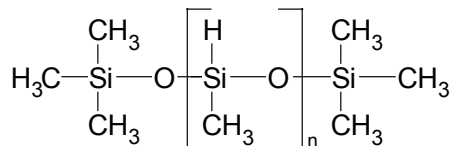
Polymethylhydro fluids exhibit the highest compressibility of silicone fluids – 9.32% at 20000 psi – and the lowest viscosity temperature coefficient – 0.50.

The hydride terminated polymers are usually employed in addition cure elastomers or in metal salt catalyzed reactions with silanol containing materials. The former is discussed in the section entitled Vinyl Fluids. The reaction with silanols is written as follows.



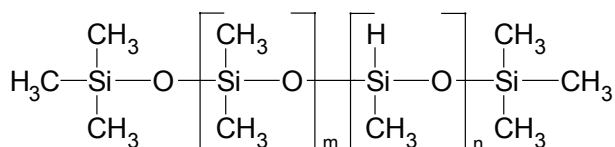
The catalysis for the reaction include ferric, tin and zinc chlorides, acetates and octoates, and platinum complexes.

Polymethylhydrosiloxane, trimethylsilyl terminated – CAS# 63148-57-2 (TSCA)



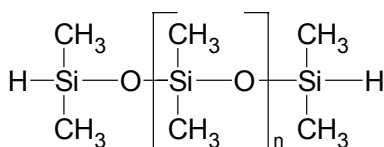
| Cat# | Visc (cSt) | Mol. Wt | Mole % Methyl hydro | SG | RI | Flash Pt |
|-------|------------|---------|------------------------|------|-------|----------|
| PS118 | 2 - 5 | 400 | 100 | 0.91 | 1.382 | 50°C |
| PS120 | 30 | 2270 | 100 | 0.99 | 1.396 | 121°C |

Methylhydro, dimethylsiloxane copolymer, trimethylsilyl terminated – CAS# 68037-59-2 (TSCA)



| Cat# | Visc (cSt) | Mol. Wt | Mole % Methyl hydro | SG | RI | Flash Pt |
|---------|--------------|-------------|------------------------|------|-------|----------|
| PS122.5 | 10 - 15 | 900 - 1000 | 50 - 55 | 0.99 | 1.394 | 70°C |
| PS123 | 25 - 30 | 2000 - 2100 | 26.5 - 37.5 | 0.99 | 1.399 | 125°C |
| PS123.5 | 25 - 35 | 2000 - 2500 | 10 - 20 | 0.99 | 1.400 | >94°C |
| PS123.8 | 5000 - 10000 | 10,000 | 0.5 - 1.0 | 0.97 | 1.404 | 300°C |
| PS124.5 | 250 - 275 | 13,000 | 3 - 6 | 0.97 | 1.404 | >66°C |

Polydimethylsiloxane, hydride terminated – CAS# 70900-21-9 (TSCA)

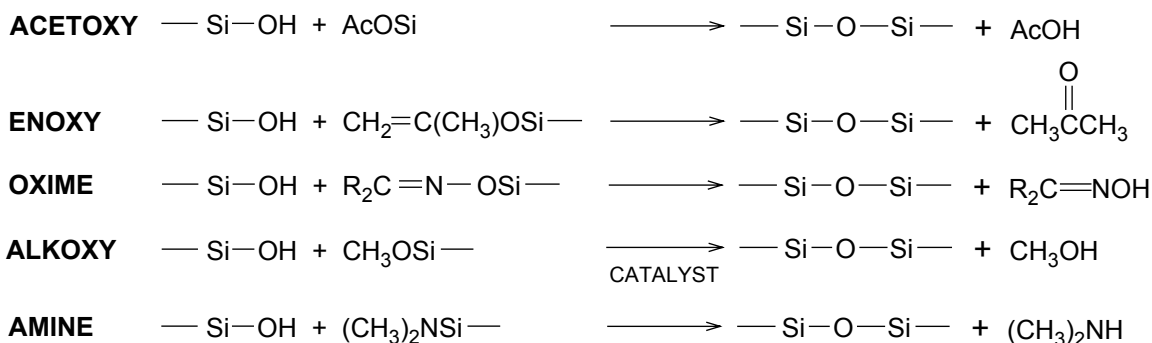


| Cat# | Visc (cSt) | Mol. Wt | Wt % Methyl hydro | SG | RI | Flash Pt |
|-------|------------|---------|----------------------|-------|-------|----------|
| PS537 | 2 - 3 | 400 | 0.5 | 0.905 | 1.395 | >65.5°C |
| PS542 | 500 | 17,500 | 0.01 | 0.971 | 1.403 | >93°C |
| PS543 | 1000 | 28,000 | 0.007 | 0.971 | 1.403 | >93°C |
| PS545 | 10,000 | 62,000 | 0.003 | 0.974 | 1.403 | >93°C |

SILANOL TERMINATED AND RELATED POLYDIMETHYLSILOXANES

In contrast to trimethylsiloxy terminated polydimethylsiloxanes, silanol terminated polydimethylsiloxanes are reactive materials which are almost never used in fluid applications. The terminal silanol (Si-OH) group renders the materials susceptible to condensation under acid or mild base conditions. They are intermediates for most RTV (room temperature vulcanizable) silicone formulations. The silanol terminated siloxanes are generally produced by kinetically controlled hydrolysis of chlorosilanes. Other methods involve hydrolyzeable endcappers such as acetate or stopping equilibrium reactions with low molecular weight silanol terminated silicones.

RTV systems are formulated from silanol terminated polymers with a molecular weight of 26,000 to 200,000. They may be cross-linked with small quantities of multifunctional silanes which condense with the silanol groups. Some model reactions are listed below. The first three are most widely used in moisture activated single component RTVs. Enoxy and alkoxy cure systems have neutral non-complexing byproducts.



The cross-linking reactions of the alkoxy type are often catalyzed by titanates and carboxylic acid salts of zinc, iron and tin.

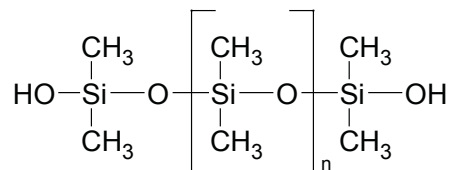
Incorporating SiH containing siloxanes in formulations results in foamed structures. The foam systems are usually two components which are compounded separately and mixed shortly before use.

Low molecular weight silanol terminated polydimethylsiloxanes are employed as filler treatments and structure control additives in silicone rubber compounding.

Intermediate viscosity, 1000 – 10,000 cst, silanol terminated fluids can be applied to textiles as durable fabric softeners. High viscosity silanol terminated polydimethylsiloxanes are used as base gums in compounding elastomers and rubbers. They also form the matrix component in tackifiers and pressure sensitive adhesives.

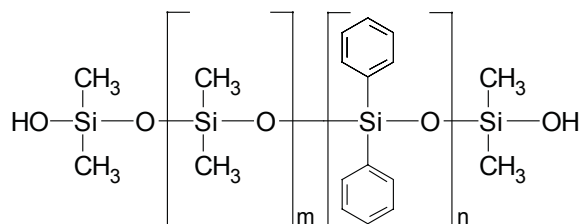
SILANOL TERMINATED FLUIDS

Polydimethylsiloxane, silanol terminated – CAS# 70131-67-8 (TSCA)



| Cat# | Visc (cSt) | Mol. Wt | Wt % OH | SG | Uses |
|---------|------------|-------------|-----------|------|---|
| PS340 | 15 – 35 | 400 – 700 | 4.0 – 6.0 | 0.95 | Structure control additive |
| PS340.5 | 45 – 85 | 1500 – 2000 | 0.9 – 1.2 | 0.97 | Moderator for RTV foams |
| PS341 | 100 | 4200 | 0.8 – 0.9 | 0.97 | |
| PS342.5 | 750 | 18,000 | 0.2 | 0.97 | |
| PS343 | 1000 | 26,000 | 0.1 | 0.98 | One & two part RTVs |
| PS343.5 | 2000 | 36,000 | 0.09 | 0.98 | |
| PS343.8 | 3500 | 43,600 | 0.08 | 0.98 | |
| PS344.5 | 8000 | 58,000 | 0.06 | 0.98 | |
| PS345.5 | 18,000 | 77,000 | 0.04 | 0.98 | |
| PS347.5 | 50,000 | 110,000 | 0.03 | 0.98 | |
| PS349.5 | 1,000,000 | 310,000 | 0.01 | 0.98 | Silicone pressure sensitive Adhesives, silicone curable Solvent dispersions |

(82 – 86%) Dimethyl (14 – 18%) diphenylsiloxane copolymer, silanol terminated – CAS# 63148-59-4 (TSCA)



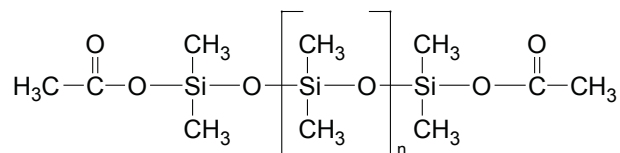
| Cat# | Visc | SG | MW | RI |
|-------|------|------|-----|-------|
| PS084 | 55 | 1.05 | 950 | 1.473 |

OTHER MOISTURE CURE PREPOLYMERS

Acetoxy terminated polydimethylsiloxanes provide a controlled method for production of high strength single component RTVs. They are usually used in conjunction with polyalkoxysilanes. The methyldiacetoxy terminated polydimethylsiloxanes are unfilled bases for RTVs and can be cured directly. The monoacetoxy terminated polydimethylsiloxanes react with a variety of hydroxylic materials leading to their use in specialty silicone block copolymers such as urethanes and polycarbonates.

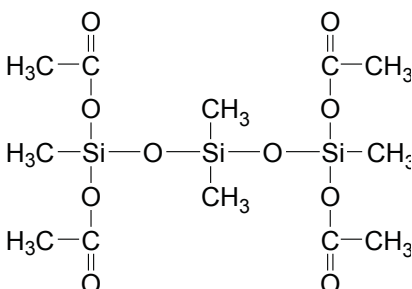
Chlorine terminated and dimethylamine terminated polydimethylsiloxanes are usually employed in ordered chain extension polymer synthesis. They also provide a method for forming bound silicone layers on siliceous and polyhydroxylic surfaces

Polydimethylsiloxane, dimethylacetoxy terminated – CAS# 68440-60-8 (TSCA)



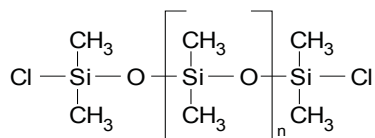
| Cat# | Visc (cSt) | Mol. Wt | Functionality wt % | SG |
|---------|-------------|---------|-----------------------|------|
| PS363.5 | 2500 - 3500 | 36,000 | 0.30 | 0.98 |

Polydimethylsiloxane, methyldiacetoxy terminated – CAS# N/A



| Cat# | Visc (cSt) | Mol. Wt | Functionality wt % | SG |
|---------|-------------|---------|-----------------------|------|
| PS368.5 | 2500 – 3000 | 36,000 | 0.5 – 0.6 | 0.99 |

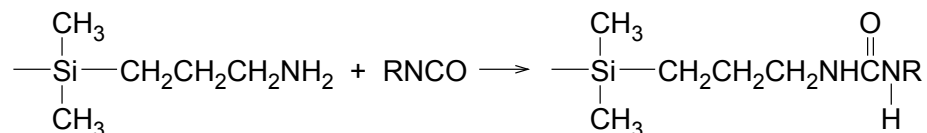
Polydimethylsiloxane, dimethylchloro terminated – CAS# 67923-13-1



| Cat# | Visc (cSt) | Mol. Wt | Functionality wt % | SG |
|-------|------------|-----------|-----------------------|------|
| PS375 | 2 – 5 | 425 – 600 | 13 – 16 | 1.00 |

AMINO FUNCTIONAL POLYMERS

Aminopropyl-terminated siloxanes are used to form a variety of block copolymers including polyamides, polyurethanes and polycarbonates. A typical reaction is below:

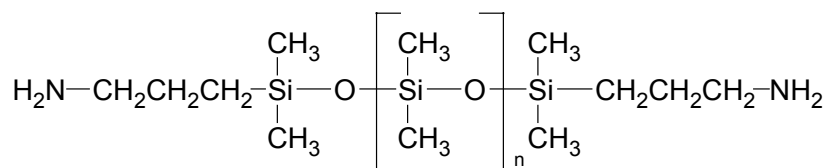


The silicone is employed to produce silicone modified epoxy resins. It also has improved adhesion to both painted and unpainted metal surfaces allowing use in corrosion resistant coatings and polishes.

Amino functional silicones are reactive additives to both epoxy and urethane formulations.

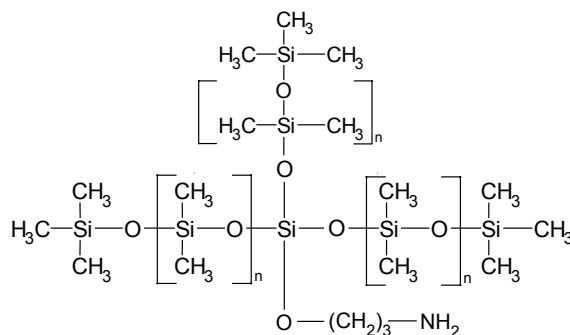
Aminoalkyl functional T-structure polymers demonstrate the same range of chemical reactivity as the aminopropyl terminated siloxanes (reactivity with epoxides, isocyanates, carboxylic acids, etc.). The branched polymers are more likely to find application as formulative additives rather than as prepolymers. Typical applications include detergent polishes, leather finishes, and an internal mold release for nylon.

Polydimethylsiloxane, aminopropyldimethyl terminated – CAS# 106214-84-0 (TSCA)



| Cat# | Visc (cSt) | Amine Number | SG | Mol. Wt |
|-------|------------|---------------------|------|---------|
| PS510 | 50 | 0.38 – 0.90 meq/g | 0.98 | 2500 |
| PS512 | 1000 | 0.060 – 0.120 meq/g | 0.98 | 23,000 |
| PS513 | 2000 | 0.070 – 0.150 meq/g | 0.98 | 27,000 |

Amino functional T-Structure – CAS# 71750-80-6 (TSCA)

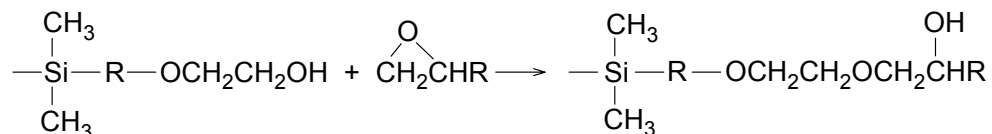


| Cat# | Visc (cSt) | Amine Number | SG |
|-------|------------|-------------------|------|
| PS401 | 80 - 130 | 0.25 – 0.75 meq/g | 0.98 |

MISCELLANEOUS FUNCTIONALITIES

Mercapto functional siloxanes strongly adsorb onto fibers and painted surfaces. As components in car polish, they are effective rust preventatives. They act as internal mold release agents for rubber and semi-permanent lubricants for automotive weather stripping. Mercapto polymers are valuable additives into cosmetic and hair care products. They also will undergo radical initiated (including UV) addition to unsaturated resins.

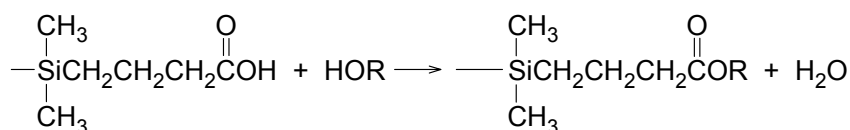
Carboxypropylsilicones are employed in polyester and polyamide copolymers. The esterification reaction is probably the most important because it allows reaction with cellulosic materials



Such materials can be used in copolymerization with polyols and as a durable softening agent for textiles.

Carboxylic acid functional fluids, when reacted with inorganic bases or amines, perform as anti-static surfactants and lubricants. They are excellent rheology and wetting modifiers for polyesters. They also serve as dispersing agents for metal powders.

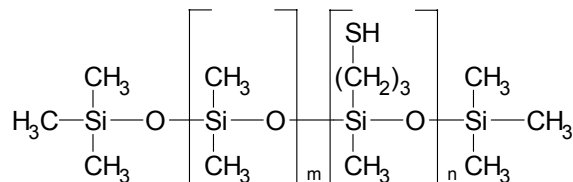
Carbinol terminated siloxanes contain primary hydroxyl groups which may be reacted into such systems as polyurethanes, epoxies, polyesters, and phenolics. A typical reaction is shown below:



The material is used as a reactive additive for urethane leather finishes, and as a reactive internal lubricant for polyester fiber melts processing.

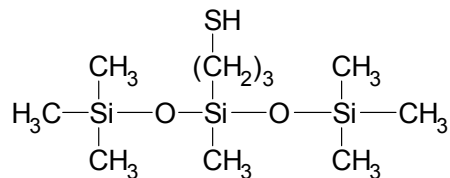
Epoxy functional siloxanes are used predominantly in self-crosslinking acrylic latexes. They are also used to treat textiles to increase wrinkle recovery, reduce needle damage and improve water repellency.

Mercapto functional, Polydimethylsiloxane Copolymers – CAS#102783-03-9 (TSCA)



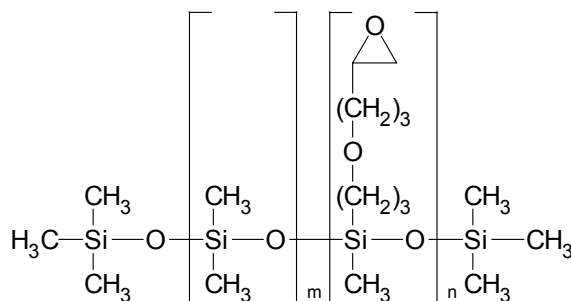
| Cat# | Visc (cSt) | Mole % Comonomer | SG |
|-------|------------|------------------|-------|
| PS848 | 50 | 2.0 | 0.954 |
| PS849 | 200 | 2.0 | 0.973 |
| PS850 | 100 – 200 | 5 – 10 | 0.978 |

Mercaptomethyl homopolymer – CAS# N/A (R&D Only)



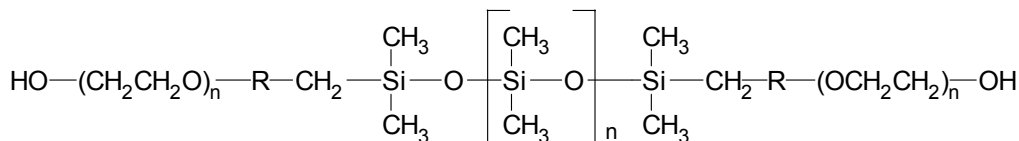
| Cat# | Visc (cSt) | Mole % Comonomer | SG |
|-------|------------|------------------|------|
| PS927 | 75 – 150 | 100 | 1.06 |

(45 – 55%) Glycidoxypropylmethyldimethylsiloxane Copolymer – CAS# N/A (R&D Only)



| Cat# | Visc (cSt) | Mole % Comonomer | SG |
|-------|------------|------------------|-------------|
| PS922 | 100 – 400 | 45 – 55 | 1500 – 2000 |

Carbinol terminated polydimethylsiloxane – (R&D Only)



| Cat# | CAS# | Termination | Visc (cSt) | SG | Mol. Wt. |
|-------|-------------|---------------|------------|------|-------------|
| PS555 | 68037-63-8 | Carbinol | 300 – 350 | 1.03 | 2200 – 2600 |
| PS556 | 68037-63-8 | Carbinol | 250 – 330 | 1.06 | 1000 – 1500 |
| PS563 | 158465-59-9 | Carboxypropyl | 800 – 1200 | 0.98 | 28,000 |

CATALYSTS

UCT Specialties, LLC provides a variety of catalyst concentrates predispersed as solution in appropriate siloxanes. These materials allow uniform compounding in gum or other vulcanizable compositions.

Zinc and tin octoates are the usual catalysts used independently or together in RTV formulations.

Divinylsiloxane/platinum catalysts are utilized in addition cure systems. Neutralized divinylsiloxane complexes in xylene are generally "hotter" catalysts. Cyclic vinylsiloxane solutions give moderated cures. Relative reactivity rates are PC072 which is greater than PC075 which in turn is greater than PC085.

Zinc and Tin octoate salts

| Cat# | Conc. | Type | Matrix | Cure Type |
|-------|-------|-----------------------|---|-------------------------|
| PC040 | 50% | Zinc octoate | Polydimethylsiloxane Hydrocarbon blend | Si-Hydride/Si-Hydroxide |
| PC050 | 50% | Tin octoate | Polydimethylsiloxane | Si-Hydride/Si-Hydroxide |
| PC055 | 25% | Dibutyl tin dilaurate | Polydimethylsiloxane | Si-Hydride/Si-Hydroxide |

Platinum CAS#68478-92-2 and 68585-32-0

| Cat# | Conc. | Type | Matrix | Cure Type |
|---------|-------|---|--|---------------------|
| PC072 | 2% | Platinum divinyl complex | Xylene | Si-Hydride/Si-Vinyl |
| PC074 | 2% | Platinum divinyl complex (optically clear) | Xylene | Si-Hydride/Si-Vinyl |
| PC075 | 2% | Platinum divinyl complex | Vinyl terminated polydimethylsiloxane | Si-Hydride/Si-Vinyl |
| PC075.3 | 3% | Platinum divinyl complex | Vinyl terminated Polydimethylsiloxane | Si-Hydride/Si-Vinyl |
| PC075.7 | 10% | Platinum divinyl complex | Vinyl terminated Polydimethylsiloxane | Si-Hydride/Si-Vinyl |
| PC076 | 1% | Platinum divinyl complex | Vinyl terminated Polydimethylsiloxane | Si-Hydride/Si-Vinyl |
| PC085 | 2% | Platinum cyclovinyl complex | Cyclic vinylmethylsiloxanes | Si-Hydride/Si-Vinyl |
| PC085.3 | 3% | Platinum cyclovinyl complex | Cyclic vinylmethylsiloxanes | Si-Hydride/Si-Vinyl |
| PC088.3 | 2% | Platinum octanol complex | Octanol/octanal | Si-Hydride/Si-Vinyl |

Nitrogen/Amine

| Cat# | Type | Cure Type |
|-------|----------------------------------|--------------------|
| PC090 | Tetramethylammonium siloxanolate | Siloxy equilibrium |

MODIFIERS

Inhibitors

| Cat# | CAS# | Name | Structure |
|-------|------------|---|-----------|
| D6210 | 2627-95-4 | 1,3-Divinyltetramethyldisiloxane | |
| T2160 | 27342-69-4 | 1,3,5,7-Tetravinyltetramethylcyclotetrasiloxane | |

Crosslinkers and Chain Extenders

Used in One Part RTV Systems

| Cat# | CAS# | Name | Structure |
|-------|-----------|-------------------------------------|-----------|
| B2300 | 2537-10-1 | Bis(dimethylamino)methylvinylsilane | |
| M8980 | 4253-34-3 | Methyltriacetoxysilane | |
| M9050 | 2031-67-6 | Methyltriethoxysilane | |

Used in Two Part RTV Systems

| Cat# | CAS# | Name | Structure |
|-------|----------|--------------------------|---|
| D5600 | 78-62-6 | Dimethyldiethoxysilane | $(\text{CH}_3)_2\text{Si}(\text{OCH}_2\text{CH}_3)_2$ |
| T1807 | 78-10-4 | Tetraethoxysilane (TEOS) | $\text{Si}(\text{OCH}_2\text{CH}_3)_4$ |
| T2090 | 682-01-9 | Tetra-n-propoxysilane | $\text{Si}(\text{OCH}_2\text{CH}_2\text{CH}_3)_4$ |

Used in Two Part Non-Corrosive RTV Systems

| Cat# | CAS# | Name | Structure |
|-------|------------|-------------------------------|-----------|
| T2030 | 30110-74-8 | 1,1,3,3-Tetramethyldisiloxane | |

SILICONE GUMS

Silicone gums are high molecular weight linear polydiorganosilixanes that can be converted from a highly viscous plastic state into a predominantly elastic state by cross-linking. They are base stocks for most traditional silicone rubbers. The principal method of producing rubbers is cure at elevated temperatures with peroxides. Elevated temperature cure gums usually have molecular weights ranging from 500,000 to 900,000. Introduction of low percentages of vinyl groups reduces vulcanization temperature and imparts greater elasticity and lower compression set to rubbers. Peroxide cure gums may be trimethylsiloxy or vinyl dimethylsiloxy terminated. Most gum stocks have methylvinylsiloxane chain components. The peroxides most commonly used are benzoyl peroxide and bis(dichlorobenzoyl)peroxide. Other peroxides are restricted to more specific systems. Ducumyl peroxide, for example, can be used only for vinyl containing polymers. Generally, peroxide loading is 0.2 to 1.0% and cure is at 125°C - 155°C.

SILICONE GUMS

| Cat# | Description | Normal Cure System Used |
|-------|--|-------------------------|
| PS255 | Poly(dimethylsiloxane)-(0.1-0.3% Methylvinylsiloxane) copolymer, gum | Peroxide |

AROMATIC (PHENYL) CONTAINING SILOXANES

The most commonly used high temperature silicone fluids are the phenyl containing siloxanes. The phenyl group is usually incorporated in two ways. It may be introduced as a phenylmethylsiloxane or diphenylsiloxane. As phenyl groups replace methyl groups in a polysiloxane, several changes occur. Lubricity, oxidation resistance, thermal stability and shear resistance are enhanced. For polymethylphenyl siloxane the service temperature is -55 to 290°C. The gel times of several fluids are as follows:

| <u>Cat#</u> | <u>Description</u> | <u>Gel Time at 230°C in air</u> |
|-------------|---------------------------|---------------------------------|
| N/A | Mineral Oil (coking time) | 4 hours |
| PS043 | Polydimethylsiloxane | 25 hours |
| PS160 | Polymethylphenylsiloxane | 700 hours |

In a closed oxygen-free system, the polymethylphenylsiloxanes are stable for thousands of hours at 230°C. The materials are used in heating baths. They are also base oils for high temperature lubrication.

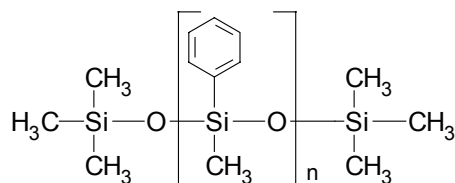
The phenyl group also introduces rigidity in the silicone chain. When substitution exceeds 75 mole percent, the polymers are solid. Diphenylhomopolymers demonstrate liquid crystal behavior between 250°C and 500°C. Refractive index also increases with phenyl concentrations. At 15 – 20 mole percent phenyl concentrations, the refractive index matches that of amorphous silica and transparent compounds may be prepared.

At low phenyl concentrations, these fluids are dielectric coolants. They also function in place of standard dimethyl fluids where extended service temperature is necessary. One special class of phenyl fluids are the dimer, trimer and tetramer fluids. Because the introduction of a moderate concentration of phenyl groups also improves lubricity, members of the family have found utilization as lubricants for instruments and timing devices. High phenyl content fluids are also used as heat transfer media and chromatographic stationary phases. The polymethylphenylsiloxanes exhibit good radiation resistance by remaining serviceable up to 200 megarads exposure.

The compressibility of phenyl containing siloxanes is reduced in comparison to dimethyl fluids. Polymethylphenylsiloxane has a compressibility of 5.5% at 20,000 psi.

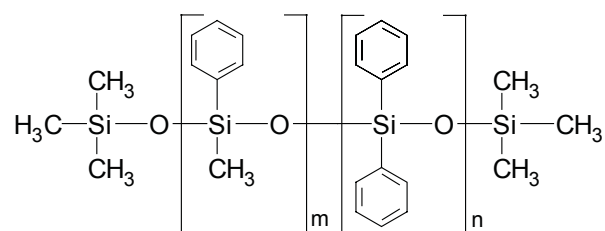
TRIMETHYLSILOXY TERMINATED FLUIDS

Polymethylphenylsiloxane – CAS# 9005-12-3 (TSCA)



| Cat# | Visc | MW | SG | RI | PP | TG |
|-------------|-------------|-----------|-----------|-----------|-----------|-----------|
| PS160 | 500 | 2600 | 1.11 | 1.533 | -20°C | -86°C |

(45 – 55%) Methylphenyl (45 – 55%) diphenylsiloxane copolymer – CAS# N/A (R&D Only)



| Cat# | Visc | SG | RI | PP |
|-------|-------------------|------|-------|-------|
| PS162 | 200,000 – 500,000 | 1.15 | 1.582 | -20°C |

POLYMETHYLALKYLSILOXANES

Silicones can be modified to impart organic characteristics to their inorganic structure, which makes them more compatible with organic materials, such as petroleum oils and synthetic resins.

Replacement of a methyl group with longer chain aliphatic moieties produces silicones with properties that more closely resemble hydrocarbons. When compared to polydimethyl-siloxanes, methylalkylsiloxanes have greatly improved lubrication characteristics and greater compatibility with organic materials. The fluids have higher viscosity-temperature coefficients, lower compressibility and decreased oxidation stability. This last characteristic has been substantially overcome by compounding the fluids with stabilizers such as BHT and DSTDP or copolymerizing them with aromatic siloxanes as internal stabilizers.

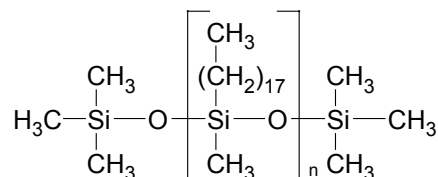
Lubrication properties are optimized when the alkyl unit is at least eight carbons long. Polymethyloctylsiloxane is useful as a lubricant for soft metals such as aluminum, zinc and copper. It is also useful as a rubber and plastic lubricant especially when mated against steel and aluminum. Polymethyloctylsiloxane is employed in aluminum machining operations.

With increasing length of the alkyl substituent, the melting point increases. Conversely, as the pour point of the alkyl modified siloxanes increase, the resemblance and compatibility with hydrocarbon oils increases. Polymethyltetradecylsiloxane has a high degree of hydrocarbon compatibility and maintains liquid behavior at room temperature. Polymethyloctadecylsiloxane is a creamy solid with a melt point just above room temperature. It is compatible with paraffin wax. It is used as a component in thread and fiber lubricant formulations and as a process aid in melt spinning. Methylalkylsiloxanes reduce surface tension of many non-aqueous solvents allowing them to act as wetting and leveling agents in coating and ink formations.

111

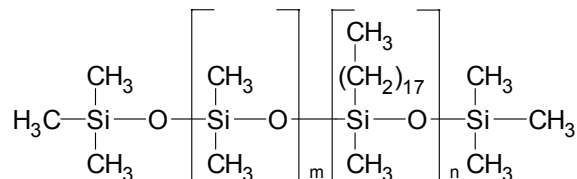
www.unitedchem.com

Polymethyloctadecylsiloxane – CAS# 68607-75-0 (TSCA)



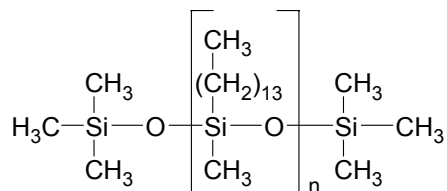
| Cat# | Visc | MW | SG | RI | PP | TG |
|-------|-----------|--------|------|-------|------|--------|
| PS130 | 250 – 300 | 11,000 | 0.89 | 1.443 | 50°C | 39.5°C |

(70%) Dimethyl (30%) methyloctadecyl Siloxane Copolymer – CAS# 67762-83-8 (TSCA)



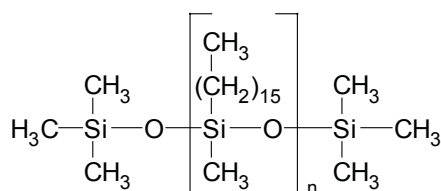
| Cat# | Visc | SG | RI |
|---------|-----------|-------|------|
| PS130.5 | 250 – 350 | 0.892 | 1.44 |

Polymethyltetradecylsiloxane – CAS# 76684-67-8 (TSCA)



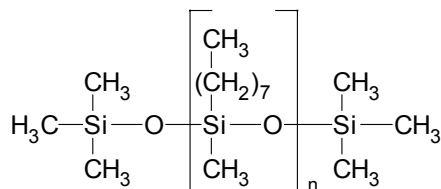
| Cat# | Visc | SG | MW | RI |
|-------|-------------|------|-------|-------|
| PS134 | 1500 – 3000 | 0.89 | 9,400 | 1.455 |

Polymethylhexadecylsiloxane – CAS# N/A (For R&D Only)



| Cat# | Visc | MW | SG | RI | PP |
|-------|------|--------|------|-------|------|
| PS135 | 200 | 10,000 | 0.88 | 1.451 | 35°C |

Polymethyloctylsiloxane – CAS# 68440-90-4 (TSCA)

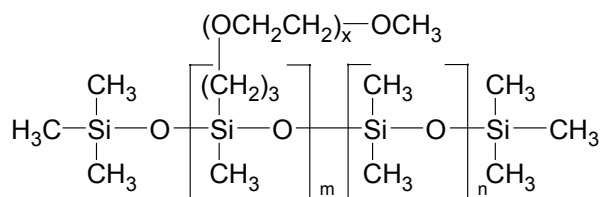


| Cat# | Visc | MW | SG | RI | PP | TG |
|-------|------------|-------|------|-------|-------|--------|
| PS140 | 600 - 1000 | 6,200 | 0.91 | 1.445 | -50°C | 30.4°C |

HYDROPHILLIC SILICONES

Hydrophillic silicones are non-reactive fluids that have been modified to give them slight to complete solubility in water. The chemical description is polyalkylene oxide modified polydimethylsiloxanes.

Polydimethylsiloxanes prepared as copolymers with alkene oxides are widely used as surfactants. By altering the amounts of alkene oxide (hydrophile) and dimethylsiloxane (lipophile) the desired surfactant properties may be balanced. The higher the alkene oxide content the higher the hydrophilicity. Materials with ethylene oxide contents 75% and higher, are freely soluble in water, as well as other commonly used organic solvents such as methanol, iso-propanol, acetone, xylene, and methylene chloride. PS071 is a low molecular weight water-soluble fluid that is used in lithographic and photographic plates to facilitate wetting and spread of developers. It is also used as an anti-fogging treatment for glass and plastic optical surfaces. PS073 is used as an anti-foam in water-based coatings. PS072 is a water-insoluble copolymer employed as a lubricant for fibers and plastics. It also imparts anti-tack and mar resistant quality coatings. PS071, PS072 and PS073 all have excellent long term hydrolytic stability PS071 and PS072 provide slip in flexographic and gravure inks. PS073.5 reduces the static charge generation of fiber substrates and has been incorporated into rolling oil formulations for metal drawing and stamping. The coefficient of thermal expansion is $8 \times 10^{-4}/^{\circ}\text{C}$.



Dimethylsiloxane ethylene oxide block copolymer – CAS# 27306-78-1 (TSCA)

| Cat# | Visc | Non Siloxane Wt% | RI | MW | SG | ST |
|-------|------|------------------|--------|-----|-------|------|
| PS071 | 20 | 75 | 1.4116 | 600 | 1.007 | 23.6 |

Dimethylsiloxane(60% propylene oxide-40% ethylene oxide) block copolymer – CAS# 67762-85-0 (TSCA)

| Cat# | Visc | Non Siloxane Wt% | RI | MW | SG | ST |
|-------|------|------------------|--------|--------|-------|----|
| PS072 | 1800 | 65 - 70 | 1.4456 | 20,000 | 1.023 | 22 |

Dimethylsiloxane(25%)ethylene oxide block copolymer – CAS# 68938-54-5 (TSCA)

| Cat# | Visc | Non Siloxane Wt% | RI | MW | SG | ST |
|-------|------|------------------|--------|-------|-------|----|
| PS073 | 130 | 25 | 1.4539 | 4,000 | 1.066 | 27 |

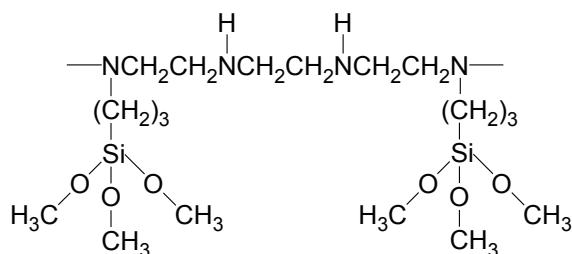
Dimethylsiloxane(80%)ethylene oxide block copolymer – CAS# 117272-76-1 (TSCA)

| Cat# | Visc | Non Siloxane Wt% | RI | MW | SG | ST |
|---------|------|------------------|--------|-------|-------|----|
| PS073.5 | 45 | 80 | 1.4521 | 1,000 | 1.035 | 26 |

POLYMERIC COUPLING AGENTS

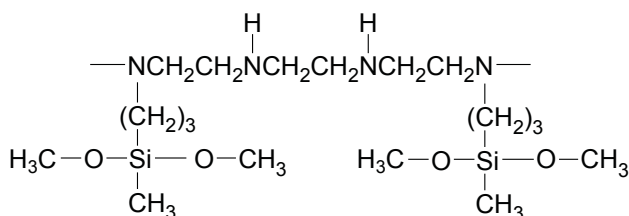
Polymeric silanes are preferred in film-forming and primer applications. Multiple bonding opportunities with both inorganic substrates and polymer matrices make these materials desirable in many adhesive bonding formulations. Polymeric coupling agents introduce new considerations when used as additives in composite systems. In general, hydrophilic polymeric silanes are more effective on hydrated substrates such as aluminum trihydrate, a wetting phenomenon, but care must be taken to maintain reactivity with the inorganic substrate. It has been demonstrated that when polymeric silanes are used in composites, dialkoxy versions generally give higher mechanical properties than trialkoxy-silanes. Vinyl and unsaturated polymeric silanes can be grafted to polyolefins with peroxides. Those with alkoxy groups can be subsequently crosslinked with moisture. The technology is important in enhancing wet electricals and use-temperature ranges for the wire and cable industry. Alkoxy-silane modified polymers are used to transfer the properties of a polymer to inorganic material by displacing alkoxy groups on the silicon. The materials have uses as permanently bonded stationary phases for chromatography and exchange columns. Other polymers with non-reactive silane pendant groups have been used for permeable membranes and as barriers.

(N-Trimethoxysilylpropyl)polyethyleneimine, 50% in Isopropanol – CAS# 75132-84-2 (TSCA)

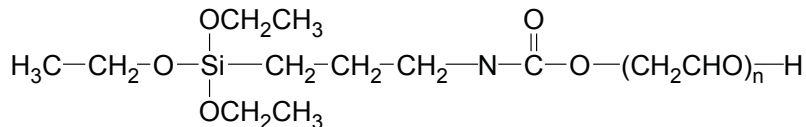


| Cat# | Visc | SG |
|-------|-----------|------|
| PS076 | 125 - 175 | 0.96 |

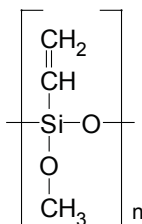
(N-Dimethoxymethylsilylpropyl)polyethyleneimine, 50% in Isopropanol – CAS# NA (For R&D Only)



| Cat# | Visc | SG |
|---------|-----------|------|
| PS076.5 | 125 - 175 | 0.92 |

(N-Triethoxysilylpropyl) O-polyethylene oxide urethane – CAS# NA (For R&D Only)

| Cat# | Visc | SG |
|-------|---------|------|
| PS077 | 25 – 60 | 0.93 |

Vinylmethoxysiloxane oligomer – CAS# NA (For R&D Only)

| Cat# | Visc | SG |
|---------|--------|------|
| PS078.9 | 8 – 11 | 1.10 |

T-RESINS AND LADDER POLYMERS

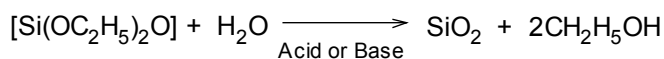
T-resins are highly cross-linked materials with the empirical formula $\text{RSiO}_{1.5}$. They are named from the organic group and the one and a half (sesqui) stoichiometry of oxygen. Thus $\text{C}_6\text{H}_5\text{SiO}_{1.5}$ is called polyphenylsilsequioxane. In general, the resins have an unordered structure. Lower molecular weight, soluble resins (particularly phenyl) are believed to contain substantial ladder structure.

T-resins form the basis of a wide range of coating materials that can be used directly or in combination with other materials. They have been used as planarization layers and reactive ion etch layers in microelectronics. They are employed as binders in high performance mineral filled molding compounds and refractories. Chloromethyl aromatic resins can be crosslinked by ultraviolet radiation. Another application is silicone carbide fiber production via carbothermal reduction to SiC and CO at 400-600°C.

| | |
|--------|--|
| PR6155 | Polymethylsilsequioxane – CAS# 68554-70-1 (TSCA) |
| PR6163 | Polyphenylpropylsilsequioxane, 4 OH groups average, 30% Propyl CAS# 68037-90-1 (TSCA) |

POLYALKOXYSILOXANES-POLYSILICATES

Polyalkoxysilanes are often operationally viewed as liquid sources of silicon dioxide. The hydrolysis reaction, which yields polymers of silicic acid which can be dehydrated to silicon dioxide, is of considerable importance. The stoichiometry of hydrolysis for simple linear polydiethoxysilane is

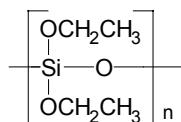


Silicon dioxide never forms directly during hydrolysis. Intermediate ethoxy derivatives of silicic acid and polysilicates form as hydrolysis progresses. The polysilicates grow in molecular weight and chain length until most or all of the ethoxy groups are removed and a nonlinear network of Si–O–Si remains. The polyalkoxysiloxanes themselves contain cyclic and linear structures containing 3 – 6 silicon atoms. The viscosity of solutions increases until gelation or precipitation. Partially hydrolyzed materials of this type often contain more than enough silanols (SiOH) to displace most of the remaining ethoxy groups in an acid- or base-catalyzed condensation.

The hydrolysis reaction is catalyzed by acid or base. For binder preparation, dilute hydrochloric, nitric or acetic acids are preferred, since these facilitate formation of stable silanol condensation products. When more complete condensation or gelation is preferred, a wider range of catalysts, including moderately basic ones, is employed. These materials, which are often called hardeners or accelerators, include aqueous or anhydrous ammonia, ammonium carbonate, triethanolamine, calcium hydroxide, magnesium oxide, dicyclohexylamine, alcoholic ammonium acetate and tributyltin oxide. For glass formation, hard bases such as sodium methoxide, sodium hydroxide or lithium methoxide are added. The stoichiometry of hard base is calculated to give the desired glass decomposition. e.g. 20% Na₂O: 80% SiO₂.

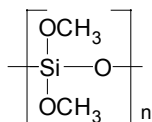
Polydiethoxysilane with 40% SiO₂ content (PS9120) is the most widely used of this class of compounds finding wide use as a binder in investment casting and in zinc rich paints. Polydiethoxysiloxanes with higher SiO₂ content are sometimes preferred in coating formulations since they give less alcohol byproducts and dry faster. Polydimethoxysiloxane is preferred in many sol-gel or low heat glass applications since it has a high SiO₂ content and the methanol byproduct contributes to reduced stress-cracking.

Polydiethoxysiloxane – CAS# 68412-37-3 (TSCA)



| Cat# | Visc (cSt) | % SiO ₂ Content | SG |
|--------|------------|----------------------------|-------------|
| PS9120 | 4 - 5 | 40 - 42 | 1.05 – 1.06 |

Polydimethoxysiloxane – CAS# 25498-02-6 (TSCA)



| Cat# | Visc (cSt) | % SiO ₂ Content | SG |
|--------|------------|----------------------------|-------------|
| PS9130 | 6 - 9 | 55 - 60 | 1.10 – 1.12 |

PROTOTYPE AND MODEL MAKING SILICONE

HOW MODELING SILICONES WORK

Most of the silicones are supplied as two part kits with “A” and “B” parts, containing at least three components.

1. Base
2. Crosslinker
3. Catalyst

The base and crosslinker combine with each other to form the cured product, but they need a catalyst. In most formulations the catalyst is premixed with the base, so many kits have only two parts. They are referred to as vinyl-addition silicones.

Other materials can be added by the craftsman to modify the basic properties of the silicones. These include fillers, softening agents, pigments, dyes, additional catalyst or cure retarders. The modifiers are added to the base. After mixing these components, the crosslinker is added. All of UCT Specialties’ kits are in ready-to-use form with responses and strengths most widely desired. Only the experienced modelist should consider blending materials other than pigments and dyes, such as softening agents and fillers.

HOW TO USE UCT SPECIALTIES SILICONES

Mixing

It is important to obtain a homogeneous mix of the silicones and to avoid entrapment of air. Mixing can be accomplished with a spoon or mixing stick. If air is entrapped as bubbles, cured rubber will contain weak areas and detail will be lost. In most systems, vacuum de-airing is desirable. Some systems will de-air on standing for 5 to 20 minutes, particularly if the mix container is tapped sharply or placed on a vibrating surface. Bubbles on mold surfaces can be reduced by brushing a layer of catalyzed mix over the surface before pouring.

Work Life

All silicone systems are designed to have a work life of 30 to 90 minutes. The work life can be extended by adding a cure retarder to the initial mix. The section on accelerators and retarders provides details on work life modification. The work life can be shortened by adding additional catalyst or warming the mix.

Curing

Most UCT Specialties silicones will cure at room temperature in 24 hours. The cure can be accelerated by heating the silicones. At a temperature of 110°C (240°F) most will cure within two hours.

Materials to Avoid

The “A” Part, “B” Part and catalyzed mix of A/B can be cure-inhibited by certain contaminants. Avoid contamination with amines, sulfur, chloride or tin containing compounds. These materials are found in epoxy, natural rubber, PVC and moisture silicones respectively.

Shelf Age

The shelf life of these materials is six months. Containers of these products should be kept tightly sealed to avoid contamination by moisture or dirt. Recommended storage temperature is 25°C.

PEM10

Clear Liquid Silicone Elastomer

PEM10 silicone elastomer is supplied as a two part kit comprised of liquid base and curing agent. When the base and the curing agent are thoroughly mixed in a 10:1 weight ratio, the liquid mixture will cure in thick or thin sections to a flexible, transparent elastomer ideally suited for electrical/electronic potting and encapsulating applications.

Properties

| | |
|-------------------|----------|
| Base viscosity | 5500 cP |
| Specific Gravity | 1.05 |
| Mixed viscosity | 3900 cP |
| Pot life at 25°C | 2 hours |
| Cure time at 25°C | 24 hours |

Cured Properties

| | |
|----------------------|-------------|
| Appearance | Transparent |
| Hardness | 40 Shore A |
| Tensile Strength MPa | 6.20 |
| Elongation | 100% |
| Tear Strength die B | 2.6 kN/m |
| Brittle Point | - 65°C |
| Refractive Index | 1.430 |

Processing/Mixing

PEM10 liquid rubber base and crosslinking agent are blended in the ratio of 1 part of the “B” crosslinker to 10 parts of the “A” base, by weight. Thorough mixing is required for uniform cure. For best curing results, glassware, tinned cans as well as glass or metal stirring implements should be used. Mix with a smooth action that will minimize the introduction of excess air. Any entrapped air should be removed before the rubber is poured by using at least 1 – 10 mm vacuum. Apply vacuum slowly to avoid overflow of the container. The container should not be more than half full.

Work Life

The work life of the mixed material depends on the temperature. At room temperature, work life is approximately one hour. The work life of the mixed material may be greatly increased by refrigeration. At a temperature of 0°C, a pot life of 10 days can be expected. During refrigerated storage, care should be taken to avoid moisture contacting the material.

Varying Crosslinking Agent Concentration

Variation of the crosslinking agent concentration has little effect upon the set-up time of the rubber. Lowering the crosslinker concentration will result in softer, weaker material; increasing the concentration will result in over-hardening and will tend to degrade physical and thermal properties.

PEG060

Silicone Gels

Silicone gels are solids with fluid characteristics. They maintain good cohesion, high instantaneous deformation and good resilience. The materials are clear with a range of firmness that varies from slow flowing to free standing. These temporarily deformable materials have found application in soft tissue prosthesis and shock absorption. These two part silicone gel systems may be characterized as viscoelastic substances of which only a small portion is crosslinked by an addition cure mechanism. Variation of ratio of base components gives a wide range of firmness.

Processing

PEG060 is a 2 part addition cure system which is comprised of an "A" part and a "B" part which, as supplied, are mixed in a 10 to 1 ratio. After thoroughly mixing 10 parts "A" to 1 part "B," allow the mix to de-air. Cure at 115 – 120°C for 30 – 60 minutes or at room temperature for 48 hours. If penetration of the cured gel is either too soft or too firm, for the given application, the "A" part to "B" part ratio can be changed.

Too firm – Low penetration – change "A" to "B" ratio to 11:1, 12:1, 13:1, etc.

Too soft – High penetration – change "A" to "B" ratio to 9:1, 8:1, 7:1, etc.

MODIFIERS

Accelerators

In order to shorten cure time or "freshen" two-part silicone systems described, it is often desirable to add additional catalyst. The catalyst is a dilute solution of platinum. One to two drops per 100 g of silicone elastomer is typically used. PC072 is an extremely fast catalyst. It shortens work and cure time. PC075 is room temperature active, but not as fast as PC072.

PC072 Platinum Divinyltetramethyldisiloxane complex, 2% platinum in xylene

PC075 Platinum Divinyltetramethyldisiloxane complex, 2% platinum in vinyl terminated polydimethylsiloxane

Inhibitors

In order to extend work-life, PS925 methylvinylsiloxanes are added at a level of 2 – 4 drops per 100 grams. This inhibits the platinum. After the addition of inhibitor, the systems must be cured at elevated temperature (120 – 150°C).

PS925 Cyclic vinylmethyl, dimethyl siloxanes

Softening Agents & Thinners

Softening agents include reactive and non-reactive silicone flexibilizers. Non-reactive fluids can be used universally but in proportions greater than 5%, they tend to bleed.

PS040 Polydimethylsiloxane, trimethylsiloxy terminated (50 cS) non-reactive

PS445 Polydimethylsiloxane, vinyl terminated (10,000 cS) for vinyl addition silicones

PS343.8 Polydimethylsiloxane, silanol terminated (3,500 cS) for one-part and tin catalyzed silicones

Fillers

The preferred filler for silicones is hexamethyldisilazane treated silica. The material is very fine and hydrophobic. In order to thicken silicones, the silica should be mixed thoroughly into the base.

SS0216 Silica, hexamethyldisilazane treated

UCT SPECIALTIES GLASSCLAD COATINGS



120

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GLASSCLAD COATINGS

PS200 – GLASSCLAD 18

Glassclad Imparts the Following Properties to Treated Surfaces

- Non-adherent, non-oily surfaces
- Greater scratch resistance
- Easier cleaning, improved appearance
- Reduces the number of surface polar sites

Uses

Applications where PS200 (Glassclad 18) has been used successfully include:

- **Laboratory Glassware** – Improves drainage, reduces breakage
- **Porcelain Ware** – Provides a glide surface and reduces adhesion to other porcelain ware.
- **Optical Fibers** – Provides lubricity and reduces breakage during fabrication and in operational flexing
- **Clinical Analysis** – Treatment of analytical equipment extends clotting time of blood, reduces hemolysis, and reduces protein adsorption. PS200 (Glassclad 18) is not for food or drug use.
- **Fluorescent Light Bulbs** – Increases scratch resistance, reducing breakage, increases surface reactivity

Description

PS200 (Glassclad 18) is a monomeric octadecylsilane derivative in a solution of t-butanol and diacetone alcohol that reacts with water to form a silanol-rich prepolymer and an alcohol. The silanol-rich prepolymer is able to condense with available hydroxy groups of glass or other siliceous materials to form a chemically bound alkylsilicone.

Typical Properties of PS200 (Glassclad 18)

| | |
|-------------------------|-------|
| % Active | 20% |
| Color, Gardner scale | < 5 |
| Flashpoint | 10°C |
| Specific gravity (25°C) | 0.88 |
| Solidification Point | -30°C |

Properties of Treated Surfaces

Values reported are for glass slides dipped in 1% solutions of PS200 (Glassclad 18) and cured at 100°C.

Critical Surface Tension

| | |
|-----------------------|--------------------------|
| Untreated | $\gamma_c = 78$ dynes/cm |
| Treated (hydrophobic) | $\gamma_c = 31$ dynes/cm |

Surface Resistivity

| | |
|-----------|---------------------------|
| Untreated | 1×10^{12} ohms |
| Treated | 1.2×10^{13} ohms |

Coefficient of Friction, static

| | |
|-----------|-----------|
| Untreated | 0.9 – 1.0 |
| Treated | 0.2 – 0.3 |

Blood Protein Adsorption

(glass slide on glass slide) comparative
100 hour adsorption values for whole
human blood on borosilicate glass
surfaces.

| | |
|-----------|------------------------------|
| Untreated | 0.13 mg/mm ² |
| Treated | 0.01-0.02 mg/mm ² |

These results are not meant to suggest “in vivo” application of PS200 (Glassclad 18). PS200 (Glassclad 18) should be used only in treatment of diagnostic apparatus for clinical analysis in outside the human body applications.

PS220 – GLASSCLAD HT

PS220 is a high temperature modified phenylsiloxane resin which has a continuous use temperature exceeding 350°C. It is used both as a thin film coating and for the production of laminated structures. It has a tensile strength of 3,500 psi and a hardness of 120R (Rockwell). Parts are dipped or sprayed with undiluted resin and cured 20 to 30 minutes at 240°C.

PS225 - GLASSCLAD EG

PS225 is a thermally stable resin which forms a moderately flexible film with excellent adhesion and low chloride content. It provides an oxidation and mechanical barrier for resistors and circuit boards. Part application is by spraying or dipping. Cure is 20 minutes at 220°C.

PS233 - GLASSCLAD RC

PS233 is a methylsilicone resin which forms a coating with high temperature (250°C) serviceability. Its high dielectric strength, thermal resistance and mechanical strength make it ideal as an electrical component and circuit board coating. PS233 reacts covalently with glass and siliceous surfaces to form a permanent bond. It has excellent abrasion resistant properties and can be applied to materials as a protective coating. It is typically applied by dipping or brushing followed by air dry and final cure at 150°C for one hour.

PS234 - GLASSCLAD CR

PS234 is an 80% hard resin in toluene, which is designed to impart an improvement to heat service life and to improve weather stability to an organic surface. PS234 dries in air and can be cured by using a zinc octoate catalyst (PC040) for two hours at 250°C.

PS235 - GLASSCLAD TF

PS235 is employed as a source of thick film (0.2 – 0.4 micron) coatings of silicon dioxide. PS235 is a polymeric precursor of silicon dioxide. Silica formation begins at 110 – 120°C and is complete by 220°C. The polymer converts to approximately 36% SiO₂. Applications for PS235 include dielectric layers, abrasion resistant coatings and translucent films. PS235 can be applied without solvent or in chlorinated hydrocarbon and ester vehicles. Specific gravity is 1.13. It is 100% solids.

PS252 - GLASSCLAD FF

Applications

PS252 is a source of filler-free silicone rubber in a tough bulk film form. It exhibits high bond strength to a wide range of substrates including other silicones, silica, metals and solvent compatible plastics and fibers. In biomedical equipment, PS252 coatings reduce physiological interaction including protein adsorption and clot initiation. In optical devices, it provides a clear mechanical barrier that seals and gaskets without scratching or initiating notch failure.

Description

PS252 is a moisture-activated silicone RTV dispersed in a solution of tetrahydrofuran and dioxane. In the presence of atmospheric moisture, the coating undergoes a condensation of silicone prepolymers to a high molecular weight rubber. The system is designed for wet out and adhesion to polar substrates.

Cured Properties

Tensile Strength > 100 psi
Elongation > 150%
Durometer, Shore A > 8
Tear Strength > 5 pli

Uncured Properties

Percent Solids 48 – 52%
Viscosity 350 – 400 cstks
Skin over time 30 – 45 minutes
Cure time (0.25 mm) 6 – 8 hours

Application Methods

PS252 is applied by dipping or brushing. Solvent is allowed to evaporate, cure is at room temperature.

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